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Institutional Arrangements and Competitive Posture:
Effects of Company Structures in the Commercial Printing Industry

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To the ones who are always there.
Abstract

The research objective of this dissertation is to investigate the impact of institutional arrangements, with respect to vertical integration and cooperation, on competitive advantages within the commercial printing industry, with specific focus on digital printing. This dissertation comprises six research papers, based on four qualitative case studies and a quantitative survey study, all carried out in Sweden in the years 2004-2008.

The results show that vertical integration is a way to achieve competitive advantages in the commercial printing industry and is a widely used strategy in Sweden. Being able to contract full service companies is appreciated by customers to printing houses, especially direct customers, due to their need for a supplier of complete solutions for printed matters. Consequently, a vertically integrated company can provide value added services which makes it possible for customers to minimize their organization regarding production and purchasing of printed matters. Other reasons for vertical integration are the need to ensure fast deliveries to customers and having a steady supply of appropriate jobs. Despite the believed strategic importance by the industry, the results show that the level of vertical integration has no significant impact on profitability. Vertical integration is strategically important for digital printing houses in order to develop their business because digital printing allows for fast deliveries, on-demand printing and variable data printing. Despite the commoditization of printed matter, the findings indicate that the industry, in general, focuses on providing a high service level even though it means having to set higher prices. Furthermore, the results point toward that this strategic positioning is beneficial for digital printing houses because they experience a lower degree of competition and a lower price pressure.

Vertical integration can, however create inflexibility due to ownership and employment. The findings suggest that cooperation can be used to achieve fast access to valuable resources, such as production equipment and knowledge, and, hence, increase printing houses’ resource flexibility. Even though internal control of resources is regarded as important to be able to satisfy customers’ needs and produce customers’ orders on time, cooperation with partners can create similar strategic effects. Furthermore, cooperation can give cost and flexibility advantages compared to vertical integration by reducing internal need for production capacity and allowing access to complementary resources. Nevertheless, it is common to combine vertical integration with cooperation to create competitive advantages and make a company more flexible and dynamic toward market changes.

Keywords: business strategy, cooperation; customer value, institutional arrangements, printing industry, vertical integration
Sammanfattning


Nyckelord: affärsstrategi, digitaltryck, institutionell struktur, kundvärde, samarbete, vertikal integration
Preface

“In a world gone mad, only a lunatic is truly insane.”
– Homer J. Simpson*

I would like to express my appreciation to everyone who has contributed to this work through friendship, knowledge, collaboration and experience. First of all, I would like to show my deepest gratitude to those who deserve it the most – all my friends, and especially my family for their friendship, support and encouragement while I was working with this research project. I would in particular like to mention my sister Sara for always making ideas into reality with her lovely paintings, my mother Lena for carrying loads of books back and forth to Umeå University Library and my father Thommy and my grandmother Ruth for their encouragement and never ending belief in me.

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* Quote from the TV show The Simpsons, Thank God It’s Doomsday (Payne & Marcantel, 2005).
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Since this research is interdisciplinary and touches both media technology and business strategy, I have had a great dependence of the participation of external persons, companies and organizations. I am most grateful for the positive atmosphere that met me each and every time I wanted to make interviews, surveys or just wanted to talk and get input to my research. Without all them this dissertation would have been just an empty shell of ideas.

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Bye for now!


Thomas Mejtoft.
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1 Introduction

“What is firmly established cannot be uprooted. What is firmly grasped cannot slip away.”

– Lao Tsu*

Technology is often an essential factor when determining the strategic path for a company. The impact of new production technology can vary and may e.g. change the rules of competition by increasing production speed and lowering production costs or enabling a unique way of producing a product or service† (Porter, 1985). In other areas commoditization of certain technologies makes it difficult to gain competitive advantages out of the technologies (e.g. Carr, 2003). During the 20th Century there have been advancements in countless different technological areas. Despite the invention of new and potentially “disruptive technology”‡, the commercial success for many technologies has failed to take place. Consequently, it is easy to overemphasize the importance of technological factors at the expense of e.g. economical, social and cultural factors and it is important not to forget that there is a complex relationship between technology and strategy. According to Küng (2008, p. 128) “technological advance arises from the interplay between innovation, government policy, organisational behaviour and social influences” and Source & Pletka (2006, p. 117) state that “technology alone cannot deliver good business results”.

According to Bunch & Gould (1996, p. 3/1), businesses that seek success in the 21st Century have to “overcome the challenges of very demanding customers seeking high quality, low cost products, responsive to their specific and rapidly changing needs”. This calls for flexible and dynamic organizations to use technology and create new customer solutions to satisfy customers’ needs. Quick and powerful strategic changes and moves by competitors have made it increasingly hard to sustain competitive advantages and the general competition has become more aggressive and fast paced (e.g. Bourgeois & Eisenhardt, 1988; Brown & Eisenhardt, 1998; D’Aveni, 1994; Dierickx & Cool, 1989; Thomas, 1996; Wiggins & Ruefli, 2005). Regardless of the strong and increasing competition of today, competition has throughout history been described as hard, or even fierce, in many industries (e.g. Scherer, 1970; Schumpeter, 1939/1964; 1942/1975). There are many reasons why competition becomes increasingly tough in an industry, a common reason in mature industries is that production capacity has been overbuilt.

* Quote from Tao Te Ching (Tsu, 600BC/1997, ch. 54).
† The word product will be used from now on to cover both products and services.
‡ The term disruptive technology is credited as having been introduced by Clayton M. Christensen in 1995 (e.g. Bower & Christensen, 1995; Christensen, 1997).
One reason for the arise of overcapaci ty is introduction of new or changed production technology. In some cases new production technologies, either focused on a niche* or with a higher production capacity, make their way into the market while an old production technology is still left operating. This may cause overcapacity when there is an unbalance between production capacity and market demands (Porter, 1980). Overcapacity in production and commoditization of products may raise buyers’ power and result in price competition among existing competitors in an industry where the products are not differentiated. This often happens in so-called fragmented industries (Porter, 1980). Industry fragmentation occurs when an industry has many players and consists mainly of small- and medium-sized companies. The consolidation level under this condition is generally low and no company or industry group has a significant market share and therefore cannot significantly influence the outcome of the development of the industry (Porter, 1980).

By adding value to the production process that customers appreciate, it may be possible to escape this situation. The value chain was popularized by Porter in the 1980's and usually the value adding process consists of many different activities (Porter, 1985). The competitive situation has created a need for a broad competence and resource base within a company’s control to perform these activities. Hence, control over many different resources and competences are important, and this can be achieved either directly by ownership, or indirectly by cooperation (Håkansson & Johansson, 2002). These different approaches to institutional arrangements have different advantages and disadvantages.

Cooperating to perform the activities in the value chain has become increasingly common during the last decades (e.g. Hagedoorn, 1995; 2002; Hergert & Morris, 1988; Mariti & Smiley, 1983). In the US software industry the number of companies engaged in alliances grew from 32% to 95% during the 1990’s (Lavie, 2007) and in general the number of alliances grew with 25% annually in the beginning of the 1990’s (Bleeke & Ernst, 1995). According to Harrigan (1986a) cooperation has been of great importance in international business since the mid 1970’s due to the technological and economical changes and Smith et al. (1995, p. 20) suggest that cooperation between organizations “continues to be a major topic of interest and relevance in the present organizational world”. Companies that do not cooperate with others or buy an activity on the market have to perform the activity internally.

To internally integrate the needed value added activities, so-called vertical integration, is advantageous in many situations. According to Harrigan (1984, p. 638) vertical integration can be used to control “a ready supply of raw materials and services, as well as a ready market for their firms’ outputs”. Vertical integration has been common in many industries for a long time and is a way for a company to lower transaction costs and create competitive advantages. Common examples of early successful vertically integrated company structures are the US steel industry at the end of the 1800’s and the automobile manufacturer Ford in the beginning of the

* Niches are “pockets of demand that possess a unique willingness to pay premium prices for certain product attributes (such as high quality, rapid delivery, or customized designs, for example), and which cannot be served by all comers” (Harrigan, 1985a, p. 28).
1900's (e.g. Chandler, 1962; 1977; Dennison, 1939; Harrigan, 1984; Nugent & Hamblin, 1996; Schumpeter, 1939/1964; Willoughby, 1901).

1.1 Research Objective

The research objective of this dissertation is to investigate the impact of institutional arrangements, with respect to vertical integration and cooperation, on competitive advantages within the commercial printing industry. Furthermore, this study aims to investigate how different institutional arrangements affect the success of introducing a new production technology in a fragmented, mature and highly competitive industry.

The research has been focused on the following research questions:

- How can the choice of institutional arrangement affect the success of introducing a new production technology?
- How do different institutional arrangements affect the competitive advantage of a company when working with new production technology?
- How do different institutional arrangements affect resource flexibility?

The studies have been carried out by using the commercial printing industry as a case with a special focus on companies using digital printing technology.

1.2 Structure of the Dissertation

This dissertation consists of six papers included at the end. In Chapters 2 and 3, previous research and a literature review are introduced along with the theoretical framework for the included papers and this dissertation. The background for the methodological framework is presented in Chapter 4. The results from included papers are summarized in Chapter 5. In Chapter 6 the results are discussed Chapter 7 states the conclusions made. The discussion has been divided into two parts, the results being discussed first from a more theoretical point of view (Section 6.1) and later being focused on the implications for the case industry (Section 6.2). Ideas and suggestions for further research have been stated in the last chapter, Chapter 8.
Throughout history reproduction of text has been very important. Before the 20th century, printing was the only way of spreading marketing messages and information to customers when referring to non-personal communication channels (Kotler et al., 2005) and the printing houses were in many cases the owners of the content. Printing was first conceived in China between the 6th and 9th century, where images and text were carved into woodblocks and, with use of paint, transferred onto paper. A couple of hundred years later, during the Song dynasty†, Bi Sheng invented the movable type (Romano et al., 1999), but it was not until the middle of the 15th century that printing was invented again in Europe by Johann Gutenberg, as he constructed the first real printing press. Since then many different printing technologies have been invented. Today the predominant printing technology is offset lithography or colloquially just offset, some other conventional printing techniques are letterpress (e.g. flexography), screen printing and rotogravure (Kipphan, 2001). However, until the first digital printing presses were introduced in the mid 1990’s, all printing technologies had something in common – the static printing form.

During the beginning of the 20th century, printing became an important channel for delivering mass communication to accompany all mass produced products. This demanded more and more printing (Rossell, 1959). During the later half of the 20th century many new, non-printed, channels for reaching a mass audience have been introduced. Communication mediums like radio, television and Internet have changed the way that information and marketing messages are pushed and pulled to and from customers. The new channels, with the global spreading of the Internet now leading the way, have however made print just an output channel among others and printing houses are no longer the obvious owners of the content. In marketing a company often adopts a channel mix of many different marketing channels. This means that printed material competes for the same budget as for example television, Internet and tele-marketing (Kotler et al., 2005).

* Quote from *Winning* (Welch & Welch, 2005, p. 343).
† The Song Dynasty lasted between 960-1279 AD, but it is said that Bi Sheng invented the movable type somewhere between 1040-1048 AD (Romano et al., 1999).
When professional digital printing was picked up from the lower segment of office and desktop printers with enhancements in print quality and speed, it implied a change in how information could be printed and customized for the target audience. This new “disruptive technology” was adopted as a complement by many printing houses to satisfy their audience. At the same time digital printing technology to some extent was very like ordinary printers, this opened the market to many new actors from close and related areas, such as prepress and distribution.

The printing industry has historically consisted of many privately owned small- and medium sized companies. This fragmentation of the industry is still the general situation today (Gilboa, 2002; Kipphan, 2001), even though the situation is constantly changing with mergers and bankruptcies (e.g. Intergraf, 2007; Smyth, 2006). According to recent studies by Pira International (Smyth, 2006), about 90% of the European printing companies employ less than 15 people. Digital printing companies in the US have a median of 16 employees and an annual $2 million in sales (Caslon & Company, 2005). Since the technological advancements in printing have been rapid, printing houses have bought new technology with greater capacity at the same time as much of the old printing equipment is left working side by side with new presses. Over time, the total printing capacity has been expanded in Western Europe and the US, and there have been continuous price reductions on print (Birkenshaw, 2004; Smyth, 2006). This has led print to be regarded as a commodity product today. A commodity product is a product that is, in the eyes of the customer, interchangeable with a competitors’ product of the same type. Commodities are often sold primarily on basis of price, which also is the case in the printing industry. This development has been accelerated by the increase in personal computers and the high print quality of home and office printers available today. It is currently possible to create simple print media without professional help.

2.1 Digital Printing Technology

“Any sufficiently advanced technology is indistinguishable from magic.”

– Arthur C. Clarke*

Conventional printing technologies like offset, flexography and gravure printing have all something in common; they need a static master to transfer the image onto the substrate. The master, most often a printing plate, is usually quite expensive to produce, which makes is necessary to print many copies before recovering the fixed cost of the printing plate. As the master is static, it is not possible to print anything else than the image created on the master.

Digital printing technologies are, in contrast to conventional printing, “printing technologies that do not require a solid printing plate (master) with a fixed image and that can basically produce successive pages with different printed images” (Kipphan, 2001, p. 677). This means that a computer file can be sent from the computer through the Raster

* Clarke’s Third Law, quoted from the essay Hazards of Prophecy: The Failure of Imagination in Profiles of the Future (Clarke, 1973, p. 21).
Image Processor (RIP) to the digital printing equipment and printed directly without any non digital intermediate medium, like a printing plate, in-between the computer file and the printed matter (Figure 1).

Figure 1. Computer-to-Press workflow of digital printing technologies (After Kipphan, 2001, p. 677).

The two most common digital printing technologies used today are electrophotography*, also known as xerography†, and inkjet‡. These two technologies differ in many ways as electrophotography is based on toner transfer via a charged drum that carries the image onto the substrate, which is heated to get the image to stick. In inkjet the image is sprayed with ink from nozzles directly onto the substrate. This means that in inkjet no image carrier is needed and that the print can be produced without any contact with the substrate.

In commercial printing at printing houses the most common equipment for printing advertising material etc. is electrophotography. Inkjet is more flexible as it does not need heat and pressure for the image to stick to the substrate. With inkjet it is also possible to print onto many different substrates and already folded boxes and packages. There is a strong trend in the increased use of printing onto substrates that are not fiber based (e.g. plastics, fabrics, metals etc.) to create customer value (PODi, 2003).

Even though digital printing technologies still have much slower printing speeds than conventional printing technologies, there are constant improvements in the speed of the digital printing units. In an investigation done in 2005, it was noticed that the speed of electrophotography ranges from a few pages (A4 or letter) per minute in simpler laser printers to approximately 120 pages per minute for high-end production presses (Mejtoft, 2005). Inkjet on the other hand can be used both for high print quality and high print speed, nevertheless, there is a trade-off between them. At high speed, approximately 120-150 m/min, the suitable applications are e.g. letters, financial statements and transpromo. At lower speeds, inkjet can be used for anything from printing photos to wide format printing like backdrops.

As mentioned earlier digital printing is not one technology but several and looking at electrophotography and inkjet the print quality differs and is somewhat dependent on printing speed. For lower speeds, e.g. high quality desktop inkjet

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* The process of electrophotography, which is also used in ordinary laser printers, was invented by Chester Carlson in 1938 (Mizes et al., n.d.) and the first patent (U.S. Patent No. 2,297,691, 1942) was filed in the end of the 1930s.
† Chester Carlson coined the word xerography from the Greek words xeros (dry) and graphos (to write). Carlson used the technology at a small company called Haloid, which later on became known as Xerox.
‡ In 1879 the principles of a liquid stream breaking up into droplets was described by Lord Rayleigh and in 1951 the patent resulting in the first commercial inkjet printer was issued (Le, 1998; U.S. Patent No. 2,566,443, 1951).
printers, the quality is as good as for photocopies while at higher speeds, like web electrophotography or high-speed inkjet, the quality is not quite as high. Nevertheless, most agree that the print quality is good enough for the applications that digital printing is currently used for (Kipphan, 2001) and is starting to approach the print quality of offset (Johansson et al., 2006; Kipphan, 2008).

For more information about different printing technologies, please refer to the literature (e.g. Kipphan, 2001).

2.2 Applications of Digital Printing

“You can use this technology to do unbelievable creative things.”

– Frank J. Romano*

One of the drawbacks of printed communication before digital printing was the difficulty of achieving cost efficiency in smaller production volumes (e.g. Kipphan, 2001). The setting-up of a print run and the start-up of the printing press before quality copies can be produced have been labor and time intensive. The perspective of printing, as only a mass communication medium, changed in 1993 when the two companies Indigo and Xeikon introduced digital color printing with professional quality at the Ipex exhibition in 1993 (Bennett et al., 2006). Both were based on the principle of electrophotography, but they had different approaches to the technology, spanning from liquid toner and cut-sheet paper to dry toner and web paper. Nevertheless, they both promised inexpensive short runs† and possibilities of customization using variable data printing.

In general, digital printing is a more flexible and easy-to-use technology than conventional printing technology, such as offset. In the report “Best Practices in Digital Print”, the non-profit digital printing industry consortium Print On Demand Initiative, PODi, (2003) identifies two major economic driving forces for success in digital printing – increased effectiveness and increased efficiency. With increased effectiveness, PODi refers to documents working as effective business tools and increased efficiency is the efficiency of the digital printing workflow and reduced waste. Benefits with digital printing are lowered start-up costs, fast turnaround times, faster lead times and the ability to customize matters by using variable data printing. In 2005 and 2006 PODi reported that there are two fundamental benefits of digital printing and all-digital workflows – increased effectiveness and decreased cost (PODi, 2005; 2006). Among PODis case studies it is “projects that offer both increased effectiveness and decreased cost that continue to have the highest value” (PODi, 2006, p. 44). The main applications of digital printing today are based on short runs, customization using variable data printing and distributed printing.

* Quote referring to digital printing technology from the speech Designing for Digital (Romano, 2004).

† Short print runs are, in general, considered to be fewer than 5000 copies (Bennett et al., 2006).
Figure 2. Digital Printing has a shorter make-ready time but a lower print speed than conventional printing technologies (After Kipphan, 2001).

According to Smyth (2003, p. 302), “digital printing has changed a lot of the restraints of delivery times” due to absents of set up times. This allows short times for the first delivery-ready copy to be completed, which makes digital printing suitable when a printing house wants to accomplish fast deliveries (Figure 2). However, the cost for digital printing is considerably higher in larger volumes compared with conventional printing technology. In general, the big difference, when calculating cost per piece, between digital and conventional printing is the very low fixed cost per print run of digital printing since no printing plates have to be produced. This makes the cost of digital printing almost flat in respect to the length of the print run in comparison with the declining cost of conventional printing technologies (Figure 3) (Kipphan, 2001; Mejtoft, 2005). By eliminating a high start-up cost it is possible to print “what the customer needs, when the customer wants it” (Gilboa, 2002, p. 134), so-called print-on-demand.

Figure 3. Digital printing has low fixed costs but higher variable costs.

The technological development of both digital and conventional printing has been rapid. New and improved printing equipment and software are introduced continuously with enhancements in speed, print quality and usability. If an ordinary static document is to be printed, a breakeven point between the two printing technologies is possible to distinguish (Figure 3). However, when digital printing is used for customization, it is not possible to discuss breakeven points, since it is not possible to create customized prints using conventional printing technologies. The variable cost of digital printing is constantly decreasing at the same time as the fixed cost of conventional printing has been reduced. This makes it difficult to declare a
definitive breakeven point between the two technologies, but it is normally at a run length between a couple of hundred to a couple of thousand copies*.

Since digital printing technology is based on the concept that “every copy needs to be imaged in the printing surface, every copy can also be varied on the printing surface” (Romano et al., 1999, p. 132). This means that it is, in digital printing, possible to customize different copies in a print run to specific individuals based on different input variables, so-called variable data printing. Romano et al. (1999, p. 134) states that “the basis of customized printing is the combination of variable information with output devices that do not require intermediate films or plates”. This combination can be achieved in many different ways, the most common in professional production is using variable data software. Simplified, software connects a database to a template and inserts different names, images and texts from a post in a database depending on the recipient. This makes it possible to print personalized material for use in e.g. one-to-one marketing (e.g. Peppers & Rogers, 1993), which is a way to enhance customer loyalty (Aaker, 1996).

