

Protective level of safety harnesses combined with some racing car seats in frontal impacts -a laboratory study

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PROTECTIVE LEVEL OF SAFETY HARNESSSES COMBINED WITH SOME RACING CAR SEATS IN FRONTAL IMPACTS—A LABORATORY STUDY

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Abstract—As a basis for a prospective modification of the present seat-belt regulation in Sweden, the protective level of safety harnesses compared with three-point belts has been studied. Bio-mechanical tests were carried out with different combinations of belts and seats. The results showed that a three-point belt on a conventional seat offered the best protection in frontal impacts. The geometry of the safety harness (inverted Y-harness and four-point belt) induces the lap belt to slide over the iliac crest and the restraining force will be on the abdomen (submarining). This may be prevented by the use of a six-point belt, where two crotch straps keep the lap belt in position. The safety harness induces strong rebounds on the head, owing to the fact that the shoulder straps stop the forward motion of the torso too fast. High accelerations and HIC-values were registered for the head. The shoulder straps of the safety harnesses also expose the wearer's shoulders and spine to high stresses in frontal impacts, which may induce injuries to the shoulders and compression injuries to the spine. Various solutions which may result in an increase of the protective level of the system safety harness and racing-car seat in frontal impacts are discussed.

INTRODUCTION

In motor sport, types of seat belts are used differing from those in general traffic. Occasionally, opinions are expressed for the use of safety harnesses also in general traffic, although the requirements on protective equipment vary between motor sport and general traffic.

Safety harnesses are divided up on the basis of their design into three types (Fig. 1): (i) three-point belts (inverted Y-harnesses); (ii) four-point belts; (iii) six-point belts.

The primary function of the safety harness is to restrain the driver in his seat so that the vehicle can be controlled during high lateral accelerations as fast cornering, in addition to roll overs, i.e. under conditions other than those existing in normal traffic. The safety harness is designed so that it passes both shoulders and meets in the front at a central point, which means that shoulders and ribs are exposed to heavy loads in a collision. These areas are more easily injured than the stronger breastbone (sternum) which is not loaded at all when using a safety harness.

The function of the ordinary seat belt (the three-point belt) is to restrain the driver at hard braking and collisions. The diagonal strap is designed so that it mainly loads the breastbone (sternum). Since the upper anchorage point in the vehicle for the three-point belt is above shoulder height, the driver is not forced down in the seat when the seat belt tightens in a collision. The location of the anchorage point also prevents unnecessary loads on the shoulder. The lap strap lies over the pelvis and does not press upon the soft parts in the abdomen. The anchorage points for the lap strap are located so that the belt is prevented from sliding up into the abdomen. Hard components of the belt, such as buckles and adjusters, do not come into contact with the body when the belt is in use. However, the anchorage points for the three-point belt cannot normally be adjusted, which may lead to the belt loading other parts of the body than those intended in the case of occupants over or under average height.

In motor sport, special seats are also used which provide more support for the sides of the body than normal seats. The seats are deeply bucketed, with high edges to the seat and back. They may also be fitted with a headrest and recesses for four-point or six-point belts. The body is fixed to the seat and is prevented from sliding in any direction.

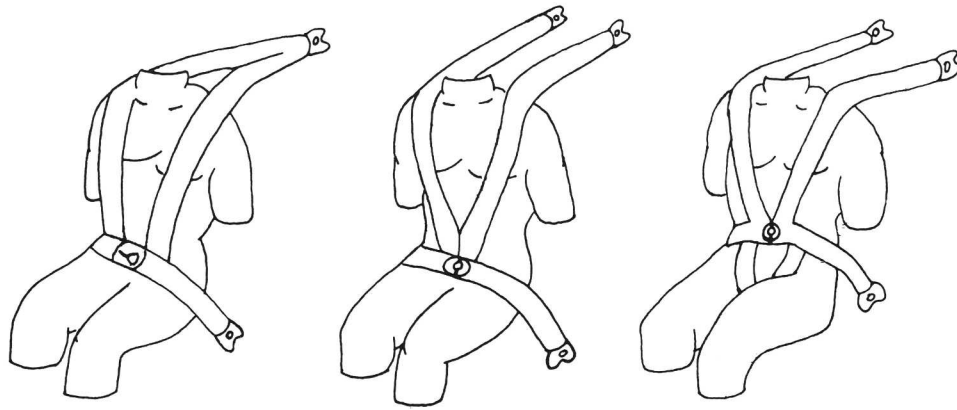


Fig. 1. (a) Inverted Y-harness. (b) Four-point belt. (c) Six-point belt.

The seats are frequently built on a frame of steel tube covered with hard, compact cushioning and with a firm base consisting of a plywood sheet which absorb some bumps and vibrations when the body is pressed heavily downwards in the seat towards the floor or the seat frame, when driving on rough surfaces. In recent years, a new model of racing-car seat has been developed. This is built on fibreglass, sometimes reinforced with Kevlar, which is a very strong, hard and light material. Fibreglass seats have a minimum of cushioning and weigh less than seats with frames of steel tubes.

Safety harnesses are most satisfactory and provide the best collision protection when combined with a racing-car seat (States *et al.*, 1970; ISO, 1984). A correctly fitted seat with raised edges and recesses for a safety harness is considered to provide a significant degree of protection in the event of a frontal impact (Ardoino, 1984).

To obtain correct location of the lap strap of the safety harness over the pelvis, recesses must be provided in the seat so that the lap strap can be pulled through these. When using six-point belts, recesses must also be provided in the seat cushion for the crotch straps.

Injuries

The primary purpose of the three-point belt is to prevent or reduce personal injuries in collisions, hard braking or other incidents that may occur in general traffic. The three-point belt may itself cause injuries to the user, but these are often of only a limited nature and must be seen in relation to those which would have occurred if the belt had not been used.

The most common injuries arising from the three-point belt are fractures of the clavicles, ribs and sternum. Contusions of those parts of the body where the straps have pressed against the skin also occurs, in addition to abrasion and tearing injuries, especially around the neck and shoulders (e.g. Williams, 1970; Sabey *et al.*, 1977; Nygren, 1984; Backaitis and Dalmotas, 1985).

Injuries from safety harnesses can be divided into three categories; pressure injuries (mainly contusions), submarining and spinal injuries (Fulton, 1966; States and Ryon, 1969; States *et al.*, 1970; States, 1980). Least serious are the pressure injuries from the straps which cause contusions and abrasions around the neck and shoulders, in addition to fractures of the clavicles and ribs. More serious injuries may occur when the lap strap slides away from its normal position over the pelvis and instead compresses the soft parts in the abdomen, an effect known as submarining. This introduces a risk of severe abdominal injuries, for example, the kidneys, liver, intestines and spleen may be deformed and ruptured. The spine may be injured by the shoulder straps causing pressure on the shoulder areas, if it is pressed down into the seat with accompanying compression. This is primarily the result of the rear attachment points for the safety harness being placed too low (Aldman, 1962; Fulton, 1966).

A safety harness combined with a normal car seat leads to severe submarining (Aldman, 1962; Ardoino, 1984). However, when combined with a racing-car seat, which

provides more support for the body, the risk of submarining is considered to be reduced (States *et al.*, 1970; States, 1980; Ardoino, 1984).

Ardoino (1984) considers that the geometry of the four-point belt may lead to submarining. The shoulder straps tend to pull the whole device upwards when the belt is tightened, so that the lap strap is pulled up over the abdomen.

Collision tests with a three-point belt and safety harness respectively in combination with various seats were made by Ardoino (1984). The tests showed that three-point belts in combination with a normal car seat provide the best protection in a frontal impact. In rally cars the six-point belt is stipulated, with two crotch straps to hold down the lap strap.

Discussions have taken place in Sweden in recent years to gain approval for the use of safety harnesses also in general traffic. A pilot study has been made of the level of protection afforded by safety harnesses compared to current three-point belts. Various combinations of safety harnesses and seats were studied to determine whether they provide equivalent or better protection than three-point belts. For a detailed description of the test method, the material and the results see Ottoson and Lövsund, 1985.

MATERIAL AND METHODS

The collision tests were made at the VTI biomechanical laboratory. In the studies a test trolley together with an instrumented anthropometric dummy (part 572) were used. Eleven collision tests were made with various combinations of belts and seats. The experiments were filmed with a high-speed camera and physical data were measured in each test.

The tests were performed with one make of safety harness, Klippan, which is one of the most common makes of safety harness for rally use in Sweden. The Klippan harness may also be marketed under other brand names. The harness is manufactured of low extensible (12%) webbing and has a central buckle with double adjustment (one front and one rear) on each shoulder strap.

Tests were also made with ordinary three-point belts fitted with a Volvo automatic reel (17% extensibility) and with a simpler type of safety harness (Klippan) with a normal buckle and made of extensible webbing (17% extensibility).

Various makes and models of seats were tested in combination with the harnesses. Seats with steel tube frames and also fibreglass seats were used, in addition to simpler models of racing-car seats without recesses. Other types tested were a Volvo seat and a racing-car seat with adjustable back.

The seats were measured using an H-point dummy to determine whether different types and makes of racing-car seats have different inclination of the back. Other geometric aspects were also studied, including geometry of the harness, but primarily measurements were made to check that the various seats were fitted in a similar manner. The measurements were performed in accordance with ECE Regulation 14.

Electrical registrations were made for each test. The measuring system and its function are shown in Fig. 2.