It is very easy to say that variable data printing is a great way of using the technology. However, one should bare in mind that the complexity is not in the actual printing stage of the value chain but in the design and production of the electronic document to be printed. Bennett et al. (2006, p. 19) state that “it is also important to understand that the more varying elements there are in a piece, the more complicated it can be to design and print. As the complexity of the piece goes up, so does the overall cost of the project”. The UK based retail store Tesco is a successful example of a company that has a customer loyalty club card, which is used to collect information about their customers to create customer insight. The collected information is used for creating profiles of purchase patterns of their members to regularly send out customized mailings with offers that suit each member’s purchase profile. However, the information is also used for retail decision making, such as evaluating promotions and launches of new products (e.g. Humby et al., 2003).

Using sophisticated systems for collecting information is important to render possible accurate personalized mailings. According to former PODi general manager Carolyn Valiquette (2004), “relevance is the single largest lever on response in individualized marketing communications”. Broudy & Romano (1999) have shown the significance of variable data printing in terms of increased response rates when a company is conducting a personalized campaign to a certain customer segment. It is also proposed that customizing information enhances how appealing an advertisement is to a recipient (Gidlund et al., 2008). Customization may thus increase the competitiveness of the company.

Professional variable data software outputs different formats that are readable for the digital printing press. Many of these formats and languages for variable data printing are based on languages that make it possible for the RIP to process each object (e.g. images) just once and reuse these when they are occurring at several

* In a report from 2003 (Smyth, 2003), Pira International suggests that the economic breakeven point between digital printing and offset is approximately 1400 copies. Between digital printing and direct imaging, the breakeven point is around 400 copies.
places in a document. This is in contrary to e.g. Portable Document Format (PDF) (Adobe Systems Incorporated, 2006), where every page is individually processed, making the load on the RIP considerably lower. In 1999 PODi made an effort to create a standard for variable data printing, which resulted in the free to use open specification of Personalized Print Markup Language (PPML) based on Extensible Markup Language (XML). Today many printing press and RIP manufacturers have incorporated support for PPML in their software (PODi, 2003; PODi PPML Working Group, 2002).

Another way of effectively using digital printing as a production technology is distributed printing. By sending electronic files to be printed at different locations it is possible to avoid expensive distribution costs and loss of time. One example is the different networks for distributed printing of newspapers. They span from small print stations placed at airports and hotels around the world to large-scale production facilities that print and distribute digitally printed newspapers in ordinary distribution chains (Mejtoft, 2004).

2.3 Market for Digital Printing

“The sales [of digital printing equipment] in the early days were extremely slow.”

— Frank J. Romano

The printing industry, in general, is a mature industry† and has historically been fragmented (Gilboa, 2002), consisting of many privately owned small- and medium sized companies. This is still the general situation (e.g. Caslon & Company, 2005; Gilboa, 2002; Intergraf, 2007; Smyth, 2006). However, the landscape of the printing industry is constantly changing with mergers and bankruptcies. Furthermore, the commercial printing industry is in general considered as a low margin industry, with declining prices, and the competition within the industry is regarded as strong or even fierce (Birkenshaw, 2004; Smyth, 2006).

The technological advancements in printing have been rapid and old conventional printing technology is often still left operating, either side by side in the same company where digital printing technology has been acquired or it has been sold to another printing house. This has resulted in expanded printing capacities in Western Europe and the US (Birkenshaw, 2004; Smyth, 2006).

According to Pira International (Smyth, 2006) the growth of the printing industry in Europe was 9.3% between 2001-2006 (Table 1). During the same time the growth of digital printing was 195.9% and offset 4.2%. Hence, even though the general printing industry is mature and growing slowly, the sub industry regarding digital printing is a relatively new industry that is still emerging as the revenues in digital

* Quote from the speech Designing for Digital (Romano, 2004).
† According to Harrigan (1985a, p. 12) mature industries are characterized by that they “generally grow slowly (less than 10 percent annually in real terms), where demand is frequently inexpansible, and where product traits are generally familiar to consumers or users”.
printing are experiencing a rapid growth. However, the sales of offset were more than seven times the sales of digital printing during this time. The pattern is similar for the Swedish printing industry with a total growth of 4.1%. Digital printing grew with 187.6%, but the offset market was actually decreasing with -1.1%. In 2006, the Swedish printing market was the seventh largest in Europe, with Germany being the largest. The forecast for the digital printing market is that it will continue growing, but not as fast. The European digital printing market is estimated to grow by 26.9% from 2006-2011 and the Swedish digital printing market by about 29.0%. Since capacity expansion is something that usually remains for a long time, it is important to realize the potential consequences of expanding the capacity in an industry. In the printing industry this overcapacity has resulted in continuing price reductions and commoditization of printed products (Birkenshaw, 2004).

<table>
<thead>
<tr>
<th>Table 1. Size and growth of the European and Swedish printing market 2001-2006 and forecast 2006-2011 (Smyth, 2006).</th>
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<td><strong>European Market:</strong></td>
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<tr>
<td>Offset:</td>
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<td><strong>Swedish Market:</strong></td>
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The fast technological development is not only a fact in the printing industry but also in many parts of the graphic arts industry, which now uses digital workflows. This has introduced new possibilities in managing the value chain to cut costs and make workflows more effective. New technology may change the current rules of competition by e.g. increasing speed and lowering production costs or enabling a unique way of producing a product (Porter, 1985). This is what happened after the introduction of digital printing technology. Although the speed is far lower than for conventional printing technologies, digital printing has resulted in the possibility to produce small series or even one unique copy at a reasonable cost.

Digital printing affects several segments of the media industry by offering the possibility to output small editions at a competitive cost. This can be done for obvious applications like advertisements and direct mail, but also for traditionally large edition items like newspapers and books*. Amazon.com’s system with print-on-demand is a way to avoid costly stock-keeping of low selling volumes and still be able to offer these volumes to potential customers (Anderson, 2004; 2006). In his article *The Long Tail*, Chris Anderson (2004) addresses the issue of books printed

* A book is a typical printed product and the acceptance of electronic books is expected to take some time. According to a survey of 164 European experts (Friedewald et al., 2007), about 20% of all books will be purchased electronically in the year 2017. Around this time it is also to be expected that reading devices for electronic books will be comparable to reading magazines.
on-demand: “By divorcing bookselling from geography, these networks create a liquid market at low volume, dramatically increasing both their own business and the overall demand for used books. Combine that with the rapidly dropping costs of print-on-demand technologies and it’s clear why any book should always be available. Indeed, it is a fair bet that children today will grow up never knowing the meaning of out of print”.

Customization with a customer’s name in direct mailing is an application that has been around for a long time. The development of new advanced Customer Relationship Management (CRM) systems and efficient workflows has made it possible to create more advanced personalized campaigns. Lately, differentiating and adding value to the printed product and becoming a service provider have become widely discussed issues in the printing industry (e.g. PODi, 2003; PODi, 2006; Romano, 2004). As has been discussed by Broudy & Romano (1999) and Gidlund et al. (2008) customization may increase the competitiveness of a company by making their market offers more attractive. PODi (2003) also has identified direct mail as a medium that has advantages over electronic media in both reach and acceptance among recipients.

2.4 The Swedish Printing Industry

“In real life, strategy is actually very straightforward. You pick a general direction and implement like hell.”

– Jack Welch*

This chapter is mainly based on data and conclusions presented in the papers “Delivery Times and Closeness to Geographic Market: A Comparison between Digital and Conventional Printing Houses”† (Mejtoft & Viström, 2008) and “Importance of Short Production Runs, Variable Data Printing and Web Interfaces – A Comparison of Digital and Conventional Printing Houses”‡ (Viström & Mejtoft, 2007). Some additional data in the section Printing Technology is previously unpublished, but originates from the same survey study (Mejtoft & Viström, 2006).

* Quote from Winning by Jack Welch, former CEO and Chairman of General Electric (Welch & Welch, 2005, p. 165).
“We will continue to live as we do today in an age of creative destruction -- technologically induced creative destruction.”
– Paul Saffo*

The most common printing technology at Swedish commercial printing houses is offset (Figure 4). 57.4% of the printing houses have digital printing (and it contributes to 10% or more of the production). However, only 11.0% have exclusively digital printing and 44.9% have both offset and digital printing at the printing house.

In respect to the number of digital presses present at each company, most companies have one to two presses, whilst it is uncommon to have more than two presses (Figure 5).

* Quote regarding the long-term technology trends and their influence on society (Oakes, 2000).
Applications

“Strategic positioning means performing different activities from rivals’ or performing similar activities in different ways.”

– Michael Porter*

Digital printing has an advantage over conventional printing technologies in meeting the need for short production runs at a reasonable cost and providing short delivery lead times. Furthermore, digital printing technologies have the ability to produce customized prints using variable data printing.

Short Production Runs

“Since bits are turned into atoms only when an order comes in, the costs scale perfectly with the revenues.”

– Chris Anderson †

The general trend in printing is that editions are becoming shorter, this makes it important to offer short production runs. Both conventional and digital printing houses rank this application high (Figure 6).

![Figure 6. Importance of offering short production runs (mean values with a 95% confidence interval).](image)

However, it should be noted that there is a significant difference between digital and conventional printing houses (p-value = .000), where digital printing houses believe that short production runs are even more important to offer. This is not surprising since short production runs are one main argument for using digital printing and both conventional and digital printing houses rank the potential of meeting the demand for short runs by using digital printing high (Figure 7). Hence, it seems like there is a reliance on the digital printing technology even among conventional printing houses, even though their ranking is significantly lower (p-value = .004).

† Quote from The Long Tail (Anderson, 2006, p. 95).
Delivery Lead Times

“On-time delivery requires that operations, outbound logistics, and service activities such as installation should function smoothly... good coordination allows on-time delivery without the need for costly inventory.”

– Michael Porter*

The grading of the importance of providing short delivery times is in general high and there are just small differences between conventional and digital printing houses (Figure 8). Even though no significant differences can be detected, digital printing houses tend to grade the importance of short delivery times slightly higher than conventional printing houses do.

Digital printing houses provide significantly (p-value = .000 for both) shorter delivery times both in terms of mean delivery time and shortest delivery time* (Figure 9). The shortest delivery time for digital printing houses was on average 0.82 days, while conventional printing houses used twice the time, 1.69 days, on average. A similar pattern can be noticed regarding mean delivery times.

* Lead time from finished original to delivery ready prints.

Digital printing is regarded as important for achieving short delivery times (Figure 10). However, there was a significant (p-value = .000) difference between digital and conventional printing houses, and digital printing houses are more confident in digital printing being the solution for providing short delivery times.

* Lead time from finished original to delivery ready prints.
Variable Data Printing

“Use relevance, not just personalization.”
– Carolyn Valiquette *

The sales and use of variable data printing was one of the features that were predicted to grow and have a great importance in the use and success of digital printing. However, this expected growth has failed to appear and still today the use of variable data printing is very low.† In the Swedish printing industry 77.4% of the digital printing houses offer variable data printing. In relation to the complexity of a variable data production the number of printing houses providing the service declines with more complex personalization (Figure 11).

![Figure 11. Different levels of variable data printing offered by digital printing houses in Sweden.](image)

Regarding the importance of offering variable data printing it seems like digital printing houses to a greater extent have realized the value of providing this service (Figure 12) as there is a significant difference (p-value = .000) between conventional and digital printing houses with respect to importance of providing variable data printing.

* Quote on common traits of successful digital printing projects by Carolyn Valiquette, former PODi general manager (Valiquette, 2004).

† A contact at a US based digital printing house stated the frustration of trying to market and sell variable data printing: “We have been explaining and showing ROI possibilities but we are still sidestepped by traditional telemarketing strategies”.

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Figure 12. Mean values of the importance of offering variable data printing (mean values with a 95% confidence interval).
3 Theoretical Framework

“If human life were long enough to find the ultimate theory, everything would have been solved by previous generations. Nothing would be left to be discovered.”
– Stephen Hawking*

Almost all research areas can take advantage of other scientists’ work. In the book The Metalogicon from 1159, John of Salisbury (1159/1955, p. 167) made a remark about his mentor Bernard of Chartres as he stated that “Bernard of Chartres used to compare us to [puny] dwarfs perched on the shoulders of giants. He pointed out that we see more and farther than our predecessors, not because we have keener vision or greater height, but because we are lifted up and borne aloft on their gigantic stature”†. This doctoral dissertation is no exception to this and takes advantage of what others have contributed to the research community. This chapter describes the framework that constitutes the theoretical basis of the dissertation. To illustrate the impacts on the printing industry, some practical examples have been incorporated in the theoretical framework. These are indicated by indented paragraphs.

3.1 The Concept of Strategy

“I just don’t know what I’m supposed to be.”
– Charlotte‡

There are many different definitions and meaning of strategy and the word originates from ancient Greece and military command.§ The tradition of scholarship in strategy dates back to the writings of the legendary Chinese general Sun Tzu, who lived around 500BC during the warring years of the late Zhou dynasty**. Sun Tzu wrote one of the first and most famous books about strategy – The Art of War. Strategy is basically about making choices that affect outcome and regarding business, Chandler (1962, p. 13) defines strategy as “the determination of the long-term

* Quote from an interview with Stephen Hawking in The Guardian (Jha, 2005).
† Further information is available in On the Shoulders of Giants, A Shandean Postscript (Merton, 1965).
‡ Quote from Lost in Translation (Coppola, 2003).
§ The word strategy originates from the Greek word strategos, which is composed of the two words for army and to lead (Soanes & Stevenson, 2005a; 2005b).
** The Zhou dynasty in ancient China lasted between 1027-221 BC. In 221 BC China was unified under the first Emperor Qin, which marked the beginning of imperial China.
goals and objectives of an enterprise, and the adoption of courses of action and the allocation of resources necessary for carrying out these goals”. Strategy differs from tactics that are the means that are used to achieve the goals set up in the strategic plan.

In business, as well as many other disciplines, it is very important to have a strategic plan to be able to gain, destroy and regain competitive advantage and to handle different actions and reactions. According to Brandenburger & Nalebuff (1996, p. 4) business is “cooperation when it comes to creating a pie and competition when it comes to dividing it up”. Drawing upon the similarities between Gause’s Competitive Exclusion Principle in nature (Gause, 1934/2003) with business, Henderson (1989, p. 140) suggests that “competitors that make their living in the same way cannot coexist – no more in business than in nature. Each must be different enough to have a unique advantage. The continued existence of a number of competitors is proof per se that their advantages over each other are mutually exclusive. They may look alike, but they are different species”. Business strategy is indeed a complicated area where different companies, markets, products, services, actions etc. are interdependent and it is about making all the right moves. There have been many attempts to theorize the complexity and power between all the “players” of the game of business. This chapter will introduce some of these theories, which will also constitute a theoretical framework for this dissertation.

A good example on how different actions can have unexpected reactions is Epson’s move into the laser printer market in the late 1980’s (adapted from Brandenburger & Nalebuff, 1996). Epson was world leader in dot matrix printers and Hewlett Packard (HP) was dominant in the laser printer and inkjet segment in the 1980’s. However, the price level of laser printers was approximately four times as high for laser printers as for dot matrix printers and with a much higher profit margin. This caused Epson to launch their cheap EPL-6000 laser printer in August 1989 to cut themselves a piece of the laser printer market.

The reaction from HP, just one week later, was the LaserJet IIP, priced lower than the Epson printer and with the more recognizable HP brand. This resulted in a price war in the industry and cased prices on laser and inkjet printers to drop and the price of inkjet printers became comparable to the price of dot matrix printers. What happened was that, even though Epson took a small share of the laser printer market, they lost a bigger piece of their core business, the dot matrix market, to inkjet printers.

3.2 Industry Value System

“Nothing can have value unless it has utility. If it is useless, the labour embodied in it has been useless; such labour cannot be counted as labour, and therefore cannot produce value.”

– Karl Marx*

In the beginning of the 1980’s the concept of added value in industry production became popular and Porter (1985, p. 39) defines added value as “selling price less the

* Quote from Capital, Volume 1 (Marx, 1867/1930, p. 10).
cost of raw materials”. Brandenburger & Stuart (1996, p. 8) similarly states that “value created = willingness-to-pay – opportunity cost”. A company performs different types of activities that contribute and add value to their products. The added value measures how much a specific company or activity contributes to the value of a product, and basically “it’s hard to get more from a game than your added value” (Brandenburger & Nalebuff, 1996, p. 45). The activities performed can be divided into primary and support activities, each important for what is called a value chain. A value chain can be used to understand the behavior of cost and the potential sources that can be used to gain competitive advantage. Porter (1985, p. 36) also points out the importance of constructing the value chain on a company level and stresses that “an industry- or sector wide value chain is too broad, because it may obscure important sources of competitive advantage”. Nevertheless, to be able to produce a product, a company usually takes part of larger stream of activities, a so-called value system (Porter, 1985).

![Value System Diagram](image)

**Figure 13.** A value system consists of many value chains.

A value system (Figure 13) includes the value chains of a company’s suppliers (and their suppliers, and so on), the company itself, the company’s distribution channels, and the company's buyers (and presumably extended to the buyers of their products, and so on). In Figure 13 the hypothetical construction of a value system is shown. Even though Porter (1985, p. 34) emphasizes the importance of constructing value chains on company level, the importance of considering the value system is also recognized since “gaining and sustaining competitive advantages depends on understanding not only a firm’s value chain but how the firm fits in the overall value system”. Day & Wensley (1988) state that a competitor-centered focus together with just looking at internal activities and costs may obscure opportunities gained by vertical linkages with other value chains in the industry value system. A value system can then describe how activities in different companies can interact to create value to a product (Porter, 1985).

The principal value system for print media (e.g. Kipphan, 2001) constitutes a good basis for understanding the different activities that are carried out to create, print and distribute print media. By analyzing the value system, it is possible to investigate the strategic path the printing companies have entered and to study their use of the value system to work with differentiation as a competitive strategy. In this dissertation, a slightly altered and, for the purpose, simplified value system (Figure 14), which has been developed during Paper 1 and Paper 2, will be used to be able to understand the general strategic changes in the printing industry.
In the digital printing aspect, Birkenshaw (2003, p. 12) states that “print-on-demand can result in savings in the overall supply chain offsetting the higher production costs in production”. Since the cost model for digital printing technology is mainly based on low total cost on short runs (Kipphan, 2001), it is possible to more or less eliminate the stock keeping of printed material since the basic idea is to print only necessary copies and to print them on-demand (Gilboa, 2002). This also eliminates or lowers the volume of a printed material that has to be discarded due to information that has become out of date before the material has been used (Romano et al., 1999). However, since in reality products are kept in stock, the activity regarding stock keeping in the value system for digital printing will still be kept to illustrate a more general value system of the printing industry.

In the value system, each individual activity has its own value chain but in order to understand how to gain competitive advantage it is necessary to see how every part fits into the industry’s overall value system (Porter, 1985). The linkage in this system is in other words a so-called vertical linkage that links different companies’ or different divisions’ value chains together. Consequently when a company makes a strategic decision to integrate forward and/or backward activities in the value system, vertical integration occurs. If an activity is not performed in-house, it has to be either purchased on the market or carried out by a cooperative partner. For a more detailed descriptions and definitions of vertical integration and cooperation, see the section Institutional Arrangements.

3.3 Competitive Strategy and Customer Value

“Those who win every battle are not really skilful – Those who render others’ armies helpless without fighting are the best of all.”

– Sun Tsu*

Regarding competitive strategy, it is important to determine a company’s position within its industry. Porter (1980) argues that three generic strategies (Figure 15) can be adopted to gain sustainable competitive advantages and outperform other companies in the industry – cost minimization leadership, product differentiation and market

* Quote from The Art of War (Tsu, 500BC/1998, p. 90).
focus. A company should follow either cost leadership or differentiation in a broad or narrow scope, which is in a particular focus.

![Figure 15. Porter’s three generic strategies (After Porter, 1980, p. 39).](image)

A company which has efficient scale production advantages and is able to produce at a lower cost than its competitors will be given cost leadership. This often means that there is a need to minimize costs in e.g. research, service, and sales and focus solely on production costs. Companies that adopt a strategic position by differentiation have, on the other hand, created a product or offer that is, industry wide, considered to be unique. The uniqueness in the differentiation strategy makes it possible to sell at a higher price and consequently to produce at a higher cost. The third generic strategy, focus, is not as cost leadership and differentiation an industry wide strategy but a more narrow strategy that for example focuses on a particular customer segment, geographical area or product line by serving this target well.

It is said that a company that cannot develop its business in one of the above-mentioned directions is “stuck in the middle” and is in a strategically disadvantaged situation. But a company that is able to position itself right within the industry may earn profitability even though the average rate of return for the industry in general is modest (Porter, 1980, p. 41).

In achieving the strategy of cost leadership, a competitor-centered approach is often adopted, since benchmarking competitors is an important factor. Differentiation and focus strategies often come from a customer-centered approach where the customers’ needs are in focus when creating the appropriate services and activities and a non-price competition is possible since competition is mainly performed by product quality and perception of benefit to the customer (Day & Wensley, 1988). Differentiation most often implies a narrow product line that could become a problem for the company if the buyers need for the differentiating factor decreases (Porter, 1980).

According to Porter (1996), best practices follow something called the production frontier that states the relationship between the delivered non-price customer value and the cost position of the production. By adopting a strategy based on differentiation or focus, it is possible to maintain a cost position that is relatively high and still be able to gain a customer base because the delivered customer value is higher than for the cost leaders’ products (Figure 16).
As mentioned before, a company can differentiate itself from its competitors by being unique at creating something that is of value for the customer. This uniqueness does not necessarily come from creating a product that is unique but can come from anywhere in the value chain. Consequently, a successful differentiation can arise from other primary or support activities than the core activities in the company. Therefore, even though the actual product is a commodity product, support activities can make the final product differ substantially from its competitors (Porter, 1985).

Within the printing industry the cost leadership approach is most successfully used by printing houses with conventional printing technology. This technology has a lower printing cost per piece for longer runs and is advantageously used in large-scale production (Kipphan, 2001).

When printing long print runs, digital printing is more costly per print than conventional printing techniques (cf. Figure 3) since the cost per print more or less remains the same throughout a print run. This fact makes it hard today for a digital printer to pursue cost leadership in the printing industry. However, digital printing with its ability to serve customer segments with value added services is better off used in differentiation or focus strategy. In Figure 16 it is possible to notice the successful strategic positions of digital printing (differentiation) and conventional printing (cost leadership).

Success Factors

“Successful 21st Century businesses will have to overcome the challenges of very demanding customers seeking high quality, low cost products, responsive to their specific and rapidly changing needs.”

– Peter Bunch*

A success factor is something that is essential for a company to have to fulfill its strategy in a successful way. The concept of success factors was introduced in

* Quote from From Lean to Agile Manufacturing (Bunch & Gould, 1996, p. 3/1).
business in the 1960’s (Daniel, 1961) and according to Rockart (1979, p. 85) critical success factors are “the limited number of areas in which results, if they are satisfactory, will ensure successful competitive performance for the organization. They are the few key areas where ‘things must go right’ for the business to flourish. If results in these areas are not adequate, the organization’s efforts for the period will be less than desired.”

To be successful in a changing industry environment, a producing company has to consider the critical success factors – price, quality and time (Blocher et al., 1999; Tan, 1998). Cooper (1995) introduces the role of the survival triplet – cost, quality, and functionality, which is crucial for survival using a confrontation strategy. A company must compete effectively in all these three to succeed. Furthermore companies need flexibility in order to adopt to changing customer needs (Sharifi & Zhang, 1999). Therefore, the four factors price/cost, time, quality and functionality/flexibility, are all important when discussing a supplier-customer relationship.

Reducing lead times is important in many logistic systems, and is also a source of competitive advantages (e.g. Tan, 1998). In accordance with Aitken et al. (2002, p. 62), lead time is defined as “the time taken from a customer raising a request for a product or service until it is delivered”. Having short lead times has been deemed as a major order winner and a way of creating short term competitive advantages (Stalk & Webber, 1993).

Customization of products is becoming increasingly common, both consumer products, like computers, and industry products, e.g. heavy trucks, are today assembled to meet customers’ specifications after an order has been submitted. Reduced lead times are important in these Just-in-Time manufacturing systems (JIT), which is a crucial aspect of lean manufacturing*, where “only the necessary products, at the necessary time, in necessary quantity” are manufactured or ordered (Sugimori et al., 1977, p. 553). Postponement strategies were first proposed in the early 1950’s (Alderson, 1950; Bucklin, 1965) and Stern & El-Ansary (1992, p. 22) states that “postponement promotes efficiency by moving differentiation nearer to the time of purchase when demand is more certain, thus reducing risk and uncertainty costs”. In Just-in-Time models, relationships with suppliers are important and Mohr & Spekman (1994, p. 138) propose that “without high levels of coordination, Just-in-Time processes fail, production stops and any planned mutual advantage cannot be achieved”. Because of fast product development and fast decrease in prices of parts, in e.g. the PC industry, short delivery lead times are crucial. By adopting Just-in-Time delivery models it has been possible for Dell to e.g. limit the amount of value that got wasted in the assembly process between purchasing and sales (Selling PCs, 1996).

With Just-in-Time and postponement in mind, digital printing is a good option for e.g. printing instruction manuals or advertising material, since it will be possible to postpone the printing of the message and customize the printed material to the customer or produced product, just as everything else in the production. By postponing the printing of e.g. an instruction manual, * The lean manufacturing approach derives from the Toyota Production System (TPS) (e.g. Liker, 2004; Liker & Morgan, 2006).
it would be possible to create customized manuals to the customized products produced.

Viström (2004; 2008) shows that it is possible to increase customer value, better fulfill market demands and reduce cost by using postponement strategies involving digital printing in so-called hybrid printing. Hybrid printing is a combination between conventional and digital printing technology (Kipphan, 2001), where digitally printed texts, images etc. are applied on conventionally pre-printed matters.

The quality of a product is important in almost every industry (e.g. Normann, 2002), which has been highlighted by the many different concepts that have evolved for improving quality, such as e.g. Total Quality Management (TQM) and ISO9000 (e.g. Conti, 1999; Zhu & Scheuermann, 1999). Even though these concepts are organization wide and do not in detail guarantee the quality of the end product, they can be used to ensure that high quality business processes have been used. Regarding quality, the most noticeable experience for the end user is the actual product quality, and Cooper (1995) emphasizes the strategic importance of high quality products. Day (1999, p. 173) states that “boosting quality is now seen as the surest route to creating superior customer value” and further suggests that high quality is profitable.

Nevertheless, in a production company there, usually, exist a trade-off between the level of service and the price the customer has to pay. According to Porter (1996, p. 69), “positioning trade-offs are pervasive in competition and essential to strategy. They create the need for choice and purposefully limit what a company offers”. There also exists a trade-off between cost and service/quality (e.g. Brandenburger & Nalebuff, 1996; Herer et al., 2002; Porter, 1980) in a supply chain and Stigler (1939) and Rudberg & Wikner (2004, p. 446) propose that a high level of flexibility can only be achieved at the expense of a higher cost, “customers have to choose one before the other; low price (productivity) or specific needs (flexibility)”.

**Purchasing Orientation and Customer Value**

“Success in manufacture is based solely upon an ability to serve that consumer to his liking. He may be served by quality or he may be served by price. He is best served by the highest quality at the lowest price, and any man who can give to the consumer the highest quality at the lowest price is bound to be a leader in business.”

– Henry Ford*

A purchasing situation arises when a company or a person acquires resources of a different kind from another company. According to Lyson (2000, p. 1), purchasing in an organizational perspective can be defined as “the function responsible for obtaining by purchase, lease or other legal means, equipment, materials, components, suppliers and services required by an undertaking for use in production or resale”. Depending on the broadness of the purchasing orientation, purchasing can be classified into three orientations –

* Quote from *My Life and Work* (Ford & Crowther, 1922, p. 136).
buying, procurement and supply management. The buying orientation is when a customer strives first and foremost for the best deal in terms of minimizing the price of a product and secondly maximizing quality and availability. Procurement is when the customer focuses on improving quality by cooperating with the supplier and reducing the total cost, and not just the price, of a product. With supply management the goal is to obtain the greatest total value of a product. This is usually achieved by close cooperation with suppliers to build supply networks that complete whole business processes of products (Anderson & Narus, 2004; Dobler & Burt, 1996).

In a fragmented, commoditized and over established market, the buyers’ power is generally high. The buyers and the power they have over the suppliers is a competitive force that affects an industry. In the late 1970’s, Porter (1979; 1980) constructed the Five Forces Framework (Figure 17) to illustrate some fundamental forces that determine the level of competition in an industry – internal industry competition, bargaining power of buyers, bargaining power of suppliers, threats from new entrants and threats from substitutes.

![Figure 17. Porter's Five Forces Framework (Porter, 1979, p. 141; 1980, p. 4).](image)

This framework is presented to illustrate the importance of the customers in the competitive situation for a company, as the bargaining power of the customer is one of the five forces. The other parts of this framework will not be further presented in detail, for a more thorough presentation of the Five Forces Framework, see Porter (1980).

If an industry, such as the printing industry, consists of many small actors (Gilboa, 2002; Kipphan, 2001), the products are considered a commodity, the total production capacity is far greater than demand (Birkenshaw, 2003) and switching costs are low, the customers are most likely to be powerful. This situation has been caused by printing being, in general, undifferentiated (cf. Porter, 1980). When buying products that have been around for a long

* Even though the widely use of Porter’s Five Forces Framework, there are shortage of this framework in capturing dynamics and changes in an industry. Roos & Krogh (1996, p. 8) illustrates this by comparing it to a snapshot of a car in motion: “We can see what kind of car it is, the colour and so forth, but we cannot tell its direction, its speed, its acceleration and so on. Furthermore, since we cannot tell which direction the car is coming from, we are unable to estimate in which direction it is going.”
time, and are more or less considered commodities, the knowledge among the customers increases which makes their bargaining power even stronger. This generally results in near-zero margin profits in the printing industry (PODi, 2003).

A derivative, on a company level, of the Five Forces Framework, that illustrates the players of the game of business is the *Value Net* (Figure 18) proposed by Brandenburger & Nalebuff (1996). In this framework the company and its competitors have been extracted from the internal industry competition in Porter's Five Forces Framework (Figure 17) and substitutes and potential entrants have been substituted by complementors, a category of companies that provide complementary products and, thus, affect the companies' competitive situation.

![Figure 18. The Value Net (Brandenburger & Nalebuff, 1996, p. 17).](image)

The Value Net exemplifies the interdependence between the company and its customers, competitors, complementors and suppliers as well as the connection between the latter four. The importance of allying with companies producing complementary products are described by Andersson & Nareus (1990, p. 42) as working alliances and is the "mutual recognition and understanding that the success of each firm depends in part on the other firm" (e.g. Bucklin & Sengupta, 1993).

The speed, richness and reach of the Internet today, provide customers with information and makes it easy to identify good offers of commodity products (Evans & Wurster, 2000; Porter, 1980). Accessibility to information is crucial and more information about products, prices, quality etc., has a positive effect on the customers' bargaining power. In theory, a company would always make the right decisions and choose the supplier that could provide the best available offer. However this is not the case in reality since there always exists switching costs (Porter, 1980; 1985; 2001) even though the Internet has lowered them.

Since the bargaining power of customers is high in many mature industries, it is important to decide how to satisfy customers, raise switching costs and reduce their

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* A way of trying to theorize the complexity of the power between different “players” of the “game” (in this case the game of business) is the so-called *Game Theory* (e.g. von Neumann & Morgenstern, 1944/1953). This theoretical approach to game theory will not be further discussed in this dissertation; nevertheless many of the theories regarding more dynamic approaches to business strategy are based on ideas originating from game theory. An easy introduction to game theory is available in e.g. Brandenburger & Nalebuff (1996) or a more theoretical approach in von Neumann & Morgenstern (1944/1953).
bargaining power. This can be done by increasing the customer value. Porter (1985) defines two basic mechanisms that are important when trying to increase customer value – lowering customers’ costs and increasing customers’ performance.

When e.g. a new technology is introduced, customers often lack knowledge about what opportunities it can offer, it is important for suppliers to help their customers to take advantage of and value the differentiation in the technology. This may also be a way for a supplier to increase the switching cost of a product for the customer by offering training and education on a specific solution (Porter, 1985).

The development of human resources at a digital printing house is vital, since it is important that employees at printing houses “explain to the customers the added value of digitally printed documents” (Politis, 2001, p. 390). The digital printing industry can both lower costs and increase performance of those buying digitally printed material. On-demand printing may decrease the cost for stock keeping, discarded volumes and distribution costs (Romano et al., 1999). On the other hand when discussing variable data printing the increase in customer value is supposed to come from making a campaign more efficient by e.g. increasing the response rate (Broudy & Romano, 1999; Gidlund et al., 2008).

3.4 Dynamic Competition

“Life is conflict, survival, and conquest.”
– Colonel John R. Boyd*

The goal of the generic strategies defined by Porter (1980), and discussed above, is first to obtain and then to sustain competitive advantages over the company’s competitors. In theory, sustainability of differentiation depends on continued perceived customer value and lack of imitation from competitors (Porter, 1985). However, the generic strategies may work well until competitors have launched their counter attacks and outmaneuvered the competitive advantages (D’Aveni, 1994). To be able to continuously deliver value that the customer appreciates, it becomes important to focus on Schumpeterian competition. Schumpeter (1942/1975) regarded capitalism as an economic system in continuous change that would die if it became stagnant. According to Schumpeter (1942/1975), creative destruction is the essence of capitalism and profit is “the premium put upon successful innovation in capitalist society and is temporary by nature: it will vanish in the subsequent process of competition and adaptation” (Schumpeter, 1939/1964, pp. 79-80). Collis & Montgomery (1995, p. 124) describes it as “in a world of continuous change, companies need to maintain pressure constantly at the frontiers – building for the next round of competition”, and eventually every advantage will be eroded. Once a company has created competitive advantages, it is possible to maintain and prolong these advantages by strategic acquisition of resources and capabilities. Schumpeter (1942/1975, p. 84) states that

* Quote from Patterns of Conflict (Boyd, 1986, p. 10).
this type of competition “strikes not at the margins of the profits and the output of the existing firms but at their foundations and their very lives”.

**Resource Based View**

“Strictly speaking, it is never resources themselves that are the ‘inputs’ in the production process, but only the services that the resources can render.”

– Edith Penrose*

In the end of the 1950’s Edith Penrose (1959, p. 24) perceived the firm as a “collection of productive resources”, which in an extension became known as the Resource Based View of the firm (RBV) (e.g. Collis & Montgomery, 1995; Wernerfelt, 1984). This was a natural extension of the Porter framework (1979; 1980) and became dominant in the 1990’s, and marked a shift away from the predominant market based models, like Porter’s generic strategies. RBV combines the internal (resources) and the external (industry structure) perspectives on strategy.

Resources are something that can come in many forms but basically they are physical (e.g. production facilities or raw material), intangible (e.g. brand or knowledge) or organizational capabilities (e.g. routines or a combination of assets, co-workers etc.) (Collis & Montgomery, 2005). According to Barney (1991, p. 101), a company’s resource “include all assets, capabilities, organizational processes, firm attributes, information, knowledge, etc. controlled by a firm that enable the firm to conceive of and implement strategies that improve its efficiency and effectiveness”.

Resources cannot be valued alone, but have to be put into a market context. Collis & Montgomery (1995) describe three important market forces – demand, scarcity and appropriability – necessary to consider in order to determine the value of a resource or product (Figure 19). It is within the intersection of these three forces that the value creation zone occurs. To constitute a real value all these fundamental market forces should be well represented, but “resources are only valuable if they meet customers’ needs better than those of their competitors” (Collis & Montgomery, 2005, p. 35). By providing value based on resources that are hard to copy it is easier to sustain a competitive advantage. This is however becoming harder and harder to accomplish (e.g. Dierickx & Cool, 1989; Thomas, 1996; Wiggins & Ruefli, 2005) since the value

* Quote from *The theory of the growth of the firm* (Penrose, 1959, p. 25).
creation zone is not static over time as the demand, scarcity and appropriability of a resource are changing factors.

Although creating competitive resources, traditionally, has been an internal struggle within a company and an industry, substitution and imitation are the two most common external factors in industry that threaten the value of a company’s resources (Collis & Montgomery, 2005). Furthermore, it is important to remember that resources cannot only be controlled directly by ownership, but also indirectly through relationship (Håkansson & Johansson, 2002). Indirect control can be achieved by a relationship with an actor with direct control over the resource, in other words through cooperation. Gulati et al. (2000) state that the RBV has not given much attention to finding the source of value creating resources outside a company. Actors’ knowledge about and experience of resources is also of great importance, and Håkansson & Johansson (2002, pp. 147-148) suggest that resources are heterogeneous and “there are always further possibilities to use the resources in a different way or in a different setting”. Cooperation can give access to resources not currently present within the company and by combining different resources and knowledge in an alliance, the network structure itself may become a valuable resource (Gulati et al., 2000). The impact of cooperation will be further discussed in the section Cooperation and Alliances.

Strategic Flexibility

“Therefore the stiff and unbending is the discipline of death. The gentle and yielding is the discipline of life.”

— Lao Tsu*

When Sir Isaac Newton (1687/1848) declared his third law of motion†, he stated that the reaction to an action is opposite and equal. However, when rational and irrational human behavior are involved, it is not as simple to determine the reaction of competitors, customers or partners and there is no law of the motion of business. Nevertheless, keeping informed about the business environment, being flexible and continuously adjusting the competitive strategy can increase a company’s possibility to gain success.

Strategic flexibility‡ (e.g. Aaker & Mascarenhas, 1984; Evans, 1991; Goldhar et al., 1991; Harrigan, 1985a; Johnson et al., 2003; Sanchez, 1995) is a concept with multiple dimensions and can be defined as “the capability of the firm to proact or respond quickly to changing competitive conditions and thereby develop and/or maintain competitive advantage” (Hitt et al., 1998, p. 26). In order to have high strategic flexibility, when

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* Quote from Tao Te Ching (Tsu, 600BC/1997, ch. 76).
† Newton’s Third Law from Newton’s Principia - The Mathematical Principles of Natural Philosophy, states that “to every action there is always opposed an equal reaction: or the mutual actions of two bodies upon each other are always equal, and directed to contrary parts” (Newton 1687/1848, p. 83).
‡ For an extensive overview of conceptualizations and definitions of Strategic flexibility, see Johnson et al. (2003, p. 76).
acting in a dynamic market, it is essential to have dynamic capabilities within a company’s control. Dynamic capabilities are “the firm’s ability to integrate, build, and reconfigure internal and external competences to address rapidly changing environments” (Teece et al., 1997, p. 516) and Eisenhardt & Martin (2000, p. 1106) suggest that “dynamic capabilities are necessary, but not sufficient, conditions for competitive advantage”. The organization and its capabilities are interlinked and Volberda (1996) proposes that being able to have dynamic capabilities is dependent on other factors such as having a flexible organization form.

Two main aspects of strategic flexibility are stressed in the literature – resource deployment and competitive actions (D’Aveni, 1994; Eisenhardt and Martin, 2000; Fombrun and Ginsberg, 1990; Miller et al., 1996; Williams, 1994). High flexibility in strategic actions and internal and external capabilities that are dynamic are, as been described, essential for a company that wants (or needs) to act on a dynamic market. However, strategic flexibility has to be put into a context of producing value in a product for a company’s customers (e.g. Porter, 1985). Sanchez (1995) and Slack (1983) emphasis the importance of flexibility in production, to increase the possibility to produce products that customers really want. Sanchez (1995, p. 143) further suggests that product flexibility is “more relevant to product competition in dynamic markets”. This is also stressed by Chang (1993) who proposes that flexibility in manufacturing is a way of protecting a company against uncertainty in future market conditions and fluctuations in customers’ taste. The importance of flexibility in manufacturing can be exemplified in the success of the Sony Walkman during the 1980’s. Sony created a system to support small design and fast technological changes, making it possible to launch a large variety of different products in rapid succession. This was possible due to understanding customers’ needs and a “system of flexible manufacturing so that it could make money on small production runs” (Sanderson and Uzumeri, 1995, p. 779).