In safety harnesses, it is principally the forces in the shoulder straps that are of interest, since it is necessary to measure the load on the shoulder area and the rear attachment points in different combinations of harness and seat together with different rear attachment points for the shoulder straps. These load cells (LEBOW 3149) measure tensile forces directly and register forces up to 15 kN.

In the tests using the safety harnesses, a load cell was located on each shoulder strap between the dummy's shoulder and the rear attachment of the strap. In tests with normal seat belts, the tensile load in the strap between the automatic belt reel and the dummy's shoulder was measured.

In a collision, the body is exposed also to vertical stresses which may cause spinal injuries. In order to measure these stresses, two load cells (BOFORS KRG-4) were located between the seat base and the floor, one on each side placed beneath the front edge of the seat. The measuring range of the load cells is -20 to $+20$ kN.

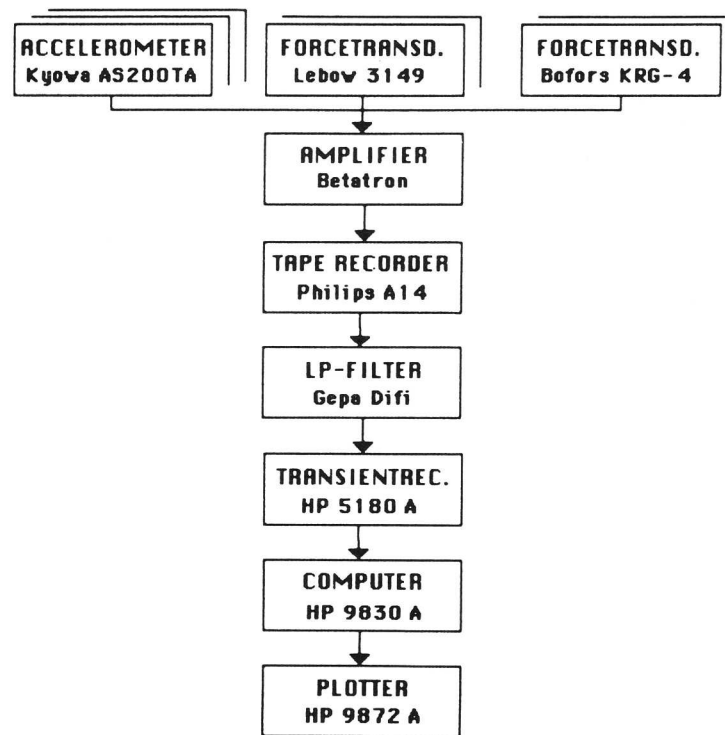


Fig. 2. Measuring system.

The dummy was fitted with accelerometers (KYOWA, AS-200TA) in the head (CFC 1000 Hz), chest (CFC 180 Hz) and pelvis (CFC 180 Hz). These measure accelerations in the x , y and z axes with a range of -2000 – $+2000$ m/s² (-200 – $+200$ g). The frequency range is 0–2000 Hz.

Using the measured values for acceleration in the head, the stresses to which the head is exposed can be calculated. The value is denoted HIC and is defined as

$$\text{HIC} = \text{Max} \left[\left(\frac{1}{t_2 - t_1} \int_{t_1}^{t_2} a \, dt \right)^{2.5} (t_2 - t_1) \right]$$

where a is the resulting acceleration; t_1 and t_2 are arbitrary times from that part of the acceleration curve for the head which has the highest amplitude.

The objective is to achieve a value as low as possible for HIC and a value of 1000 has been set as the maximum limit for the head. However, this value is criticised as being both too high and too low (Goldsmith and Ommaya, 1984).

The tests were filmed with a 16 mm high-speed camera using a speed of 500 fps. The films were used for detailed study of the behaviour of the dummy, seat and harness in the collision. The films also made it possible to measure the movements of the dummy in the x -axis and the z -axis, thus providing a true measure of forward travel and vertical displacement of the dummy with the different harness and seat combinations.

In order to complement the other registrations with an indication of whether the lap strap had moved from its position over the pelvis to press against the soft parts of the abdomen, a plastic film containing air bubbles was used (Roberts and Lowne, 1984). Two rectangles (40×240 mm²) with 186 bubbles each were attached to the dummy's body from the pelvis up to the ribs. After the tests, a note was made of the number of air bubbles damaged.

The velocity of the test trolley, the retardation pulse and the stopping distance were also registered.

The different types of belts and seats used in the tests are shown in Table 1.