Strategic flexibility is important to have because the “ability of the organization to adapt [by changing current strategies] to substantial, uncertain, and fast-occurring (relative to required reaction time) environmental changes that have a meaningful impact on organization’s performance” (Aaker & Mascarenhas, 1984, p. 74), is crucial when competing in highly competitive environments.

Hypercompetition

“He who can handle the quickest rate of change survives.”
– Colonel John R. Boyd*

Hypercompetition is competition in a “high velocity environment” (Bourgeois & Eisenhardt, 1988, p. 816; see also Brown & Eisenhardt, 1998) and is characterized by “intense and rapid competitive moves” (D’Aveni, 1994, p. 217). In industries today it is becoming increasingly hard to sustain competitive advantages for long (e.g. Dierickx & Cool, 1989; Thomas, 1996; Wiggins & Ruefli, 2005), and a hypercompetitive

* Quote from New Concepts for Air-to-Air Combat (Boyd, 1976).
behavior becomes crucial. The aim of this more dynamic approach to strategy is to disrupt the status quo and “move quickly to build advantages and erode the advantages of their rivals” (D’Aveni, 1994, pp. 217-218) thus creating an endless series of small competitive advantages. This makes it important even for companies that currently have obtained competitive advantages in the industry to challenge them before their competitors undermine those already achieved. It is important for a company to “realize that control of the evolution of competition in the market is more important than earning current profits” (D’Aveni, 1994, p. 238).

This has become a popular way of thinking, especially in the age of information that has been a fact since the mid 1990’s. Evans & Wurster (1997) discusses the importance of information and how richness and reach of information shifts power from the producer to the customers and increases hypercompetition. As switching costs decrease, it is important to find new ways of generating customer loyalty (Evans & Wurster, 1997). Relationship with customers becomes important since “the process of developing new advantages or undermining those of competitor begins with an understanding of how to satisfy customers” (D’Aveni, 1995b, p. 240). In other words, good disruption creates a temporary possibility to serve customers in a superior way.

Companies acting in a dynamic hypercompetitive business environment have to be agile in spotting new opportunities, developing short cycle strategies, abandoning old cash cows and meeting customers’ current and future needs. A company is therefore forced to destroy their own competitive advantages and create new ones before the full course of the traditional product cycle (Figure 20). This means that they may have to cannibalize on their own product and brands before their competitors do so (e.g. Conner, 1988). This way of taking opportunities makes the trust between partners important. Damaging trust and engaging in opportunistic behavior may have a severe impact on partnerships (e.g. Child et al., 2005; Gulati et al., 2000; Morgan & Hunt, 1994). The concept and importance of trust are further developed in the section Trust, Commitment and Control.

Simplified, competition occurs on four different arenas; cost and quality, timing and know-how, entry barriers and deep pockets. Companies move between these arenas once the competitive environment has escalated and competitive options have been exhausted in the current arena (D’Aveni, 1994). This means that instead of only playing the game, it is better to change the rules, scope and players in the game.

An actor in a hypercompetitive environment makes progress by trying to modify the world to their own needs by disrupting advantages made by others and changing
the rules of competition. Nevertheless, Brandenburger & Nalebuff (1996, p. 195) emphasize that “the freedom to change the rules [of the game] is a double-edged sword. ... Just as you can change the rules or make new ones, so, too, can others”. D’Aveni (1994; 1995a) defines seven key elements of a dynamic approach to strategy in the new 7S’s theoretical framework (Figure 21) – superior stakeholder satisfaction, strategic soothsaying, positioning for speed, positioning for surprise, shifting the rules of the game, signaling strategic intent, and simultaneous and sequential strategic thrusts. This framework is based on the 7S’s framework, presented in the beginning of the 1980’s by McKinsey & Co (Waterman et al., 1980).

The new 7S’s framework is based around disrupting the market, and the seven elements in the framework represent how to have vision, capabilities and tactics to create disruption of the status quo on market elements in a dynamic strategy. Companies that act successfully in a hypercompetitive environment build a series of temporary advantages instead of trying to sustain the advantages already gained. “It is this series of advantages, this constant seizing of the initiative, that is the true source of sustained advantage” (D’Aveni, 1995b, p. 172).

Nevertheless, whether hypercompetition is a “self-inflicted wound” (Porter, 1996) or phenomenon that eventually happens in almost every industry as an inevitable outcome (D’Aveni, 1994) is a debated area. Even though many researchers (e.g. D’Aveni, 1999; Thomas, 1996; Wiggins & Ruefli, 2002) have presented empirical data to support a hypercompetitive shift, other researchers are skeptical. Makadok (1998) claims that it is not possible to find evidence of hypercompetition in a studied emerging industry with low entry barriers, which should be a typical hypercompetitive industry. Other researchers, such as Bogner & Barr (2000), Gimeno & Woo (1996) and McNamara et al. (2003), claim that hypercompetition is not a state but occurs in cycles. It is, however, apparent that the general dynamics of competition have changed and become faster, more intense and the available time to enjoy each competitive advantage has become shorter (Wiggins & Ruefli, 2005).
Vision for Disruption

“The one who figures on victory at the headquarters before even doing battle is the one who has the most strategic factors on his side. The one who figures on inability to prevail at the headquarters before doing battle is the one who has the least strategic factors on his side. The one with many strategic factors in his favor wins, the one with few strategic factors in his favor loses – how much the more so for one with no strategic factors in his favor. Observing the matter in this way, I can see who will win and who will lose.”

— Sun Tsu*

The visions for creating market disruptions are based on superior stakeholder satisfaction and strategic soothsaying. Stakeholders† are, according to Freeman & Reed (1983, p. 91), “any identifiable group of individual who can affect the achievement of an organization’s objectives or who is affected by the achievement of an organization’s objective”. Among the stakeholders of a company, the shareholders should, in general, be prioritized (e.g. Freeman & Reed, 1983; Rappaport, 1998). However, in a hypercompetitive environment putting the customer and employees before the shareholder can be the solution for surviving since understanding the customer may create advantages against competitors (D’Aveni, 1994). All needs that a customer knows that they have are easy to identify, because they will probably tell a seller since they want to have these needs satisfied. Customers are in general a very interested, capable and inexpensive business developer (Magnusson, 2003). Through close customer contact and involvement of customers in the development of new products, it is possible to better identify the needs that a customer cannot articulate for. Hence, having close relations with customers can be a source of competitive advantages (e.g. Langlois, 1992). Schumpeter (1939/1964, pp. 47-48) describes this as “consumers’ satisfaction supplies the social meaning for all economic activity, or by the fact that new and unfamiliar commodities have ultimately to be ‘taken up’, or ratified, by the consumers and may be said to have been produced with a view to latent consumers’ wishes, or on indications other than effective demand”. This is, in other words, a way of creating new demands and to predicting and understanding future evolution of the market and the technology before it really happens (D’Aveni, 1995a). Anderson & Narus (1998, p. 9) further suggests that it is possible to better sustain customer relationships by documenting the company’s “delivery of superior customer value over time and by discovering new ways to update and reinvigorate those relationships”.

Employees are important for building superior customer satisfaction since they are the ones that have customer contact and may understand both current and future needs. It is important to be able to serve the customers extremely well without neglecting the needs of employees and investors (D’Aveni, 1994).

* Quote from The Art of War (Tsu, 500BC/1998, p. 75).
† According to Freeman & Reed (1983, p. 89), the word stakeholder originates from an internal PM in 1963 at the Stanford Research Institute and refers to “those groups without whose support the organization would cease to exist”. Shareholders, employees, customers, suppliers, lenders, and society originally were included in the list of stakeholders.
It is important to understand the future evolution of the market and the technology and how these can be used to serve both existing and new customers. This strategic soothsaying should form the basis of where a company should focus the future disruption of the market (D’Aveni, 1994). Eisenhardt (1989) suggests the use of real-time information as important for strategic decision making in high velocity industry environments. The Internet can be used to obtain such information about the company’s products by engaging customers more broadly, richly and speedily than traditional market research (Sawhney et al., 2005). Furthermore, lead-users are important to predict future customer value and a close relation with these customers is a very valuable source for product innovations (e.g. Thomke & von Hippel, 2002; von Hippel, 1986).

For example, in the late 1960’s Japanese companies such as Seiko and Citizen started to manufacture watches based on quartz technology instead of mechanical clock works, which were the dominant watches from the Swiss manufacturers. The Japanese manufacturers were convinced that the customer was more interested in accurate time and not in genuine mechanical handcraft. This strategic soothsaying and superior stakeholder satisfaction ended up in Japan gaining a large share of the world market during the 1970’s and the total dominance of quartz technology. The impact on the Swiss manufacturers was profound and the world market share dropped from 40% in 1974 to just 10% ten years later. This happened even though the Swiss were first with the quartz technology, but did not have the vision to see the potential in this new technology (adapted from Day, 1990; Glasmeier, 1991).

Capabilities for Disruption

“Most of the managerial challenges at Dell Computer have to do with what we call velocity – speeding the pace of every element of our business. Life cycles in our business are measured in months, not years, and if you don’t move fast, you’re out of the game.”

– Kevin Rollins*

According to the new 7S’s framework (D’Aveni, 1994; 1995a), there are two basic capabilities for successful disruption of the status quo and creating temporary advantages – speed and surprise. Speed is necessary to create one advantage after another and it becomes very important for staying ahead of competitors. This is not referring to the rate of production but rather “speeding up their ability to move and to change” (D’Aveni, 1994, p. 271). Surprise on the other hand is a way for a company to extend the period in which a certain advantage is unique by “catching the competitors off guard through an unexpected action” (D’Aveni, 1994, p. 274). Nevertheless, once an advantage is recognized, competitors usually start to duplicate and to create even better advantages to serve customers. However, the time it takes for competitors to undermine an advantage and take away its uniqueness becomes longer if they are taken by surprise (D’Aveni, 1995a). Bettis & Hill (1995) and Pisano (1990, p. 173) believe that introduction of new production technology changes the competitive

landscape and may create “gusts of ‘creative destruction’“. Dynamic capabilities are important to ensure long-term competitiveness (Teece et al., 1997), and by investing in more general resources that can be utilized on a wider arena it is possible to catch competitors by surprise and off guard (D’Aveni, 1994). The microprocessor manufacturer Intel is an example of a company that has built its success on speed. During the 1990’s, Intel was able to launch a new generation of processors before their competitors even have been able to imitate their current products (e.g. Brown & Eisenhardt, 1998; Kirkpatrick, 1997).

Tactics for Disruption

“Philosophers have hitherto only interpreted the world in various ways; the point is to change it.”

– Karl Marx*

Almost every industry has unwritten rules of how to behave and how to compete conventionally (DiMaggio & Powell, 1983). The tactics of disruption are to attack these conventions and shifting the rules of the market to undermine the advantages of competitors and make it possible to create temporary advantages for oneself (D’Aveni, 1994). This can e.g. be Dell’s shift from using retail stores in computer sales to mail order and later to Internet sales.† This attacked the conventional knowledge that consumers needed personal service in retail stores to purchase personal computers (Christensen, 2001; Serwer, 1997). Dell’s shift also helped them forecast future customer demand because customers used Dell’s customer support. Direct customer contact made them gauge trends more quickly than indirect contact through retail. (Selling PCs, 1996). Southwest Airlines is another company that successfully pursued a low cost strategy that lowered the prices in the short-haul point-to-point flight industry and became the most profitable airline company in the US.‡ This resulted in loss of advantages for former industry leaders like American Airlines as Southwest Airlines changed the rules of competition by carrying passengers at a price much lower than the unit cost of the rest of the airline industry in the US (Brown & Eisenhardt, 1998; Creaton, 2004; Smith, 2004).

It is possible to notice how Canon shifted the rules of the game in the photocopier business in the 1970’s to attack Xerox’s dominant position and competitive advantages. Both these companies evolved to become dominant players in today’s digital printing business.

* Quote from the essay Eleventh Thesis on Feuerbach (Marx, 1845/2002).
† This strategy helped Dell, founded in 1984, to become the world’s largest manufacturer of personal computers. However, in the end of 2006 they lost this position to HP (Kirdahy, 2006), partly due to the merger between HP and Compaq in 2002 and HP’s successful strategy with retail sales in the US. Further, in May 2007, Dell announced that they would start to sell their computers through retail via Wal-Mart (Finkle & Dobbyn, 2007) to attack HP’s leading position.
‡ In Europe the Irish airline Ryanair was an early and successful adaptor of the same low cost/low price strategy on short-haul routes. This has forced the large European airlines to adjust their cost position and strategy (e.g. Creaton, 2004).
In the 1970’s Xerox had 95% of the world market for photocopiers. By relying on patents and an extensive service organization, Xerox had built up huge entry barriers and created a brand and products that were hard to copy. Since Xerox had built strongholds around their industry, Canon found a way around the patents with low cost copiers for distributed printing. Canon did not produce high volume copiers for copy shops but smaller copiers for office use. (Aaker, 1996; Govindarajan & Gupta, 2001; Snull, 1999; van der Heijden et al., 2002).

This attack from Canon was not head-to-head but rather from the flank by redefining the customer base and changing the rules of the game, and it took Xerox by surprise. Xerox ignored this attack for a long time even though the joint venture partnership Fuji Xerox in 1978 offered to produce and sell low cost copiers to Xerox, to make a counterattack on Canon possible. (Govindarajan & Gupta, 2001; van der Heijden et al., 2002).

By signaling strategic intent in a dynamic and fast moving business environment, it is possible to “forestall moves from competitors and encourage customers to wait for their products rather than buy competing products that make it to the market sooner” (D’Aveni, 1994, p. 278). Companies like Microsoft and Intel, who continuously announce their next technology, have used this tactic very successfully. As mentioned, this is about signaling strategic intent and not the tactics used to get to the strategic position, meaning that the competitors know where the company is moving but not how and when.

During May and June 2008 the printing industry exhibition Drupa took place in Düsseldorf with all major and minor players in the printing industry at place. By displaying future printing technology in the research stage, the leading manufacturers of digital printing equipment quite clearly tried to signal their strategic intent to both customers and competitors. This was most evident in the area of high speed inkjet.

By having a simultaneous and sequential strategic thrust, a company should be able to move on to the next move at the same time as the competitors respond to their first attack on the market (D’Aveni, 1994). Instead of having a linear strategic intention as following one of the generic strategies (cf. Porter, 1980) a company acting on a dynamic market should be able to attack on several fronts with a series of thrusts against competitors.

* Xerox extensive fight with the Japanese manufacturers also distracted focus from the soon to begin battle for shares of the personal computer market, of which the Xerox PARC was the inventor of several pioneering technologies (Snall, 1999).
3.5 Institutional Arrangements

“When we see any structure highly perfected for any particular habit, as the wings of a bird for flight, we should bear in mind that animals displaying early transitional grades of the structure will seldom have survived to the present day, for they will have been supplanted by their successors, which were gradually rendered more perfect through natural selection.”

– Charles Darwin*

Behind all decisions regarding value adding activities, that have to be performed in the value system to produce the end products, managers basically have to ask themselves whether the activities should be (1) purchased on the market, (2) performed by a partner in a cooperation or (3) performed internally within the company (e.g. Child et al., 2005; Faulkner 1995; Gulati, 2007; Harrigan, 1983b; Williamson, 1975; 1985). Specialization is in many cases successful, especially when there are cost advantages from large scale production (e.g. Faulkner, 1995). However, when specializing on a certain activity, it is most often necessary to interact with other companies to be able to produce the end product. Simplified, this can be done either by buying on the market, i.e. a market transaction, or by tying a closer relationship with another company by some form of cooperation (e.g. Child et al., 2005; Faulkner, 1995; Gulati et al., 2000; Jarillo, 1988). Vertical integration, on the other hand, is an important part of corporate strategy since it is one of the most frequently adopted growth strategies (Chandler, 1977) and one of the first diversification strategies considered (Harrigan, 1985b). According to Porter (1980, p. 307) “vertical integration can improve the ability of the firm to differentiate itself from others by offering a wider slice of value added under the control of management”. Decisions regarding whether a company should make (integrate) or buy (cooperate or buy over the market) usually remain for a long time once made (Hill, 2000). Because of the strategic importance of these decisions, the choice of strategy regarding vertical structure is most often a reflection of long-term visions made by the company’s founder or chief executive officer (CEO) (Beal & Yasai-Ardekani, 2000; Harrigan, 1985b; Schein, 1983).

Faulkner (1995) has developed a simple matrix framework illustrating when each of the different strategies regarding institutional arrangements are most successful. Depending on an activity’s strategic importance and the company’s skill in performing the activity, the choice is to buy over the market, make (integrate) or cooperate through an alliance (Figure 22).

* Quote from The origin of species (Darwin, 1872, p. 140).
There has been a great deal of research on these different strategies over a long period of time and at the end of the day there are two major factors to take into account when deciding on strategy for a company’s institutional arrangement; transaction costs and competitive posture (e.g. Coase, 1937; Gulati, 2007; Harrigan, 1983a; Jarillo, 1993; Porter, 1980; 1985; Williamson, 1985).

Transaction Costs

“In order to carry out a market transaction it is necessary to discover who it is that one wishes to deal with, to inform people that one wishes to deal and on what terms, to conduct negotiations leading up to a bargain, to draw up the contract, to undertake the inspection needed to make sure that the terms of the contract are being observed, and so on.”

– Ronald H. Coase*

The Transaction Cost Theory is a neoclassical theory expounding the efficiency oriented static framework (Nooteboom, 1993) and belongs to a family of organizational theories called New Institutional Theories (Williamson, 1985). These theories concentrate on a macro level on institutional arrangements and their rules “that define the appropriate ways to manage organizations and to structure relations” (McAuley et al., 2007, p. 450). The concept of transaction costs was introduced in the literature by Ronald H. Coase† (1937) in his seminal work The Nature of the Firm and has further been developed in the literature since then by e.g. Williamson (1971; 1975; 1985; 1991a; 1996). However, Transaction costs have been implicitly considered before in other organizational theories, such as Taylorism. Taylor proposes the distinction between production and administration by introducing blue and white collar employees (McAuley et al., 2007).

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* Quote from The Problem of Social Cost (Coase, 1960, p. 15).
† Ronald H. Coase was rewarded the Bank of Sweden’s Prize in Economic Science in Memory of Alfred Nobel in 1991 for his “discovery and clarification of the significance of transaction costs and property rights for the institutional structure and functioning of the economy” (The Royal Swedish Academy of Science, 1991).
Strong efforts are usually made by companies to be more efficient regarding production costs, but having efficient institutional arrangements are an important part in maximizing a company’s profitability. As long as a company does not produce everything internally, there are costs associated with the interaction with other companies, that is so-called transaction costs (TAC). Cheung (1992, p. 51) broadly suggest that “transaction costs comprise all those costs that cannot be conceived to exist in a Robinson Crusoe (one-man) economy.”, that is, very generally, costs for information, initiation, agreement, processing, control and adjustment of contracts both before and after they are signed (Williamson, 1985). Depending on the degree of integration the transaction costs differ and it is important for a company, independent of institutional arrangement, to try to lower the transaction costs.

When integrating activities, companies are facing production costs (PC) for these activities. The production costs could be lowered if a company specializes on a few tasks, because of learning curve effects. On the other hand transaction costs will increase the greater the degree of specialization is, because of the necessity to contract external partners for additional activities. Because of this trade-off, the aggregated overall cost curve ($TC = PC + TAC$) is u-shaped and has a minimum which represents the companies optimal degree of specialization (Figure 23) (Picot et al., 1998).

Using the possibilities for contracting a wider range of activities e.g. via different forms of partnerships or alliances, companies usually lower their transaction costs compared to market transactions. This makes it possible to focus even more on specific core activities or in other words can choose higher degrees of specialization. Consequently, the lower transaction costs are one way of explaining why companies chose to work with cooperative partners instead of buying on the market. Transaction costs are not static over time and shifts may occur with the

\* Coase (1992, p. 73) comments on this definition by stating that: “If I were asked to imagine an economic system in which transaction costs did not exist, it would be a completely communist society in which individuals would be assigned to their jobs by a central government authority, which would direct them in what they did, with what was produced being allocated to consumers and enterprizes by the same authority”.