Table 1. Material

Test no.	Belt	Seat
1	Four-point	OMP steel tube racing-car seat
2	Six-point	RECARO PROFI fiber-glass racing-car seat
3	Ordinary three-point belt	Volvo seat
4	Ordinary three-point belt	COBRA simple racing-car seat
5	Four-point	RECARO PROFI fiber-glass racing-car seat
6	Four-point	COBRA simple racing-car seat
7	Four-point	OMP steel tube racing-car seat with adjustable back
8	Simple four-point belt	RALLY-ELIT steel tube racing-car seat
9	Four-point	RALLY-ELIT steel tube racing-car seat
10	Four-point	RALLY-ELIT fiberglass racing-car seat
11	Four-point	COBRA steel tube racing-car seat

RESULTS

Test 1 was made with a retardation pulse in accordance with ISO 262E Draft Standard—Safety Harness for dynamic testing of the safety harnesses. ISO 262E primarily contains recommendations for testing the strength of safety harnesses.

Figure 3 shows the retardation pulse of the test trolley for test 1. The peak value of the retardation pulse is 320 m/s^2 (32 g) and its mean is approximately 250 m/s^2 (25 g). The collision velocity was 50 km/h.

The retardation pulse in tests 2–11 is somewhat lower than in test 1 because of severe damages to the dummy, seat and harness. It corresponds to the pulse specified in ECE

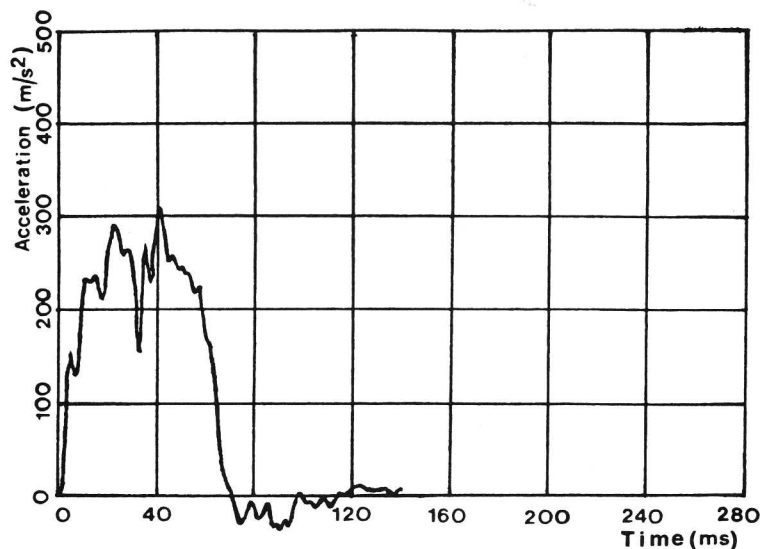


Fig. 3. Deceleration curve, test 1.

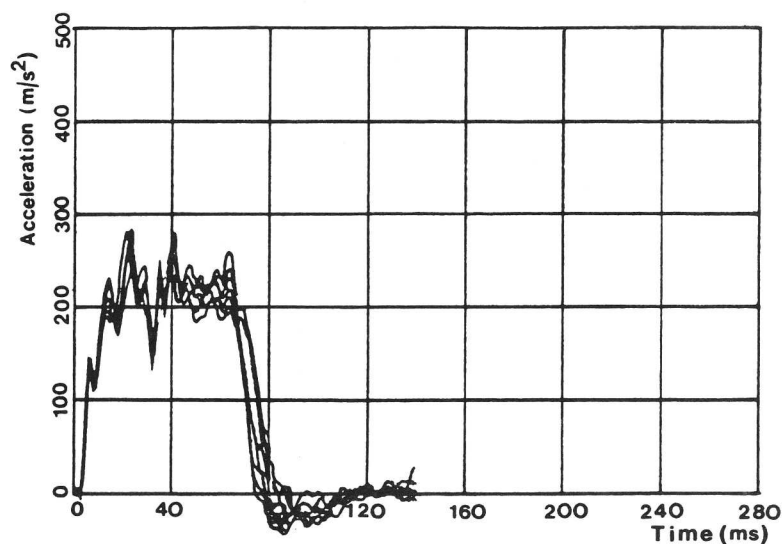


Fig. 4. Deceleration curves, tests 2-11.

Regulation 16 for dynamic testing of seat belts. This pulse simulates a collision with a car designed with a rigid front.

A summary of the retardation pulses for the test trolley in tests 2-11 is given in fig. 4, where the curves are plotted over each other. The peak value for the retardation pulse is 270 m/s^2 (27 g) and the mean is approximately 220 m/s^2 (22 g). The collision speed was approximately 50 km/h for all tests.

At the moment of collision, the upper part of the dummy's body begins to move forward and continues to do so until the harness retards this movement. Owing to elasticity in the harness, a rebound occurs, which causes the dummy to be forced backwards and downwards in the seat. This exposes primarily the head to large accelerations. Unless the lap strap counteracts further movement, the dummy will slide down in the seat and finally assume a supine position. The lap strap then tightens over the soft parts of the abdomen (Fig. 5).