Williamson (1985) very illustratively compares transaction costs to friction in physical systems, something that often is neglected, but makes many assumptions unrealistic.
introduction of e.g. integrated ICT-systems (information and communication technology), which make it easier to cooperate and observe actions of partners. A shift in transaction costs will also have impact on the minimum of the TC curve and therefore on the degree of specialization companies choose (Picot et al., 1998). The problem is of course to measure the exact shifts and the exact optimal point.

Jarillo (1993) suggests that transaction costs determine when different strategies regarding institutional arrangements should be used. If the cost for internally performing an activity (IC) is higher than the sum of the cost for buying from an external producer (EP) and the transaction cost (TAC), the activity should be purchased from an external company instead of being integrated in-house (i.e. IC > EP + TAC) and vice versa. Specialization usually renders a company’s cost for a certain activity to be low, due to learning and large scale advantages. Therefore, it is, in many cases, likely that an external producer can provide certain activities, that are needed in a value chain, less expensively than the cost for producing internally (EP < IC). The probability for having this situation is particularly high when the competition is strong (e.g. Balakrishnan & Wernerfelt, 1986; Harrigan, 1985b). Consequently, buying from the market can improve the technical efficiency as it lowers the cost of production. In contrary vertical integration improves the agency efficiency as it lowers the transaction costs. Hence, the level of the transaction cost is important to consider (Jarillo, 1993); if transaction cost is high, vertical integration should be considered, and if transaction cost is low, buying might be a successful strategy. However, when one or a few companies can offer low transaction costs, then strategic alliances arise.

Vertical Integration

“If we think of streams of goods subjected to successive processes, and handed on from one firm to another as they move from the earth toward the ultimate consumer, the question is whether the tasks of co-ordination and synchronization, for a given product at a given time and place, are better accomplished by the market process or by integration.”

– M. A. Adelman *

There are many definitions of vertical integration and whether a company is to be regarded as vertically integrated or not. An early definition by Adelman (1949a, p. 27) states that a company is vertically integrated whenever it “transmits from one of its departments to another a good or service which could, without major adaptation, be sold in the market”. A more strict definition is suggested by Perry (1989, p. 185) as he states that “a firm can be described as vertically integrated if it encompasses two single-output production processes in which either (1) the entire output of the ‘upstream’ process is employed as part or all of the quantity of one intermediate input into the ‘downstream’ process, or (2) the entire quantity of one intermediate input into the ‘downstream’ process is obtained from part or all of the output of the ‘upstream’ process”. Consequently, vertical integration arises when a company integrates activities to produce its own inputs and/or take care of its own outputs,

* Quote from Integration and Antitrust Policy (Adelman, 1949a, p. 28-29).
in order to increase that company’s power in the marketplace (e.g. Adelman, 1949a; 1955; D’Aveni & Ilinitch, 1992; Harrigan, 1983b; Hirsch, 1950; Jarillo, 1993; Mahoney, 1992; Perry; 1989; Porter, 1985).

The vertical integration between activities plays a major role in strengthening a company’s position to obtain competitive advantages and makes it possible to exploit some of the benefits gained by performing more value added services and broadening the specific company’s value chain (Porter, 1985). As identified by Harrigan (1984), a company may benefit from reduced costs by avoiding time-consuming tasks, improving coordination between activities, differentiation of products and assuring supply. Gaining access to the end-user by integration is a way for new products to penetrate a mature market since it is possible, for a producer, to show the products’ superiority (Harrigan, 1985b). There are also many possible negative consequences that may strike companies that choose a strategic path of vertical integration, common consequences suggested in the literature are; (1) increased internal and fixed costs which raise the exit barriers, and (2) decreased flexibility (e.g. D’Aveni & Ravenscraft, 1994; Harrigan, 1985b; Porter, 1980). How costs and profits are allocated along the value chain might also become unclear when vertical integration becomes more common in an industry (Gadieh & Gilbert, 1998). Williamson (1991b, p. 83) suggests a conservative approach to vertical integration as this is the “organization form not of first but of last resort – to be adopted when all else fails. Try markets, try long-term contracts and other hybrid modes, and revert to hierarchy only for compelling reasons”.

As has been suggested by Perry (1989), a company can engage in backward and/or forward vertical integration into neighboring activities in the value system (Figure 24) and turn these activities into new business units. Nevertheless, being vertically integrated does not necessary mean a total transfer between all integrated stages in the value chain (Harrigan, 1983a; 1984; 1985b; MacDonald, 1985; Perry, 1989). There can be differences in both the number of integrated stages and the degree of internal transfer in each stage.

The dimension of vertical integration can differ depending on conscious or unconscious strategic decisions made by the company. Harrigan (1983a; 1984; 1985b) defines four dimensions of vertical integration; stages, breadth, degree and form. These represent the number of integrated stages (or activities) in the value chain, the breadth (number of sub activities) of each integrated activity, the degree of internal transfer between different activities in the value chain and the different form of ownership or control that is applied to the different activities.
When companies are “backward or forward integrated but rely on outsiders for a portion of their supplies or distribution” (Harrigan, 1984, p 643), they are adopting an approach denoted *tapered integration* (e.g. Kessler & Stern, 1959; Porter, 1980; Harrigan, 1983a; 1985b). According to Porter (1980, p. 319) tapered integration can “yield many of the benefits of integration... while reducing some of the costs”. Parmigiani (2007) and Rothaermel et al. (2006) have found indications of positive effects on companies when combining vertical integration with outsourcing and cooperation with partners. The major benefits are due to synergy effects when combining complementary resources from an external partner with internal resources at the company. This illustrates that combining and weighting the positive effects of several different strategies may create successful company structures (e.g. Sirmon, et al., 2007).

Furthermore, to benefit from vertical integration it is important to take advantage of existing knowledge and at the same time let new knowledge in the company evolve (Kazanjian & Drazin, 1987). Since the learning of new knowledge will be more complicated when new markets and process technology are introduced in the company, the success of integration will be less likely the further away from the core business the vertical integration takes a company (cf. Figure 24) (Peyrefitte et al., 2002).

**Advantages of Vertical Integration**

> “While the law [of competition] may be sometimes hard for the individual, it is best for the race, because it insures the survival of the fittest in every department.”

> – Andrew Carnegie*

Harrigan (1983b, p. 3) suggests that vertical integration gives companies superior control over the business environment and gives companies “improved ability to forecast cost or demand changes”. Early research in vertical integration by e.g. Malmgren (1961) and Williamson (1971; 1975) indicate that market uncertainties can create incentives for a company to integrate in the value system. According to Malmgren (1961, pp. 402-403) “activities which tended to fluctuate, causing fluctuations in prices and outputs in the market, could be integrated and balanced against one another and thus reduce the fluctuations in required information”. Accordingly, Arrow (1975) suggests that vertically integrated companies may reduce their uncertainty regarding information on input supply compared to non-integrated companies.

Consequently, vertical integration has often, historically, been a necessity in emerging industries to be able to assure input into the production process since it can be hard to convince external suppliers to share the risk in the industry (Chandler, 1962; 1977; Harrigan, 1984; Stigler, 1951). One example is the automobile industry in the beginning of the 1900’s, in those days the automobile manufacturer Ford developed their own components to build and sell low priced and reliable automobiles to the greater public (Langlois & Robertson, 1989; Nugent & Hamblin, 1996). However, over time the automobile industry matured and the

* Quote from *Wealth* (Carnegie, 1889, p. 655).
initial uncertainties decreased. This caused external suppliers to increase their interest in delivering parts to the industry, which turned institutional arrangement away from vertical integration (Harrigan, 1984). Another classic example of successful vertical integration is the US steel industry in the late 1800’s. The Carnegie Steel Company, later US Steel, was founded by Andrew Carnegie* in the 1870’s. Carnegie Steel, which first consisted only of one steel mill, became more or less immune against competition and industry dominant in almost all areas connected to steel manufacturing. They choose to integrate backward to control e.g. iron mines and railways for transportation. Carnegie Steel also engaged into forward integration and, whenever possible, sold their products directly to the end user without any increase in price by intermediaries (e.g. Dennison, 1939; Schumpeter, 1939/1964; Willoughby, 1901; WQED, n.d.). It should be noted that many other steel companies at that time, such as Illinois Steel, had created similar structures of vertical integration. The steel industry is also a good example of an industry actually reducing production costs by vertical integration, since it is possible to eliminate reheating steps in production if several activities are performed in the same production plant (Scherer, 1970). Notable is that many of these industries today are much less vertically integrated. Even though Porter (1980) proposes that mature businesses tend to be more vertically integrated, a common suggestion in the early research of vertical integration is that the natural development when industries mature is vertical disintegration and specialization of separate companies (e.g. Stigler, 1951; Young, 1928).

Just as for the automobile industry in the beginning of the 1900’s, the printing industry has gone through different stages of vertical disintegration since the early stages of the industry. Young (1928) exemplifies the value chain from wood to e.g. a printed newspaper. Not only the modern printing industry has developed from the early printing industry but also producers of ink, paper, special machines etc.

Wide spread vertical integration may create entry barriers and excess profits for established firms (e.g. Bain, 1956; Higgins, 1999; Nalebuff, 2004; Porter, 1980; Williamson, 1975). By integrating and controlling supply of inputs needed in production it is possible for established firms to raise the capital needed for new entrants, since it only will be possible to enter the industry by investing in more than one step in the value chain. In the same way vertical mergers may change the competition in an industry and make it less attractive to be nonintegrated. On the other hand, in a study of companies in the forest product industry, D’Aveni & Ilinitch (1992) found that companies that were vertically integrated had a higher risk of bankruptcy than nonintegrated companies.

The conditions of the industry are important for vertical integration to be advantageous or not (e.g. Chandler, 1962; Livesay & Porter, 1969) and the choice of integration should be adjusted to changing conditions in the industry environment (Harrigan, 1986b). When looking at forward activities from production such as sales

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* In 1901 Andrew Carnegie retired and sold the Carnegie Steel Company to US Steel. Carnegie became a dedicated and famous philanthropist and toward the end of the 19th century he wrote several articles on the subject.
and distribution, cooperation with external partners usually has a cost advantage as long as there are competing companies to choose from (Day, 1999). Strong competition makes it, in general, strategically advantageous to rely less on vertical integration and shift the risk to outsiders (e.g. Balakrishnan & Wernerfelt, 1986; Harrigan, 1985b). One example is the highly competitive pharmaceutical industry where companies have gained superior performance using strategic alliances (Rothaermel, 2001). In the same way it is unlikely that companies possessing bargaining power over their suppliers should integrate, since bargaining power can be used to shift risk in ownership to external companies, which can be used as low cost suppliers (Harrigan, 1985b; Porter, 1974). On the other hand, a steady increase in demand does often imply more activities and stages that are integrated (Harrigan, 1985a). Nevertheless, the approach on how to structure a company in an industry is often similar between companies and DiMaggio & Powell (1983) show that a successful strategy may become legitimate in an industry and thereby adopted by other companies in the same field (cf. the discussion of the steel industry in the late 1800’s above). In general a successful business strategy is often copied by other in the industry, which, to a certain extent is a problem. If a company develops a new strategy, which proves to be successful, others will copy it. Then it will no longer be as effective since it becomes common practice in the industry (cf. the discussion about Gause’s Competitive Exclusion Principle in the section The Concept of Strategy).

The actual profit gained from being vertically integrated is in general hard to measure (e.g. Bowman, 1978; Maddigan & Zaima, 1985; Nugent & Hamblin, 1996). Research done by e.g. Bowman (1978) and Buzzell (1983) conclude that a plot of vertical integration against profitability creates a u-shaped curve, where the least profitable area is between highly vertically integrated and highly specialized. In general, previous research on the profitability of vertical integration provides inconclusive results, by supporting vertical integration being profitable (e.g. Bowman, 1978; Buzzell, 1983), being non-profitable (e.g. Rumelt, 1974) and having no effect on performance (e.g. Reed & Frommueller, 1990). Concurrently, Maddigan & Zaima (1985) conclude that the results regarding the profitability of vertical integration are largely dependent on how the measurements are done.

Cooperation and Alliances

“So if you do not know the plans of your competitors, you cannot make informed alliances.”

– Sun Tsu*

Fombrun (1993, p. 186) states that the competitive landscape is getting more clustered and “in many product groups where firms once competed in isolation, they now compete as allies in business communities”. Acquiring necessary resources and knowledge to a company can be both costly and time consuming. As mentioned, cooperation is an opportunity to gain control of resources and knowledge without direct ownership, and thus, increasing the flexibility and dynamics in resource control.

* Quote from The Art of War (Tsu, 500BC/1998, p. 151).
Global airlines have formed extensive strategic alliances for competing on international markets. These airline alliances make it possible for an individual traveler to travel with different airlines within the alliance from e.g. Umeå in the north of Sweden to Fortaleza in the northern part of Brazil. Such travel could go through SAS’s hub at Arlanda Airport, through Lufthansa’s hub in Frankfurt and further through Varig’s hub in Sao Paulo, using three different airlines in the Star Alliance. Benefits for the traveler with airline alliances are, among others, that more international (and national) destinations may be easily reached with optimized transfer time and baggage check-in.

According to the literature, a strategic alliance can be described as a long-term, purposeful work between legally independent players to create and/or preserve competitive advantages against the surrounding world (Gulati, 1998; Gulati et al., 2000; Jarillo, 1988; Todeva & Knocke, 2005). According to Jarillo (1988, p. 38), “the critical component that makes a relationship take the shape of a ‘typical market’ is the high degree of (perceived) ‘opportunity for joint value creation’ between the two organizations”. Decreasing transaction cost (compared to market transactions) and increasing competitive advantage are two main reasons why alliances are formed (e.g. Child et al., 2005; Faulkner, 1995; Gulati et al., 2000; Jarillo, 1988; Levin, 1998). The literature discusses whether the lowered transaction cost or gaining access to complementary resources is the most important factor. Jarillo (1988) states that an alliance must be efficient in lowering transaction costs, while Gulati (2007) and Faulkner (1995) consider transaction costs to be subordinate to gaining control over resources. Other internal motives mentioned for forming alliances are spreading of financial risk (Faulkner, 1995) and speed to market (Lee, 2007).

Compatible corporate cultures and synergies between companies are also important for a cooperation to arise (Faulkner, 1995; Whipple & Frankel, 2000). When being part of an alliance, gaining access to complementary resources makes it possible to focus on a small part of the total value system (Porter, 1985) and Gulati (2007, p. 196) suggests that participation in an alliance can make a company “expand the periphery’ of their value proposition to customers”. Consequently, a company can keep the organization at an optimal size and focus on core activities while other activities and resources can be obtained through cooperation (Levin, 1998). Even though cooperation is one strategy of gaining access to resources needed for adding value to a product, combining several different strategies may create an even further flexible company structure. Parmigiani (2007) and Rothaermel et al. (2006) found indications that combining a strategy focused on vertical integration with outsourcing and cooperation has a positive effect on a company.

Anderson et al. (1994) and Sjöberg (1991, in Anderson et al., 1994) illustrate a case of a Danish printer that, due to discontinued paper from their current local paper manufacturer, needed someone else to produce a special paper to be able to keep an important soft drink producer as a customer. By forming a cooperation with another foreign paper producer, the printer was able to convince the new paper manufacturer to produce a paper with similar properties as the old paper manufacturer did. Furthermore, by cooperating

* The three major airline alliances, as of 2008, are Star Alliance, SkyTeam and OneWorld.
with an ink producer, the printer was able to test and show to the customer that the labels printed in the new paper worked fine in the customers’ packaging line.

The knowledge gained from the printer’s new relationships strengthen the printer’s position as a buyer on the paper market and this was later on used to persuade different paper manufacturers to produce this new paper in competition with each other. In the end the printer’s relationship with their customer was strengthened, since they showed themselves as capable of providing their product to the customer. Moreover, Anderson et al. (1994) believes that, since the old paper manufacturer in the end got a part of the contract of the new paper, their relationship had also become stronger by the relationship and development of the new product with the foreign paper manufacturer.

Partnerships are usually formed for a reason and Faulkner (1995) suggests seven common external forces that describe why alliances are formed; turbulence in markets, economies of scale and/or scope, globalization of the industry, regionalization of the industry, fast technological change leading to ever-increasing investment requirements, shortening product life-cycles and high economic uncertainty. As seen previously, many of these forces touch upon those conditions that a dynamic and hypercompetitive environment (e.g. Bourgeois & Eisenhardt, 1988; D’Aveni, 1994) deals with. Having dynamic capabilities is essential when acting in high-velocity markets (Tecece et al., 1997), and these “rely extensively on new knowledge created for specific situations” (Eisenhardt & Martin, 2000, p.1116). Volberda (1996) argues that dynamic capabilities are dependent on a flexible organization form. An opportunity with alliances and cooperation is to gain control of resources and knowledge without direct ownership (Håkansson & Johansson, 2002), and thus, increasing the flexibility and dynamics in resource control. The flexibility in the alliance structure is important and Lorange (1990, p. 27) proposes that joint ventures “are always in a state of evolutionary development”. Bleeke & Ernst (1991) conclude that nearly 40% of the alliances in their study gradually broadened the scope of collaboration after the alliance was formed. This flexibility to change an alliance also made the success rate higher. Alliances can be seen as an enabler that provides dynamic resources and capabilities to foster a hypercompetitive behavior. On the other hand this behavior can damage the possibilities of maintaining long-term alliances. Strategic alliances can, consequently, both function as a barrier for entering an industry or market, but at the same time they can be a shortcut in to an industry or market for the companies who are a part in them (Gulati et al., 2000).

Bleeke & Ernst (1995) suggest, based on the relationship between partners engaged in cooperation, that six different types of alliances exists – collisions between competitors, alliances of weak companies, disguised sales, bootstrap alliances, evolutions to a sale and alliances of complementary equals. They claim that the first two almost always fail, while only the last, alliances of complementary equals, is expected to be a success. The others are likely to end up in mergers or sales. Nevertheless, this situation may not be regarded as a failure since a merger or sale could benefit involved partners. Even though different kinds of partnerships are, without a doubt, important for achieving competitive advantages in many businesses, it should be noted that many alliances are unstable and the success rate of alliances are not particularly high (Bleeke &
Ernst, 1991; Chowdhury, 1992; Das & Teng, 2000; Kogut, 1988; Sherman & Sookdeo, 1992). Bleke & Ernst (1991) report that only about half of the strategic alliances could be regarded as successful after two years.

Tan & Teo (1997) illustrate how a printing company based in Singapore has formed strategic alliances with companies being able to provide complementary services and knowledge. One alliance is with another printing company that provides much of the prepress services, and even though they are to be considered as competitors, mutual interests and differentiation made the alliance a success. Furthermore, to be able to focus on core competence, the printing company allied itself with a distribution company to be able to provide fast deliveries of time sensitive jobs.

Regarding participation in strategic alliances, Håkansson & Johansson (2002, p. 146) suggest that actors in an alliance have “differential knowledge about activities, resources and other actors in the network”. Even if they have experience from similar areas, their experience is not the same. This causes different actors to have dissimilar and sometimes conflicting interests, thus, trust, or rather lack of trust, may have an impact on cooperation between actors.

**Trust, Commitment and Control**

“I think the easiest way to lose something is to want it too badly.”

– John “J.D.” Dorian*

Even though there has to be a perceived opportunity for all parts in an alliance, there are other factors that are important, and Sherman & Sookdeo (1992, p. 78) suggest that “perhaps the biggest stumbling block to the success of alliances is the lack of trust”. Moorman et al. (1992, p. 315) define trust as “a willingness to rely on an exchange partner in whom one has confidence” and for long-term alliances, both trust and commitment are important (e.g. Lynch, 1990; Morgan & Hunt, 1994).