The measuring data from the tests are summarized in Table 2. For acceleration in the head, chest and pelvis, the peak values are specified in the x , y and z axes and for

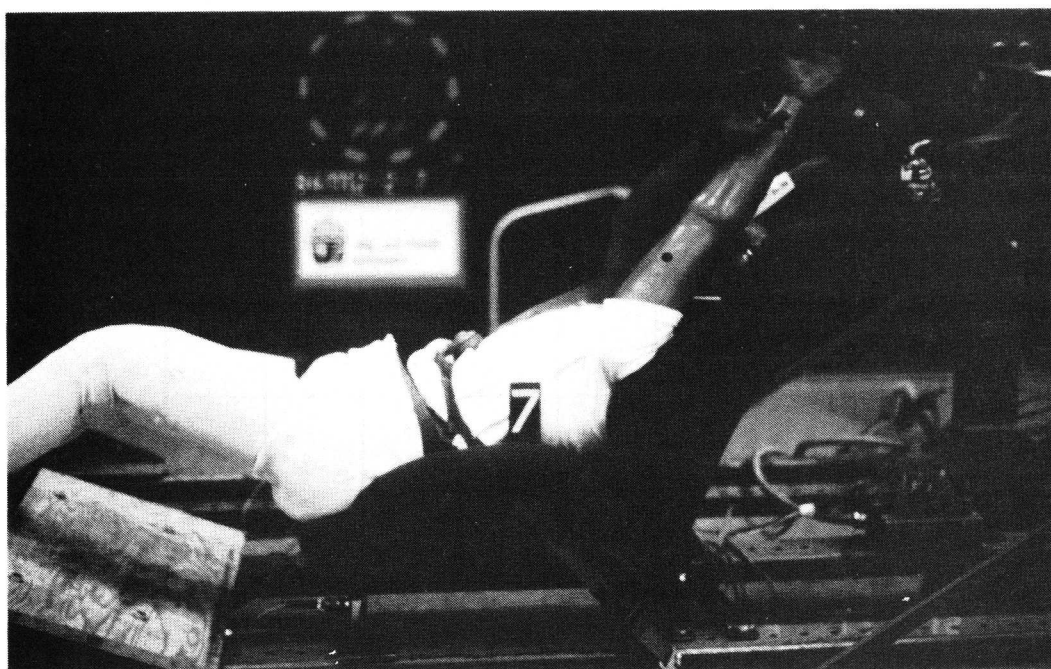


Fig. 5. Submarining.

Table 2. Measurement data from the tests

TEST no.	ACCELERATION (m/s ²)												FORCE (kN)				DISPLACE- MENT ² (m·10 ⁻²)		HIC
	Head				Chest				Pelvis				Beneath the seat		In the straps		x	z	
	\hat{X}	\hat{Y}	\hat{Z}	RES	\hat{X}	\hat{Y}	\hat{Z}	RES	\hat{X}	\hat{Y}	\hat{Z}	RES	F ₁	F ₂	F ₃	F ₄			
1	-	-	-	-	-	-	-	-	-	-	-	-	3.2	3.2	5.5	5.4	34	29	-
2	-	-	-	-	-	-	-	-	-	-	-	-	3.8	3.3	5.7	5.7	31	14	-
3	500	140	370	530	360	160	220	370	290	130	360	430	3.9	4.4	7.5	-	53	37	1001
4	560	250	510	660	390	190	260	440	220	160	440	470	6.7	5.8	7.7	-	55	30	905
5	1010	230	1040	1450	460	250	140	470	200	70	390	400	-	-	5.3	5.2	32	24	2146
6	1030	250	870	1340	510	80	120	510	200	90	360	370	-	-	4.9	5.6	37	26	2704
7	660	200	590	720	580	90	210	590	280	80	470	470	4.5	3.3	7.1	6.3	43	35	1670
8	400	110	410	470	450	120	430	480	160	90	560	580	7.5	6.2	3.9	5.1	58	28	318
9	1030	240	650	1230	500	90	250	510	310	70	470	470	4.4	3.5	4.5	5.0	38	29	2198
10	550	90	420	620	380	120	250	390	160	90	440	440	6.4	5.3	3.5	3.1	47	27	633
11	1010	250	530	1140	420	90	240	430	180	80	390	400	2.9	3.8	3.8	4.6	37	29	2153

the resultant stress. Peak values are also specified for vertical forces registered beneath the seat (F_1 , F_2) and for forces (F_3 , F_4) in the straps.

In tests 1 and 2, the measuring equipment did not operate satisfactorily for acceleration measurements owing to a cable break. These data are therefore not documented. However, a comparison of the dummy's pattern of movement in retardation can be made for all tests by studying the high-speed film.

The measuring data for the remaining tests can be compared with the values for test 3 (ordinary three-point belt, Volvo seat) to obtain an idea of the "normal case."