The actual human resources involved in an alliance are important for the long-term success (e.g. Child et al., 2005; Narayandas & Rangan, 2004; Zaheer et al., 1998) and Child et al. (2005, p. 60) stress that “the growing ability of each partner’s staff to understand and predict the thinking and actions of the other’s can provide a further basis for trust between them”. Interpersonal trust is a key factor to build trust between partners in an alliance and failure to build such trust often results in failure to achieve a close cooperation. One foundation for fostering trust and commitment is timely and correct information and communication (Moorman et al., 1993; Morgan & Hunt, 1994; Young-Ybarra & Wiersema, 1999) and use of real-time information has been suggested as important for strategic decision making in high velocity industry environments (Eisenhardt, 1989).

The risk of deceit in an alliance is the major obstacle for developing confidence between partners (Das, 2005). Different kinds of control are also essential (Child et al., 2005; Das & Teng, 1998; Geringer & Herbert, 1989; Medcof, 1997), this can be achieved through e.g. agreements to divide risks between partners in an alliance.

* Quote from the TV show *Scrubs, My Last Chance* (Schwartz & Braff, 2004).
(Jarillo, 1988). Nevertheless, apprehension towards risk and lack of trust are factors that change over time (Ring & van de Ven, 1992) and engaging in opportunistic behavior may have a severe impact on the alliance and be “costly because the damage to one’s reputation can influence not just the specific alliance in which one behaved opportunistically, but all other current and potential alliance partners” (Gulati et al., 2000, p. 209). Das & Teng (1998, p. 495) emphasize the importance of control and suggests that trust and control can be separated, as “even with minimum trust the partners still can develop a fairly high level of confidence, if adequate control mechanisms are in place”. Opportunism (e.g. Williamson, 1975; 1985) is a function of uncertainties in transactions and accordingly opportunistic behavior refers to “a lack of candor or honesty in transactions, to include self-interest seeking with guile” (Williamson, 1975, p. 9). Opportunistic behavior can have different impacts on cooperation and is dependent on the time span (Das, 2004) and Gnyawali & Madhavan (2001) point out that in a strong cooperation a partner taking a competitive action against another is most likely to experience an immediate response.

Gulati et al. (2000) indicate that if one part in an alliance believes that they could produce a better return by working outside the alliance, they may be caught in a race to learn and exploit as much as possible from partners, and later on exit the alliance (so-called learning races). Accordingly, Jarillo (1988) describes how opportunistic behavior from one part affects the alliance in a negative way. In these cases the trust between partners decline, and consequently the commitment to the alliance fails. A dissolution of an alliance should, however, not automatically be regarded as a failure as the learning experience may have been the goal (Hamel, 1991).
4 Methodology

“Though this be madness, yet there is a method in’t.”

– Polonius*

Just as in everyday life, research is based on a series of choices that influence outcome. To ensure high quality results and provide a good basis for future research, using a suitable methodology is crucial. This is a basic premise in science and “scientific knowledge is proven knowledge. Scientific theories are derived in some rigorous way from the facts of experience acquired by observation and experiment. Science is based on what we can see and hear and touch, etc.” (Chandler, 1982, p. 1). The word *Science† derives from the Latin word *Scientia* meaning knowledge (Morwood, 1994) and after the introduction of the word into the English language in the Middle Ages, “it soon gained the connotation of accurate and systematized knowledge” (Ross, 1962, p. 66). Research is consequently a “systematic, controlled, empirical, amoral, public, and critical investigation” undertaken to increase the understanding of a phenomenon (Kerlinger & Lee, 2000, p. 14; Walliman, 2005). To render possible systematized knowledge, it is very important to work methodically. Methodology is, according to Sliverman (2000, p. 77) “a general approach to studying research topics” and should include e.g. choices regarding cases, data collection and data analysis. This chapter will explain the methodological choices made in the different studies in this dissertation.

The concept of strategy is a complex issue, which makes it important to carefully chose and follow a suitable methodological approach in the research. According to Harrigan (1985a, p. 6) business strategy is a “difficult-to-measure construct that can differ from competitor to competitor within the same industry”. Due to limitations in both quantitative and qualitative research methodology (see the section General Methodology Criticism), a hybrid research strategy is often preferred which allows for capturing the dynamics of business strategy. Eisenhardt (1989, pp. 534-535) state that “case studies typically combine data collection methods such as archives, interviews, questionnaires, and observations. The evidence may be qualitative (e.g., words), quantitative (e.g., numbers), or both”. The studies in this dissertation are based mainly on four different sources – interviews, surveys, official financial data and official company information, and are gathered using both qualitative and quantitative methodologies.

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* Quote from Hamlet, Prince of Denmark (Shakespeare, 1958/1604, p. 956).
† The word *Scientist*, however, is according to Ross (1962, p. 74) “a Latin-Greek hybrid or, at best, a formation from incorrect Latin” since -ist suffix originally derives from Greek words.
4.1 Research Strategy

“Getting the science right in the first place will prevent you from having to come up with some highly implausible science at a later date.”

– Brett Booth*

When conducting research on complex phenomena like strategy case studies are a suitable methodology. This dissertation has an exploratory character and strives to analyze what is really happening and to seek new insights and solutions to the studied problem. Saunders et al. (2007) define three principal ways of conducting exploratory research: a search of literature, talking to experts in the field and conducting focus group interviews. The research studies that form the basis for this dissertation have been done mainly using literature and interviews with industry representatives.

Qualitative research is a situated activity that locates the observer in the world. It consists of a set of interpretive, material practices that make the world visible. These practices transform the world. They turn the world into a series of representations, including field notes, interviews, conversations, photographs, recordings and research memos. At this level, qualitative research involves an interpretive, naturalistic approach to the world. This means that qualitative researchers study things in their natural settings, attempting to make sense of, or interpret, phenomena in terms of the meanings people bring to them (Denzin & Lincoln, 2005).

Case Methodology

“The essence of a case study, the central tendency among all types of case study, is that it tries to illuminate a decision or set of decisions: why they were taken, how they were implemented, and with what results.”

– Wilbur Schramm†

A case study (e.g. Stake, 2005; Yin, 2003, p. 13) is an “empirical inquiry that investigates a contemporary phenomenon within its real-life context, especially when the boundaries between phenomenon and context are not clearly evident”. Qualitative case studies make it possible to gain deeper knowledge of the behavior behind the strategy used in the industry. According to Yin (2003, p. 9) a case study should be considered when “a ‘how’ and ‘why’ question is being asked about a contemporary set of events, over which the investigator has little or no control”. When working with case studies, four stages in the methodology are recommended (Yin, 2003):

- Designing case studies.
- Conducting case studies.
- Analyzing case study evidence.
- Reporting case studies.

* Quote from The Science of Superheroes (Gresh & Weinberg, 2002, p. 175).
† Quote from Notes on case studies of instructional media projects (quoted in Yin, 2003, p. 12).
A case study can be designed to be either a single or a multiple case design (Yin, 2003). A single case has to be carefully selected to represent a critical, unique, representative, revelatory or longitudinal case depending on the purpose of the case study. A critical case is selected when the objective is to test or extend a theory, a unique case when the goal is to document something unusual and a representative case when capturing the typical circumstances. A revelatory case is used when having the opportunity to observe something new and a longitudinal when observing the same case at different points of time. A weakness with a single case design is that it is based on a single case and that this case may not turn out as expected (Yin, 2003).

In a multiple case design or a comparative case study, many cases are used in the same study. These are however chosen and considered as individual cases just as in a single case design (Yin, 2003). In a multiple case design, it is typically only possible to find enough cases to characterize representative or longitudinal cases. This since the other types of cases involves some sort of rare or unique circumstances, which is usually not consistent with multiple cases.

To keep an explorative view of the interviews the concept with focused interviews was used. This means that at the interviews a couple of general questions were listed in advance to keep focus on some main topics and to be able to get comparable results from all of the respondents. Follow-up questions were adjusted to the situation and the respondent to get a more comprehensive and explorative data material from the interviews (Robson, 2002).

A common criticism of case study methodology is that a case study does not provide a good basis to form generalized conclusions. In a case study, whether it is a single or multiple case study, Stake (2005, p. 460) states that “the purpose of a case report is not to represent the world, but to represent the case”. This means that “case studies, like experiments, are generalizable to theoretical propositions and not to populations or universes” (Yin, 2003, p. 10).

Grounded Theory

“Just because I cannot see it, doesn’t mean I can’t believe it!”

— Jack Skellington*

To understand how respondents experience a situation, an approach in accordance with grounded theory (e.g. Glaser & Strauss, 1967; Goulding, 2002; Gustavsson, 1998) can be used. Grounded Theory was developed in the 1960’s by Glaser and Strauss and is described in their book The Discovery of Grounded Theory (Glaser & Strauss, 1967). Grounded theory is based on that the material from e.g. interviews and field studies are coded and conceptual constructs are formed.

When the first thoughts behind grounded theory were initiated in the 1960’s (Glaser & Strauss, 1967), the idea was to study the literature after all the empirical studies had been conducted. In this way, it is possible to be uninfluenced and increase the

* Quote from the movie The Nightmare Before Christmas (Burton et al., 1993).
chance of new findings and insights. However, opinions since the 1960’s have become divided about this approach to the literature (e.g. Allan, 2003; Glaser & Strauss, 1967; Goulding, 2002; Gustavsson, 1998; Thomas & James, 2006) and initial theoretical knowledge before the empirical studies, may be vital to enhance the theoretical sensitivity (Allan, 2003).

Qualitative Interviews

“The interviewer should just tell me the words he wants me to say and I’ll repeat them after him.”

– Andy Warhol*

The actual interviews are important when conducting qualitative research. Therefore careful preparations are necessary. According to Robson (2002, pp. 272-273), “face-to-face interviews offer the possibility of modifying one’s line of enquiry, following up interesting responses and investigating underlying motives in a way that postal and other self-administrative questionnaires cannot”.

There are several types of interviews and the most common in the literature distinguish between structured, semi-structured and unstructured interviews (e.g. Fontana & Frey, 2005; Robson, 2002). These differ, as can be understood by their name, by the degree of structural approach and the less structured, the greater the possible depth is in the respondent’s answers. In this dissertation, semi-structured interviews have been used. By using semi-structures interviews, it has been possible to both adjust follow-up questions to the respondent’s answer and still get results that are comparable between different interviews. This degree of structure has been chosen to enable dept in the respondents answer as well as having an exploratory approach and both semi-structured and unstructured interviews are “widely used in flexible, qualitative designs” (Robson, 2002, p. 271).

Quantitative Surveys

“Humans use common sense, intuition, humor, and a wide range of emotions to arrive at conclusions. Love, passion, greed, anger: How do you code these into if-then statements?”

– Lois H. Gresh & Robert Weinberg†

According to Creswell (2003), “a survey design provides a quantitative or numeric description of trends, attitudes, or opinions of a population by studying a sample of that population”. Quantitative surveys are widely used in research, due to its ability to provide large sets of data, which may make it possible to test statistical significance. A survey can be carried out in many different ways, but the most common ways to conduct

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† Quote from The Science of Supervillains (Gresh & Weinberg, 2005, p. 33).
surveys are, by telephone, via a postal/e-mail/web questionnaire or by doing face-to-face interviews (Robson, 2002). Nevertheless, this section will only address the self-administrative types, which are postal, e-mail or Internet surveys conducted by sending out a questionnaire to the respondent. Sampling aside (see the section Case Companies and Respondents for a specific description of the sample and population in the survey study conducted in this dissertation), there are many other issues to address to ensure high validity of the results from a self-administrative survey. Web based surveys are becoming increasingly popular (e.g. Solomon, 2001), however, to be able to ensure a high quality material, it is important that the sample and security regarding such a survey follows the normal proceedings. This means that the sample has to be selected and controlled for the purpose of the study and it has to be ensured that no others than the intended answer the survey. Since web based surveys tend to have a lower response rate than e.g. a postal survey (Solomon, 2001), a combination of several different sampling techniques can be used to increase response.

During a survey investigation it is quite common that a number of respondents in the sample appear not to fit into the predefined population and, hence, are ineligible. Due to this the customary way of calculating the response rate of a survey investigation, in accordance with the Council of American Survey Research Organizations (CASRO, 1982; Wiseman & Billington, 1984) is:

\[
\text{Total response rate} = \frac{\text{Total number of responses}}{\text{Total number in sample} - \text{Ineligible}}
\]

According to Armstrong & Overton (1977) people who respond late are assumed comparable with non respondents. Consequently, it is possible to get a hint of the impact of the non respondents by comparing the results of the respondents that responded without reminder and those that responded after a reminder.

4.2 Research Design

“Facts are meaningless. You can use facts to prove anything that’s even remotely true!”

– Homer J. Simpson*

All choices made during a research process are important when the quality of the results is to be determined. This dissertation is based on case studies of commercial printing houses and customers to commercial printing houses. This section introduces the choices made regarding case companies, data collection and data analysis in the studies in this dissertation.

* Quote from the TV show The Simpsons, Lisa the Skeptic (Cohen & Affleck, 1997).
Case Companies and Respondents

“The leadership of kings and lords prevents the downfall of the country.”
– Lao Tsu*

The companies and respondents in all research projects in this dissertation have been selected to be as representative as possible for the case. In Paper 1, a multiple case design was used and the case companies came from different stages in the print media value system. They were also selected to represent the following groups – companies who have been active in digital printing only, those with both digital and conventional printing technology and companies that had both digital and conventional printing technology but choose to discontinue their investment in the conventional printing technology. The business strategy and organizational culture in a company are often a direct reflection of the founder and the CEO, which are the persons responsible for the business development in the organization (Beal & Yasai-Ardekani, 2000; Harrigan, 1985b; Porter, 1996; Schein, 1983). Collins and Montgomery (2005, p. 3) suggest that “because the impact of corporate strategy is so pervasive and long lasting, it has more important consequences than most other managerial decisions. Setting corporate strategy, therefore, is a critical task and responsibility of the CEO” and the former CEO and Chairman of General Electric, Jack Welch, states that “setting the mission is top management’s responsibility. A mission cannot, and must not, be delegated to anyone except the people ultimately held accountable for it” (Welch & Welch, 2005, p. 17). Consequently, either the CEO or the founder was interviewed at each company, as they are the ones responsible for incorporating the business strategy among co-workers.

The study presented in Paper 2 was designed as a multiple case study and the respondent companies were customers to digital printing houses in Sweden. The case companies where chosen to represent both advertising agencies and direct customers to printing houses. A direct customer is defined as a customer whose core business is not connected to print or media production in contrast to e.g. advertising agencies. At all these case companies the respondents were persons responsible for contact with printing houses.

In Paper 3, the two case companies were chosen to illustrate the shift into a more dynamic business environment. The study in Paper 3 was constructed as a single case design using a critical case to describe the shift into a more dynamic business environment, where the printing houses have to act faster and more hypercompetitively to be able to capture temporary above average profits. To avoid this problem the case has to be investigated and chosen carefully. This is the situation in Paper 3 since several potential cases were investigated and considered and the customer company was chosen from those investigated in Paper 2. The respondents in this study were chosen from the same prerequisites as in Paper 1 and Paper 2.

Paper 4 reports on a comparable case study with two case companies. The two case companies were chosen to be similar regarding size and company structure and the CEO’s of both companies were interviewed.

* Quote from Tao Te Ching (Tsu, 600BC/1997, ch. 39).
With three exceptions, none of the case companies and respondents in Paper 1-4 were the same. Since Paper 3 is based on a critical case, the case was found in Paper 2 and Customer 3 in Paper 2 also constituted the Customer in Paper 3. However, the focuses in these two papers are different and the Service Provider in Paper 3 is not the same company as any previously interviewed printing house. The Service Provider in Paper 3 is the same printing house as Company A in Paper 4.

Paper 5 and Paper 6 are based on a survey study of 136 randomly selected Swedish commercial printing houses. The questionnaire was sent out by letter to 300 companies, which were randomly selected Swedish commercial printing houses from the members’ list of the Swedish Graphic Companies’ Federation (GFF). The survey was sent to the CEO at each company and this person was the intended respondent. However, due to the nature of a questionnaire sent out by mail, it is impossible to know who answered the survey. Nevertheless, a question was included in the survey with the purpose of clarifying this situation. The results from the study showed that 82% of the respondents were CEO’s or vice managing directors at the case companies. The remaining 18% of the respondents were employees with responsibility for marketing, production or logistics at the case companies.

Out of the population a sample of 300 companies was randomly selected. However, while collecting data from the sample, it was found that some of the companies did not meet the research requirements of this study, and they were subsequently omitted. The response rate was calculated in accordance with the principles of the Council of American Survey Research Organizations (CASRO, 1982; Wiseman & Billington, 1984). Out of the total sample of 300 companies, 46 were found to be ineligible and 136 eligible companies responded, which constituted a total response rate of 54%. Out of all companies, only six were not possible to reach by personal communication (i.e. telephone or e-mail), implying that practically all ineligible companies in the sample have been identified. The reason for having so many as 46 ineligible companies was that the database contained some companies that went into bankruptcy, sold their printing equipment or did not currently own any printing equipment, but were interested in the Commercial Printing Business. In most cases the latter companies were working with activities closely related to this business, such as prepress, finishing or sales of printing equipment.

It should be noted that the list used as the population is not a complete list of all commercial printing houses in Sweden, which limits the possibility of generalizing the results toward the whole Swedish commercial printing industry. Other potential sources of Swedish printing houses could be e.g. extracted from the telephone directory or a financial information database. However, after investigating these options, it was concluded that these alternatives did not provide a list with sufficient accuracy for this investigation. Consequently, the members’ list of the Swedish Graphic Companies’ Federation (GFF) is believed to be the best directory to constitute the basis for a survey investigation of Swedish printing houses. According to GFF, the members’ list includes companies covering at least 80% of the volume of invoiced sales of printed commercial products in Sweden (K. Flick, GFF, personal communication, January 25, 2007). Hence, the results should give a good indication of the situation in the Swedish commercial printing industry.
Paper 5 and Paper 6 are based on the same quantitative survey study, and consequently the respondents in these studies are the same.

**Study Time Frame and Location**

"Time may change me. But I can't trace time."

– David Bowie*

The five studies that constitute the basis of the six papers included in this dissertation were carried out during a time period from the spring of 2004 to the fall of 2006. For Paper 1, the interviews were performed during the summer and autumn of 2004 at the printing house of each respondent. The interviews in Paper 2 were all conducted either at the customer’s company or at a place of their choice during the late spring of 2005. In Paper 3, the interviews were performed, at the respondents company, during the period from the summer of 2005 to the spring of 2006. The interviews with the case companies in Paper 4 were conducted from the spring of 2005 until the spring of 2006 at each of the participating printing houses.

To ensure high validity and reliability all interviews have been conducted under relaxed conditions without any time pressure and always at a place chosen by the respondents. All interviews have been conducted face-to-face and only introduction and follow up questions have been conducted over the telephone or by e-mail.

The quantitative data used in Paper 5 and Paper 6 was collected using a postal mail and an online web survey during the late spring of 2006 and the fall of 2006.

**Methodology Used in the Included Papers**

"Personal opinion or preferences and speculative imaginings have no place in science. Science is objective. Scientific knowledge is reliable knowledge because it is objectively proven knowledge."

– A. F. Chandler†

As mentioned earlier, this doctoral dissertation is based on a hybrid methodology of both qualitative and quantitative studies. Paper 1-4 are based on qualitative interviews conducted either at the respondents’ companies or at a place chosen by the respondents. Additional information has been collected by telephone, e-mail, and from the companies’ websites, annual financial reports etc. Paper 5 and Paper 6 are both based on the quantitative survey study described above. Specific methodological issues for some of the included papers will be presented below and for a complete description of each papers methodology, please refer to each paper.

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* Quote from the song *Changes* (Bowie, 1971).
† Quote from *What is this thing called science?* (Chandler, 1982, p. 1).
Paper I

This exploratory qualitative case study is based on focused interviews. A literature review has been performed and interviews have been conducted with respondents at a selected number of digital printing houses in Sweden. A couple of general questions were listed in advance to keep focus on some main topics and to be able to receive comparable results from all of the respondents. This allowed for the answers from the interviews to be more comprehensive and follow-up questions could be adjusted to the situation.