In Fig. 6 the head acceleration for test 3 (ordinary three-point belt) and 9 (four-point belt) is shown. It is obvious that the extensible four-point belt causes higher stresses to the head than the three-point belt.

Through observations of the position of the lap strap on the dummy after the tests and comparisons with the film submarining and final position of the dummy for each collision test can be described (Table 3).

DISCUSSION

The study was made in order to obtain material for comparing the level of protection in frontal collisions between on the one hand, three-point belts in combination with a normal car seat and on the other, safety harnesses (mainly four-point and six-point belts) in combination with various racing car seats. A further objective was to use different measuring methods in quantifying the risks of submarining and spinal compression which earlier have been described by Aldman (1962) and Ardoino (1984), among others, and to determine whether different combinations of harnesses and seats, or different methods of fitting these, exerted an influence on these risks.

From the measuring data in Table 2 and observations of the film, it has been found that the dummy's head was exposed to minimum loading in tests 3, 4, 8 and 10 (3. Three-point belt—Volvo seat; 4. Three-point belt—simple racing-car seat; 8. Simple four-point belt—steel tube racing-car seat; 10. Four point belt—fibreglass racing car seat). These tests show the lowest values for head acceleration in the x and z axes (the values in the y -axis are generally small) and acceptable HIC values (≤ 1000).

During the retardation sequence in the other tests, the dummy was thrown backwards in the seat and hit its head on the back of the seat. This rebound did not occur in tests 3, 4, 8 and 10, which explains the lower values for head acceleration and HIC. The upper part of the dummy's body travelled further forward (in the x -axis) in tests 3, 4, 8 and 10