Paper II and Paper III

To understand how the respondents experience the situation, an approach inspired by Grounded Theory (e.g. Glaser & Strauss, 1967; Goulding, 2002; Gustavsson, 1998) has been used in Paper 2 and Paper 3. The interviews in the different case studies have been conducted in parallel, then the material has been coded and conceptual constructs have been formed. In both Paper 2 and Paper 3, literature reviews were conducted both before and after the empirical studies where carried out (in accordance with e.g. Allan, 2003).

Paper II

Furthermore, in Paper 2, the respondents were requested to grade, from low to high, their general demands on printed material and their satisfaction with digital printing according to some defined Critical Success Factors (CSF). In the section Success Factors the CSFs Cost, Time, Functionality, and Quality, were presented. Since these factors are studied externally from the customer's point of view, the term price will be used instead of cost to be consistent with Cooper (1995). Accordingly, the functionality of the technology is also the possibility for the customer to use the printing technology to order unique products. The factor Functionality/Possibilities has thus been used. The CSFs graded were price, time, functionality/possibilities, and (print) quality. The respondents attitudes were captured on a 10-point numeric rating scale and the end categories were labeled (Saunders et al., 2007).

To be able to easily compare both a specific customer’s satisfaction in relation to their needs and the results between the respondents, the sum of the demands has been mean-centered. This implies that by using an average mean centered value of the results from the survey, the result from all respondents adds up to a specific value. However, their satisfaction level does not necessarily add up to the same sum, but to a value that is proportional to their actual level of satisfaction compared to their demands. The CSFs have been presented in graphs where they represent two areas that show the customers’ demand on printed material and their satisfaction with digital printing (Figure 25).
In addition to these graphs, score points were calculated for each CSF to establish how the different customer companies rank the factors among each other. The basis for calculation is that each company contributes equally to the total score, independently of how they have ranked the CSF, the least important CSF was given a score of 1 and the second least a score of 2 etc. If two or more CSFs have the same rank, they share the sum of their points and each of them were given an average of the summarized scores. This makes it possible not only to determine the total rank of the CSF but also how they are distributed along the "score axis".

**Paper V and Paper VI**

The data in Paper 5 and Paper 6 came from the same survey study carried out during 2006. The total questionnaire was extensive and designed to obtain information about the respondents’ opinion and ranking of certain factors and situation in their reality. The questionnaire was based on closed questions and the data was collected using either multiple choice questions or numeric rating scales where the end categories were labeled with appropriate options (Saunders et al., 2007). Two different scales were used, a 10-point numeric rating scale from 1 to 10 when rating opinions about e.g. perceived pressure. When rating opinions about e.g. differentiation, an 11-point ratio scale from -5 to +5 (including 0) was used to capture how the companies had chosen to differentiate themselves in relation to, their perceived, market average.

The data in the study has been separated and analyzed in different categories depending on the printing technology used at each company. The companies were distributed among different production technologies as illustrated in Figure 26.

Figure 26. Relative share of printing houses in the survey study according to printing technology used.

Because the survey was answered by Swedish companies, all questions were formulated in Swedish and, thus, have been translated here. To ensure the validity
of the questionnaire, an initial pilot testing (Saunders et al., 2007) was performed with three printing houses. Some questions were changed and new questions were formulated according to comments made by the respondents in this pilot test.

The survey was constructed as a self-administrated survey with an enclosed covering letter, explaining the survey to each respondent (Saunders et al., 2007). To raise the response rate, the respondents had the choice of responding either by post or through a web interface. The companies that did not respond to the initial survey were reminded by e-mail and/or telephone. About half of the answering respondents posted their answers without any reminder, whereas the other half sent their response after being given a reminder. In general, no major differences between the two groups were found, thus giving an indication of no significant differences between respondents and non-respondents (cf. Armstrong & Overton, 1977).

The sample (136 companies) was large (>30) and approximately normally distributed (Keller, 2005), whereby the t-distribution was used to calculate confidence intervals and p-values. Since the sample also covered a large portion of the studied population (428 companies) a Finite Population Correction Factor (FPCF) was used when calculating the standard deviations for the mean values (e.g. Andersson et al., 2002, p. 257; Keller, 2005, p. 399).

Finite Population Correction Factor (FPCF) = \( \frac{N - n}{N - 1} \)  
where N = Population size  
n = Sample size

**Paper V**

The questions from the survey study used in Paper 5 were designed to obtain information about the respondents’ ranking of price, lead time, quality and flexibility with respect to how the printing houses perceive the demand from the customers and how they have differentiated their offer. However, the companies’ ranking of how they had chosen to differentiate themselves does not necessarily reflect on how they actually performed in relation to the market average, because the respondents may have different perceptions about numerical values (Churchill and Brown, 2004). Furthermore they may tend to set high values when they are evaluating their own performance (Robson, 2002), which was indicated in this study by respondents having a better performance on all factors (besides price) compared to the perceived market average. However, since the purpose was to evaluate the different factors against each other the problem identified by Robson (2002) was not an issue in this case.

Furthermore, the significance of the mean difference between different categories in the dataset has been analyzed using an independent sample t-test using a 95% confidence level. The significance of differences between the factors price, lead time, quality and flexibility were determined using a paired sample t-test. Since six comparisons had to be made to find possible significance in the difference between the four mean values, the confidence level was adjusted using the Bonferroni adjustment method (e.g. Abdi, 2007; Keller, 2005). The Bonferroni adjustment method defines that if a number of independent hypothesis are tested on a set of
data, then the true significance level \( (\alpha_E) \) has to be adjusted with the number of pairwise comparisons, which makes the significant level used in the tests \( (\alpha) \) to be calculated as:

\[
\alpha = \frac{\alpha_E}{C} \quad C = \text{Number of pairwise comparisons}
\]

Since six pairwise comparisons have to be done, the Bonferroni adjustment states that the confidence level must be set to 99.17% for each t-test, in order to avoid Type I errors (falsely receiving a significant difference) and implied a 95% confidence level in total. However, using the Bonferroni adjustment might increase the risk for Type II errors* (not observing a significant difference) (Abdi, 2007; Keller, 2005). Due to this, the p-values for factors not showing any significant differences were also investigated without the Bonferroni adjustment, and in this case none showed any significant difference either.

**Paper VI**

The data from the survey study was coupled with companies’ financial data from the years 2003-2006. The financial data was obtained from a national database, Affärsdata (2008), containing data published in the annual reports posted by the companies. Two profitability key figures†; profit margin and profit margin before depreciation have been used to investigate the profitability of the printing industry in relation to vertical integration.

\[
\text{Profit margin} = \frac{\text{Profit or loss before appropriation of profits and taxes}}{\text{Net sales revenues}}
\]

\[
\text{Profit margin before depreciation} = \frac{\text{Profit or loss before depreciation}}{\text{Net sales revenues}}
\]

To avoid the effects of extraordinary fluctuations, a four year average (2003-2006) of the key figures has been used. The use of a four year average could however affect the results since some of the companies could have acquired (or sold) their digital printing equipment during this period, this has not been taken into account in this study. In the Swedish printing industry the major movement into the digital printing market was during 2000, which makes the effect of this problem less significant. However, using only the data for 2006 does not change the result of the study.

Integration of activities in the value system can take many different forms (Figure 27), and do not necessarily have to be sequential. This study utilizes two sources of information; the number of integrated steps in the value system from the survey investigation and financial key figures from the companies’ annual financial statements. Although Harrigan (1984; 1985b) suggests several different dimensions

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* The Bonferroni adjustment is based on that \( \alpha_E \leq Ca \).

† For a more extensive overview of the key figures, see e.g. FAR SRS (2008a; 2008b).
of vertical integration, this study takes its point of departure in the number of integrated steps in the value system. If the activity is not integrated, it has, by definition, to be carried out externally. Consequently, this study has a prerequisite in the strategic importance of having an activity internally. The form of ownership used to control the integrated activities is frequently discussed in the literature (e.g. Grossman & Hart, 1986; Harrigan, 1983a; 1984; 1985b). Harrigan, for example, states that an activity could be under control even without ownership and should consequently be regarded as vertically integrated. Nevertheless, ownership is important to exercise control over resources and this study uses the term integrated for activities that are under internal majority ownership control. Activities under other types of control, such as strategic alliances, are not considered to be integrated, since they are not under direct company control.

![Diagram of integration in the printing industry](image)

**Figure 27. Integration in the Printing Industry.**

Paper 6 proposes a simple framework to determine the level of integration in the value system by calculating the *Vertical Integration Level (VIL)* as:

\[
VIL = \frac{\sum_{i=1}^{n} (Activity_i)}{n}
\]

where:

\[
Activity_i = \begin{cases} 
1, & \text{Activity integrated} \\
0, & \text{Activity not integrated} 
\end{cases}
\]

- \( n \) = Number of integrated activities

In the framework, *Activity* represents the additional activities in the value system, excluding the core activity (in this study, the printing activity). Hence, the Vertical Integration Level can yield a number from 0 (not integrated) to 1 (fully integrated). The Vertical Integration Level can thereafter be matched with other conditions or key figures such as company specific profitability data or other industries. The calculated Vertical Integration Level key figure gives an indication on the use of integration as a strategy in production. It does not, however, describe a company’s structure or workflow.
4.3 General Methodology Criticism

“There will always be an element of disbelief, but if proper science can be used to give the book a more realistic feel, then go for it.”

– Brett Booth*

Since almost all studies are performed with certain assumptions or limitations, there is criticism against both qualitative and quantitative research methodology. According to Silverman (2000, p. 5), “qualitative researchers often assume that a dependence on purely quantitative methods may neglect the social and cultural construction of the ‘variables’ which quantitative researchers seek to correlate”. On the other hand qualitative research is often regarded as a methodology that “should only be contemplated at early or ‘exploratory’ stages of a study” (p. 9). The lack of standardization of interviews may also influence reliability, which makes it important to work professionally with interviews (Robson, 2002). All interviews carried out during the studies included in this dissertation have been conducted under relaxed conditions and always at a place chosen by the respondent. No matter what research approach chosen, it is important to ensure a high validity and reliability of the research results.

There are many ways of testing the reliability and validity of the research results and one way that is often used is triangulation. Denzin (1989, p. 234), broadly, defines triangulation as “the combination of methodologies in the study of the same phenomena”. There exist two forms of methodological triangulation – within-method and between-method and Jick (1979, p. 603) states that “within-method” triangulation essentially involves cross-checking for internal consistency or reliability while ‘between-method’ triangulation tests the degree of external validity”. In this dissertation triangulation has been used on the studied phenomenon as independent studies involving both qualitative and quantitative studies have been carried out. This hybrid methodology has been used to ensure a high validity of the results in this dissertation.

Even though the results in this study are based on several different studies and methodologies, it is important to remember that there are limitations. In the qualitative studies the case companies have not been chosen randomly. They have been chosen to conform to certain predefined criteria. Furthermore, the time frame for this dissertation limits the possibilities for longitudinal studies, and consequently, the results reflect the time period 2004-2006. Studies have only been carried out in Sweden† and many of the impressions that are presented regarding the studied industry and phenomenon are based on qualitative methodology and thus one should bare in mind the statement of Stake (2005, p. 460): “The purpose of a case report is not to represent the world, but to represent the case”. In other words, the purpose of this dissertation has never been to generalize the results to the whole

* Quote from The Science of Superheroes (Gresh & Weinberg, 2002, p. 175).
† The studies in this dissertation have been carried out in Sweden. Even though the choice of using Swedish case companies is obvious, it should be noted that Sweden has of late been very highly ranked over all and especially in technological readiness (e.g. Lopez-Claros et al., 2005; 2006; Porter et al., 2007). According to the Global Competitiveness Report 2007-2008, Sweden was ranked first in technological readiness and forth over all in the Global Competitiveness Index (Porter et al., 2007).
world or even the industry. Nevertheless, it is the author’s most certain belief that the results give hints on and reflect the complex reality in the printing industry in Sweden and that the studies included in this dissertation provides data of high quality.
5 Summary of Results

“There is nothing like looking, if you want to find something. You certainly usually find something, if you look, but it is not always quite the something you were after.”

– Thorin Oakenshield* 

The first paper deals with questions regarding strategic changes in companies that have chosen to invest in new production technology. The second paper regards how customers in the digital printing value system experience the value they get from purchasing goods produced with digital printing technology. In the third paper it is illustrated how a successful producer–customer relationship can create value for both parts in a dynamic and changing business environment. The fourth paper further discusses how strategic alliances can provide some of the flexibility and dynamics necessary to maintain customer contact. The fifth paper is an industry wide survey investigating how the commercial printing industry is differencing their business and how they perceive the demand from customers regarding the critical success factors price, delivery lead time, print quality and flexibility. The sixth, and final, paper investigates vertical integration and profitability within the printing industry.

This chapter presents a brief summary of the results presented in each of these six papers. For a more thorough presentation of the results please refer to the complete papers appended at end of the dissertation.

5.1 Summary of Paper I: Strategies for Successful Digital Printing

In this paper, corporate strategy owing to the introduction of digital printing technology is studied. The focus in this case study is on printing houses that made investments in digital printing technology. The paper mainly addresses questions regarding how the digital printing houses have changed their strategies to be able to successfully utilize digital printing to compete on the market. Respondents from six different printing houses were interviewed during the study.

In the larger media perspective, digital printing has strengthened the competitiveness of print by providing a more flexible output than material printed with conventional printing technology. Historically, printing has been an output

* Quote from The Hobbit (Tolkien, 1937/1999, p. 55).
option only for mass production. With digital printing this condition has changed and it has become possible to create and publish smaller and customized editions.

Even though digital printing offers this flexibility and can easily be used as an on-demand output channel, it still has a cost disadvantage in the printing and distribution activities over electronic media that can use the Internet as an inexpensive way of distributing information. On the other hand, digitally printed matters have to be assessed from other values, not least the tangible ones compared to the intangible that electronic media offers.

Initial Problems on an Undeveloped Market

The study concludes that opportunities for variable data printing were one of the main reasons why the respondents choose the digital printing business, but conscious and unconscious strategic decisions have changed the way they are performing their business. Although they worked intensely with trying to sell the variable printing in the early stages of their business development, they all were forced to base their business model on producing small series and time critical jobs, since the market for variable data printing was not yet ready. However, despite the major initial problems with sales and technological issues, they are confident that the digital printing investments are good for their businesses.

The market for the value-added products that digital printing can offer and the volume of digital print media is still very small. The respondents believe that one main reason is the customers’ and advertising agencies’ lack of knowledge about the possibilities of the technology. As has been mentioned, technology change may result in uncertainty about customer needs, and this has happened in digital printing. The lack of input jobs suitable for digital printing has forced the digital printing houses to more and more create their own input to be able to take advantage of their production technology. All companies steadily increase their share of direct customers and to some extent work as an advertising agency. By working directly with the customers and not via advertising agencies, it is possible to create jobs that are suitable and economical for digital printing. This weak market also raised the need for educating customers, the education is necessary to stimulate the market and the needed inputs for the digital printing equipment.

Despite the problems of finding suitable input jobs, most of the respondents mentioned overcapacity and price-cutting among the conventional printing houses as the greatest threat against their business. This has created a need to exploit the opportunity with the technology of digital printing in order to offer a differentiated service that does not compete with conventional printing houses.

Vertical Integration to become Full Service Companies

One major problem for digital printing houses has been that they have not been able to take advantage of the opportunities in the technology since companies that work upstream and downstream in the value system have not provided the appropriate input and have not been able to handle the output in a suitable way.
There is no doubt that digital printing has changed the way profits and costs are distributed along the industry value system. The cost of printing has become higher but the cost of stock keeping, distribution and discarded copies has become lower. This has made it necessary to vertically integrate in the value system to make the core business unit, digital printing, profitable. By offering a complete solution from customer to end-user, it is possible to profit on the other activities in the value system.

By vertical integration in the value system (Figure 28) the digital printing companies in this study have chosen to remake themselves into full service companies that can offer a digital printing service and not only the production of digitally printed material. They can offer a service where they can act as a supplier of print media at a low total cost and not only at a low print cost. When working with larger parts of the value system it is possible to change the behavior of the customer and help them identify the true cost of print media production.

The companies in this study have lowered the risk in the integration by making the capacity of the integrated business units smaller than for the core business unit. Then the major risk is still in the core business unit (that is in all cases but one, the printing unit) since it is the one with the largest capacity. One example of this phenomenon is the internal finishing business unit that takes care of smaller amounts of output for fast delivery, but for larger volumes or more advanced finishing, external partners are used as suppliers of finishing services. This does also conclude with the theory of integration close to the company’s core business unit and the integration has pretty much involved smaller steps in the value system. Depending on the origin of the company, the value chain has expanded to include neighboring activities in the value system. This is consistent with previous research that shows that the further away from the core business the vertical integration goes, the less likely it is to succeed (cf. Peyrefitte et al., 2002).

Digital printing business differs from conventional printing business since it is not based on long run lengths in the way the general printing business is. Volumes, however, are important. The respondents are unanimous about this fact and it is important to have a full order stack on the digital printing equipment. Nevertheless, the problem in digital printing is that the volumes rarely come from a single job but from a large number of jobs. When the number of jobs is high, the workflow becomes important and by vertical integration the closeness between the different activities increases. This makes the workflow run smoother and the knowledge of the possibilities and limitations of the technology increases.
By working with a customer focus and creating added value, it is possible to increase the revenue from both the printing business unit but also from other activities in the value system as additional services may be added. Although differentiation is one key to success and may be accomplished by vertical integration, the integration accomplished in the industry is both conscious and unconscious. Some changes were strategic, while some were just something done to survive in the business.

5.2 Summary of Paper II: Perceived Satisfaction by Customers in the Digital Printing Value System

The objective of this paper is to study how customers to digital printing houses experience the value received from digital printed matters and from their supplier(s) of digital printing. The focus of the study is to investigate how the customers implemented internal and external changes to profit from the advantages of digital printing. Both professional customers, i.e. advertising agencies, and non-professional customers, i.e. direct customers, to digital printing houses have participated in the study.

In this qualitative case study, 12 companies have been investigated, and out of them 8 have been selected for interviews to gain deeper knowledge of the behavior behind the strategy in the studied companies. A survey was also carried out involving all 12 participating companies. In this survey, the respondents graded their general demands on printed material and their satisfaction with digital printing according to the success factors – price, time, functionality, and quality. Based on the assumption that it is not possible to, realistically, have high demands on all critical success factors and that there has to be some trade-off between them, the factors have been summarized and compared using mean-centered values.

Purchasing Orientation

The study concludes that both advertising agencies and direct customers strive towards having a long-term relation with their digital printing houses. The direct customers were more interested in procurement or supply management than the advertising agencies, and this is consistent with the results presented in Paper 1 that show that vertical integrated digital printing houses strive towards increasing their share of direct customers. This has its basis in the fact that the knowledge among advertising agencies of handling every activity in the digital printing values system is higher than for the direct customers. It may also be possible to lower the cost by separately buying every single service.

The use of applications like print-on-demand was one of the main reasons why customers engaged in digital printing in the first place. This application is still today what customers make most use of in digital printing, even though some customers believe that they benefit from solutions involving variable data printing.
Critical Success Factors

Both categories of customers were not fully satisfied with digital printing as a service for their printed material when examining the success factors – price, time, functionality, and quality. When studying the average value of the success factors measured in the survey, it is possible to discern that the general demands from advertising agencies were higher than from the direct customers. The advertising agencies were also much more dissatisfied with digital printing in comparison with their demand.

Quality was the factor that customers deemed most important (Figure 29), but also the factor that they were least satisfied with in relation to their needs (Figure 30). Time was the only factor that the customers were more than satisfied with. The customers in general were quite insensitive to the price, which is a result of the fierce price competition in the printing industry that keeps the general price level low. Customers that utilized more complex applications like variable data printing and web-to-print were more satisfied with the price than those using basic applications like print-on-demand. Regarding the functionality of digital printing, the respondents were divided in different groups. The advertising agencies did not feel that the functionality met their needs, while direct customers were satisfied with the functionality.

In respect to all four critical success factors, it was concluded that digital printing does not fully fulfill the demands that customers put on their printed material. But it...
was also indicated that digital printing is becoming an increasingly important production technology for the respondent’s printed matters.