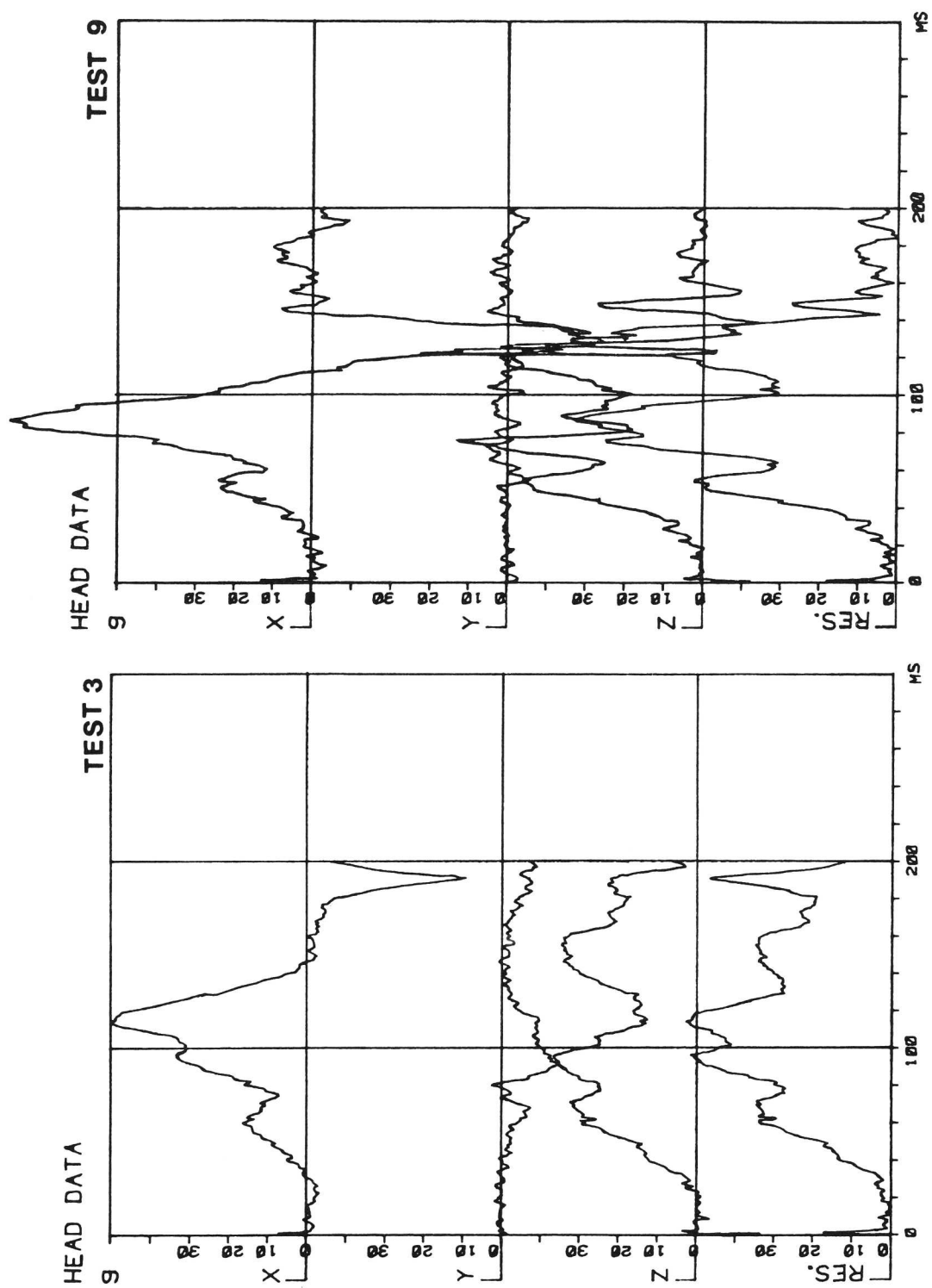


Fig. 6. Head acceleration curves, tests 3 and 9.

Table 3. Final position

Test no.	Submarining	Final position of the dummy	Remarks
1	Yes	Lying	
2	No	Half upright position	
3	No	Half upright position	
4	No	Half upright position	
5	Yes	Lying	
6	Yes	Lying	
7	Yes	Lying	
8	No	Upright position	The shoulder straps loosened during the impact
9	Yes	Half upright position	
10	No	Upright position	The back of the seat followed the dummy's motion during the impact
11	Yes	Lying	

than in the other tests. The rebound to which the dummy (primarily the head) was exposed was thus smaller in these tests.

Harness straps with high extensibility (17%) were used in tests 3, 4 and 8. This may explain the somewhat longer forward movement found in these tests compared to others. In these tests the large accelerations and recoil in the head were reduced. The head acceleration curves for test 8 showed acceptable peak values and HIC (Fig. 7). During the retardation sequence in test 8, the shoulder straps loosened owing to failure of the front adjusters, which further caused long forward movement of the upper part of the dummy's body.

In test 10, a fibreglass seat was used whose elasticity to a certain extent followed the driver's body forward and could thus absorb part of the energy during the rebound sequence. This may be a reason for the favourable result obtained in test 10.

The chest and pelvis were exposed to far lower accelerations than the head. The resulting acceleration of the chest was between 400 and 600 m/s² (40 and 60 g) in all tests, which is acceptable according to biomechanical tolerances where the resulting acceleration for the chest is specified as max. 600 m/s² (60 g) if the duration of the pulse is ≥ 3 ms (Sievert, 1979). If the duration of the pulse is less than 3 ms, higher values than 600 m/s² (60 g) can be accepted (Faeber *et al.*, 1976).

Test 2, performed with a six-point belt, shows low values for movement both in the x- and z-axes. This is due to the fact that the six-point belt is fitted with crotch straps, whose purpose is to restrain the dummy better in the seat and to prevent submarining. In the other tests, movement along the z-axis was approximately the same.

Vertical stresses (F1, F2) occurring in a collision were measured beneath the front of the seat. This was done in order to get a measure of the compressive forces acting on the spine. Since the dummy's back changed direction to an unexpectedly large extent during the collision as a result of submarining, the centre of gravity moved forward. Consequently, the measured values for F1 and F2 cannot be regarded as representative of the stresses to which the dummy's back was exposed. The curves for F1 and F2 contain a positive and a negative peak, which is explained by the movement of the upper part of the body first forwards and then backwards. The rebound causes the head to hit the back of the seat and break it. In tests 3, 4, 8 and 10, the force curves contain only one

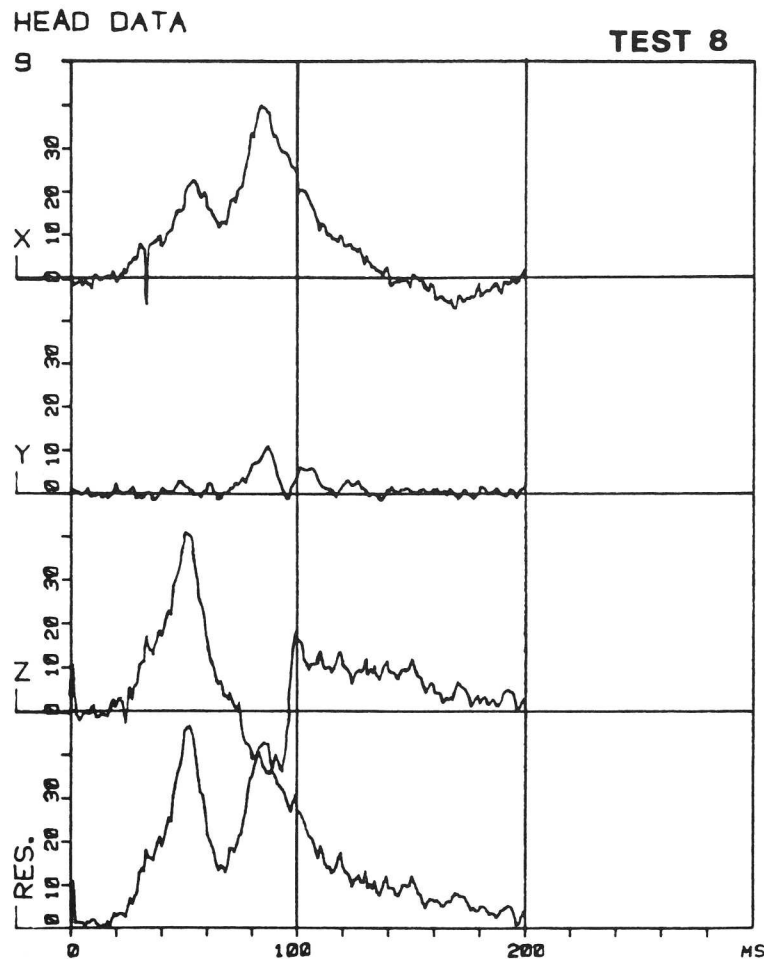


Fig. 7. Head acceleration curves, test 8.

peak (with high amplitude), which may be due to the lack of a severe recoil and submarining in these tests.

In test 8, the dummy remained in place because the shoulder straps loosened after half the sequence, which prevented the lap strap from sliding up into the abdomen, tightening over the pelvis instead. The fibreglass seat used in test 10 has a large inclination in the back and seat, which meant that the dummy sat low in the seat and could not slide forward with its pelvis.

The stresses (F3, F4) registered in the shoulder straps are a measure of the forces on the attachment points and on the shoulder area of the dummy. The force values obtained are generally of the same order of size in all the collision tests. The different location of the lap strap and the attachment points for the shoulder straps caused no significant difference.

To sum up, tests 4 and 10 show acceptable values, in addition to test 3 with a three-point belt and Volvo seat. There was no serious submarining or rebound in these tests. However, damage to the belts and seats did occur. In test 8, the shoulder straps loosened and in tests 4 and 10 the seat showed large deformations.

The cause of submarining may vary. The tests have shown that the greatest problem lies in the stresses in the shoulder straps, which pull the lap strap upwards and thereby allow the body to slide beneath it. In this sequence, the risk of spinal compression does not appear especially great. To prevent submarining in a racing car seat with a four-point belt, the seat cushion must either be given a greater inclination or provided with a depression to absorb more energy, at the same time as the lap strap must be prevented from sliding upwards through stresses from the shoulder straps.

Current six-point belts solve the problem of submarining by holding the lap strap in place. This instead moves the problem to the shoulders and introduces the risk of spinal compression. To reduce this risk, a positive effect may be obtained by choosing another

type of shoulder strap. Tests should be made on shoulder straps that together allow approximately the same extensibility as the diagonal strap in a normal three-point belt, but without the risk of the user hitting the internal structures of the vehicle.

In some modern cars, protection is provided in front of the knees, which ought to eliminate or reduce the severe submarining effects registered. This introduces an increased risk of knee or leg damage, since the knees will then absorb large stresses.

Further development of harnesses and seats should be accompanied by evaluation through new collision tests. Hereby, certain modifications should be made regarding the registration method.

The pattern of movement of the dummy varied considerably in the tests as a result of submarining etc. This means that the chosen measuring methods cannot be directly compared. The pattern of movement of the head follows that of the body, so that the registered head accelerations are to a certain extent influenced by the rotation of the head.

In measuring the vertical forces beneath the seat it was intended to obtain a direct measure of spinal compression, but also here the measuring data were affected by the varying position of the center of gravity of the dummy. To be able to study the effect of various solutions to the problem of spinal compression, it is probably necessary to make direct measurements on the dummy's spine by registering force or extensibility.

The plastic sheet containing air bubbles was attached to the dummy's abdomen to quantify the submarining effect and has earlier been described by Roberts and Lowne, 1984. However, the method did not prove satisfactory and load cells applied to the dummy's iliac crest should be used instead.

CONCLUSIONS AND RECOMMENDATIONS

In this study, safety harnesses have been found to give poorer protection than the three-point belt in frontal impacts, with a high risk of injuries to the user's head, abdomen and spine.

The geometry of the safety harness leads to a high risk of submarining and consequent abdominal injury. Certain types of buckles have been found to cause further abdominal injury since the heavy, hard fittings of the central buckle penetrate the skin. The low extensibility of the shoulder straps contributes to a severe recoil effect on the head. The design of the harness causes the shoulder area, ribs and spine to be loaded injuriously.

On the basis of the study, safety harnesses as they are currently designed should not be recommended for use in general traffic, where the risk of frontal impacts is considerably greater than in the motor sport environment.

In motor sport, where the function of the safety harness is primarily to restrain the user in the seat in all situations, the safety harness may fill a purpose, but further development of both harness and seat could serve to increase safety.

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