Future Changes

Many of the customers strive towards a non-printed solution for the material that is printed today. This may include both building more intelligence into industry products and handling more campaigns through other cheaper and faster mediums such as the Internet. Substituting printed material for electronic material may not have the same negative effect on digital printing as it has on offset. Digital printing will, according to the respondents, be the natural channel for printed output of material that is otherwise spread electronically, as such material most often is printed on-demand or an output channel for material customized on the Internet by web-to-print solutions.

5.3 Summary of Paper III:
Creation of Customer Value Using Digital Printing in a Dynamic Business Environment

This qualitative case study of a customer – supplier relationship aims to identify and analyze how digital printing can be utilized as a business tool in the relationship between a service provider and a customer in a dynamic environment. The paper addresses the question how digital printing can be used to generate value for both suppliers and customers.

Two companies have been studied, the customer company (referred to as the Customer) and the service provider of print services (referred to as the Service Provider). As a commercial printing house in Sweden, the Service Provider is a part of the dynamic media environment. The Service Provider has offered a deal to the Customer where the main advantages for the Customer are lower print volumes and lower discard volumes as most of their publications will be printed on-demand. This case was chosen to illustrate the shift into a more dynamic business environment, where the printing houses have to act faster and more hypercompetitive to be able to capture temporary above average profits.

The printing industry is today influenced by a heterogeneous group of competitors with a much broader base of experiences. This since the competitors are not only in-industry, i.e. other printing houses, but rather companies that are changing customer behavior to make customers less in-need for print. The competitive environment in the printing industry is, in other words, becoming increasingly dynamic and a hypercompetitive behavior is becoming crucial to be able to ensure future survival in this industry. It is possible to notice the shift from the cost-quality to the timing and know-how arena for the hypercompetitive companies in the digital printing industry. By moving to the next arena it is possible to control the future of the industry in a more successful manner.
Creating Disruption with a Hypercompetitive Behavior

While trying to ensure future survival for the Service Provider on this dynamic changing business market, it becomes increasingly important to focus on creating market disruption.

The Service Provider has during the last couple of years changed how they prioritize among their stakeholders. The traditional way of prioritizing the stakeholder is to put the shareholder at the top. However, deep pockets have given them the opportunity to change from shareholder to customer focus and shortsighted to longsighted shareholder value. Today the Service Provider believes the company to be much more oriented towards customers and offers. By working closer with their customers the Service Provider has been able to, quickly, develop more accurate services for their customers.

Speed in product development is indeed important. Basically, many of the companies in the customer segment that the Service Provider is currently working with are in a state of hypercompetition, which in turn influence how the Service Provider works. It may be even more important to understand the environment the customers are facing to meet their demands than understanding the rivalry among the existing companies in the industry.

The Service Provider does not currently own any production equipment for digital printing, but only for conventional printing. Networking was a way of gaining control over resources to be able to offer a complete line of offers to the customers. But in the case of the Service Provider that comes from a core business unit of conventional printing, networking into digital printing and the product development of products based on digital printing or electronic distribution cannibalizes on their original core SBU. By networking the necessary resources it is possible for a service provider to focus on creating activities that can increase customer value. This way of moving from the cost-quality to the timing and know-how arena is a necessary step for future survival. If you are not capable of cannibalizing on your own business to gain new temporary advantages, someone else will be able to do it.

In this case a strategic alliance was the fastest way of gaining the necessary resources to be able to increase customer satisfaction and to be able to escape the fierce competition on the cost-quality arena. Digital printing became a success factor for the Service Provider and enabled them to offer a solution that strives towards an all-electronic solution.

The Service Provider is strategically changing the focus of the company from a production company, with focus on the production equipment, to a service company with focus on customer contact. A conventional printing press is not constructed for short print runs and by offering the opportunity with digital printing, customers’ behavior will start to change. By shifting focus of the company, the Service Provider will become less dependent on large print volumes, but on the other hand they do themselves contribute to the changed behavior among customers. On the other hand customers in general strive to reach low costs. By offering a multi-channel opportunity involving both electronic and printed channels customers will probably not settle for an all non-printed solution in the end.
Even though the Service Provider had an advantage on the market, they chose to create disruption since they realized that they could not sustain this advantage forever on their dynamic market. This was done even though it meant cannibalizing on their former core business. By changing the path of their products they can control the evolution of the market. The way that the Service Provider is acting is hypercompetitive-like and is crucial to be able to control the development of the printing industry and ensure survival for the company.

**Moving from Arena to Arena**

Today, the competition in the cost and quality arena in the printing industry is fierce, that is why the Service Provider has chosen to move into the timing and know-how arena. This is not an easy step since it means building additional resources that connect new knowledge to the printing industry. The Service Provider has used the deep pockets of the communication group that the Service Provider is a part of, to be able to successfully change the rules of competition when moving from cost and quality competition to timing and know-how.

By working with know-how instead of cost-quality it is possible to capture a larger amount of the profits connected to digital printing since it expands the value creation zone (Figure 19), when appropriability and scarcity increase. By gaining customer contact it is also possible to increase the customer demand for digital printing, which should increase the value creation zone even further.

Regarding entry barriers, the Service Provider has chosen a specific customer segment that they are trying to satisfy. By specialization on this particular segment they are trying to build knowledge regarding working with these customers and thereby build entry barriers to scare away new competitors.

Noteworthy about this way of competing is that they do not compete statically but are in constant movement between the different arenas and act dynamically on each and every one of them to control their competitive environment and create new competitive advantages.

**Integration with Non-Printed Solutions**

By adopting a hypercompetitive behavior it has been possible for the Service Provider to create cost saving solutions for their customers. The main cost saving in this case comes from reducing discarded volumes of outdated publications and reports. This is a result of a change in the way the Customer publishes their reports. The change has been made possible due to the widely spread use of the Internet, which makes electronic distribution an easy-to-use cheap solution. This philosophy makes digital printing a natural and efficient way of producing tangible copies and the on-demand features of digital printing makes it possible to rely on electronic stock keeping.

The conclusion of this study is that digital printing is used most successfully when the main objective of the customer is not to print at all. When striving towards a
paperless business the most natural, convenient and profitable way of producing a non-electronic output is digital printing. Printed material will probably not disappear in the foreseeable future and therefore digital printing will most certainly increase its importance as a production technology. In the strive towards a paperless office, digital printing is a natural, convenient and profitable way of producing a non-electronic output.

5.4 Summary of Paper IV: Strategic Alliances in the Digital Printing Industry

The fast technological development and the convergence of the media industry have made competition in the printing industry harder and not only in-industry any longer. This puts great pressure on individual companies, and in a climate of rapid change, companies need to respond quickly to external forces in order to remain competitive. To accomplish that many different competitive resources and competences need to be managed. This can be achieved either directly through ownership or indirectly through cooperation. This qualitative multiple case study with two case companies sets out to investigate how alliances are used in the dynamic business environment of the printing industry, with a focus on cooperation in connection with digital printing.

This paper provides two examples of how strategic alliances are used in the printing industry to create competitive advantage for its actors. The case companies were chosen for their obvious similarities, such as size and company structure. However, during the study more similarities became clear such as strategic goals, how they handle the market and to some extent how they are positioning for the future. Even though these similarities, the way they internally and externally are strategically structuring to meet future demands are to some extent different. The major difference between the two companies was their way to acquire resources for digital printing. Company B has purchased digital printing technologies. Company A, on the other hand, has, until recently, only had access to digital printing through an alliance with another printing house.

Added Value though Cooperation

According to theory, alliances are created when actors believe that they can get an added value by being a part of the alliance. This is also the case for the investigated companies in this study, as they believe that by cooperating and engaging in different types of alliances, they can achieve a better result than working on their own. It should be noted that even though the cooperations illustrated in this paper have different purposes, both companies have retained contact with their customers.

It was the intention to enhance customer satisfaction that convinced the two case companies to engage in alliances. Either by extending their business to offer a wider array of complete services (Company A), or by being able to ensure additional...
capacity, whenever needed, of resources already present in the company (Company B). The main reason for cooperation, in both cases, was gaining access to different kind resources. The major difference between the cooperations of the two companies can partly be described by the degree of dependence between the companies and their partners. Company B has digital printing equipment, but also cooperations that ensure them (and their partners) additional production capacity whenever needed. Since they have digital printing in-house, they are not totally dependent on their cooperations to ensure delivery to their customers. Company A, on the other hand, was more dependent on their cooperation in digital printing than Company B, as they have developed services for their partners printing equipment. The results also confirm this difference in dependence since Company A more clearly states the importance of long-term trust and commitment in the alliances.

The level of risk in these cases are different, and so are the ways they try to handle it. Company A focused a lot of effort on creating trust and commitment in their alliances. This is done both by dedicating human resources and by formal agreements between the partners. To lower the risk in an alliance the respondent always tries to formulate their intention in written agreements between the different parts. The agreements should cover all aspects of the cooperation, especially the economic issues, and even include how the partnership should be ended if one party wants to contract out of the alliance. Company B on the other hand has strategically chosen to limit their capacity of e.g. production equipment to a reasonable capacity, and cooperate to increase this capacity when needed. This limits the risk in ownership. Theoretically it should be easier to cooperate to gain access to new resources when the resources are plentiful in supply. This is the case in the printing industry, which, in this case, limits the risk for Company A.

Even though cooperation with other companies that can provide resources for production and render it possible to enhance customer satisfaction, both companies in this study emphasis the importance of cooperations with customers. Working close to lead-users is a way for these companies to try to predict future customer value.

Hypercompetitive Behavior and Alliances

Both companies tend to work in a hypercompetitive manor, since they are striving to work broader then just the printing sector and thereby change the rules of competition in the industry by for example offering non-printed solutions to their customers. Further on, they are focused on always maintaining customer contact and trying to deliver a high customer value by working close to their customers. Although the two case companies are quite similar, their strategic directions with respect to printing resources do diverge. While Company B believes that the actual control over the printing resources are crucial for their future survival, Company A has deemed the future to be in providing services where the actual output can be indirectly controlled through alliances in order to move more quickly between different services. Consequently, the vision of Company B is clearer set on outputs that can be produced in the traditional printing industry and preferably at the companies own production facilities. Company A on the other hand has set a more
customer centric focus, which, according to the respondent, might lead the company to exit the traditional printing industry in the future. Although Company B has a more traditional vision, they emphasize the importance of long-term cooperation with their customers, which, according to respondent, might lead them to reevaluate their strategic path in the future depending on customers needs.

Having dynamic capabilities is important when acting in a hypercompetitive environment. In the case of Company A, alliances created an opportunity to act more hypercompetitively by offering them the ability to move faster to market, maintaining customer contact and gaining control of resources and knowledge without direct ownership of digital printing equipment. This makes it possible to better catch the opportunities of the market.

Judging from the respondents words, Company A’s digital printing cooperation took an unexpected turn when they recently decided to invest in digital printing production equipment at one of their subsidiaries companies. This decision resulted in their alliance partner to cancel any further cooperation between the two companies. Having direct control is quite a traditional way of working in the printing industry, and basically it is a step “backwards” to a more static way of competing that often made cooperation end in dissolution. Nevertheless, when the value creation zone changed, owning digital printing equipment became a great opportunity for Company A. Even though scarcity of digital printing has decreased due to more companies acquiring the technology, appropriability and demand increased for Company A (Figure 31). Appropriability mainly owing to decreased costs from the printing press manufacturers and demand due to applications and smart solutions developed during cooperation.

![Figure 31. Changes of the value creation zone of digital printing Company A (After Collis & Montgomery, 1995, p. 120).](image)

Even though purchasing digital printing equipment, in this case, can be seen as a less dynamic way of competing, it may also be regarded as opportunistic behavior by Company A, which leads trust to fail and commitment to the alliance to decline. Although not purposely, this behavior leads the alliance to fail, as Company A used the alliance to learn from the partner, a so-called learning race. An alliance that consists of equally strong companies with complementary resources is the type of alliance most probable to be successful. However, when Company A procured digital printing equipment the status quo shifted and became an alliance between competitors, which is an alliance likely to end in dissolution.
Cooperation to Gain Advantages

The case companies’ primary reason to cooperate was to gain access to resources that could enhance customer satisfaction and to retain customer contact, which is important to be competitive in a dynamic business environment. The competitive situation in the industry has made it important to offer full service solutions to customers including digital and conventional printing as well as complementary services in the value chain and additional services such as Internet solutions. Strategic alliances can offer the means to obtain advantages of a vertically integrated company without the need of investing in additional resources and competence, and the risk associated with such a strategy.

5.5 Summary of Paper V: Positioning in the Printing Industry—Differentiation in Terms of Price, Lead Time, Print Quality and Flexibility

Differentiation and adding value to the printed product is regarded as important in the low margin, highly competitive commercial printing industry of today. However, there exists a trade-off between the service level and the price the customer has to pay. This quantitative survey study of 136 randomly selected Swedish commercial printing houses sets out to investigate how these companies are positioning themselves and how they perceive the demand from customers with respect to price, lead time, print quality and flexibility. Further this study aims to explore the perceived level of competition in the printing industry.

Positioning of Printing Houses

![Positioning of the printing houses compared to the industry in general](image)

Figure 32. Positioning of the printing houses compared to the industry in general (mean values with a 95% confidence interval).

The results show that the printing houses have differentiated their business towards service related factors, such as having a high level of flexibility, good print quality and short lead times (Figure 32). Thus they have primarily focused on giving their
customers a high level of service and enhancing customer satisfaction. This increased level of service has been accomplished at the expense of higher prices to their customers. The results in Paper 1, Paper 3 and Paper 4 show that dynamic strategies and a focus on delivering a high customer value are important to be successful, especially for digital printing houses. However, it should be noted that there were no significant differences at the 95% confidence level between companies with and without digital printing in their positioning with respect to flexibility, which is the factor ranked the highest by the printing houses in this study (Figure 32). Neither was there any difference regarding the other factors, which means that their positions on the market, in respect to these factors, are quite similar.

There were no differences in position for lead times between digital printing houses (digital printers) and conventional printing houses (conventional printers). This is interesting since fast deliveries are something that many digital printing houses regard as important for their business. Further, the difference in position regarding quality was very close to showing significance (p-value = .052) at a 95% confidence level. This result illustrates that digital printing houses tended to regard their own position in quality lower than the conventional printing houses and vice versa. This result was expected because the print quality of conventional printing technology (in this case mostly offset) is today generally regarded as a “norm”.

It is possible to notice a quite clear difference in how commercial printers have positioned themselves (Figure 32) compared to how they perceive market demand (Figure 33). The printing houses believed that the foremost demand from customers was short lead times, while low prices and high print quality were only second to short lead times. The printing houses have deemed it important to position themselves for a high level of flexibility (Figure 32) even though they do not feel that this is a major demand from their customers (Figure 33). Flexibility was, when investigating all printers, subordinate to lead time, print quality and also price (only conventional printers). Having a high level of flexibility has been
considered important when acting in any highly dynamic market. Consequently, the results indicate that the printing houses perceived that their customers are demanding a commodity product.

High flexibility and quality are factors that should enhance the possibility to create a high level of customer satisfaction. The printing houses, in general, are differentiating themselves by providing a high level of service to the customer, which can be a way to escape the commoditization of the printed product.

An interesting result from this study is how the different respondents believed that their customers valued the price factor. There was a significant difference (p-value = .000) between the pressure digital printing houses and conventional printing houses perceived from their customers regarding the pricing of their products. Printing houses that had digital printing felt a lower price pressure than those without digital printing. This result suggests that differentiating towards a higher level of customer service when using digital printing to add value to the products is a successful concept. These printing houses feel that their customers did not have as high demands for low prices as the customers to conventional printing houses.

The market competition in the commercial printing industry has in general been deemed as fierce. This statement is further strengthened by the results from this study, where the printing houses have regarded the market competition as very high (competition = 8.36 out of 10). Even though both digital printing houses (competition = 7.92) and conventional printing houses (competition = 8.64) regard the market competition as high, it is possible to notice a significant difference between the two categories. Companies that use digital printing perceived a significantly (p-value = .001) lower competitive situation on the market than those using only conventional printing technology.

It is also possible to notice a negative medium correlation of approximately -.3 between the share of digital printing used in production and the perceived market competition. The same is true for the correlation between the share of digital printing used in production and the perceived demand from customers on providing low prices. Hence, the use of digital printing tends to make the perceived price pressure and market competition lower. This further strengthens the evidence of digital printing having a positive effect, from the printing houses point of view, on the competitive situation and product pricing.

**Strategic Positioning**

It is easy to argue that to satisfy customers’ needs the printing houses should have a focus that is similar to the demand from the market, which is not the case according to the results from this study (cf. Figure 32 and Figure 33). However, the printing industry has a high, or even fierce, level of competition, largely based on price. This situation does not favor companies active in the industry. However, by shifting focus towards a service oriented organization it should be, in theory, possible to increase the value of the product and accordingly the price. Both the conventional printing houses and the digital printing houses have a similar strategic position (Figure 32). However, it is possible to distinguish in this study that digital printing
houses perceived a lower pressure from the market regarding price and a slightly lower competitive situation. These results indicate that even though the focus is similar, digital printing houses are more successful in their strategic position in providing a higher level of service since they can charge a higher price.

5.6 Summary of Paper VI:
Vertical Integration and Profitability:
Experiences from the Commercial Printing Industry

Vertical integration is important and one of first diversification strategies considered (Harrigan, 1985b) and even though vertical integration has been, and still is, used to gain cost and competitive advantages, the opinions of the impact of vertical integration on profits differ (e.g. Bowman, 1978; Buzzell, 1983; Maddigan & Zaima, 1985; Reed & Frommueller, 1990; Rumelt, 1974).

The aim of this quantitative survey study of 136 Swedish commercial printing houses is to investigate the degree of vertical integration in the printing industry and to examine how differences in integration affect profit in the Swedish commercial printing industry.

![Vertical Integration](image)

*Figure 34. Vertical integration in the printing industry presented as percentages of the companies that have integrated each step of the value system.*

The results show that the overall degree of integration in the printing industry is high and there are no significant differences between digital printing houses (digital printers) and conventional printing houses (conventional printers) at a 95% confidence level. The total revenues from all integrated services at the respondents’ companies accounted for, on average, 23.2% (n = 102) of the total revenues. There were no differences between digital printers and conventional printers. By
investigating the integration curve in Figure 34 it is possible to notice that this study is in consistence with earlier studies (cf. Peyrefitte et al., 2002), as fewer companies have integrated activities farther away from the core business.

Taking the strong competitive situation in the printing industry in consideration (e.g. Birkenshaw, 2004; Smyth, 2006), there is an inconsistence with other researchers such as Balakrishnan & Wernerfelt (1986), Eisenhardt & Schoonhoven (1996) and Harrigan (1985b) who suggest that unstable competitive conditions should encourage a lower degree of transfer from internal units. However, there is more to this discussion. The printing industry is an industry with low bargaining power due to the commoditization of their product (e.g. Birkenshaw, 2004; Smyth, 2006), which makes the industry vulnerable to bargaining from others (cf. Harrigan, 1985b; Porter, 1974). By vertical integration it has been possible for the industry to gain some of the power back and increase the probability of profit. This will be further discussed later on in this section. It should be noted that there is no correlation between the level of vertical integration and the size of the companies (both regarding turnover and number of employees). This implies that the need of being vertically integrated is strong within the industry and it is not only larger companies that follow this strategy.

Level of Integration

The total Vertical Integration Level (VILtotal) in the Swedish commercial printing industry is 0.670 (Table 2) (for definition, see the section Methodology Used in the Included Papers). This implies that the industry has chosen to integrate many of the adjacent activities in the value system.

<table>
<thead>
<tr>
<th></th>
<th>All Printers</th>
<th>Digital Printers</th>
<th>Conventional Printers</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td>Total</td>
<td>Backward</td>
<td>Forward</td>
</tr>
<tr>
<td>Mean value:</td>
<td>0.670</td>
<td>0.600</td>
<td>0.740</td>
</tr>
<tr>
<td>Std. dev.:</td>
<td>0.192</td>
<td>0.209</td>
<td>0.259</td>
</tr>
<tr>
<td>95% CI:</td>
<td>0.032</td>
<td>0.035</td>
<td>0.044</td>
</tr>
<tr>
<td>No. of resp.:</td>
<td>136</td>
<td>136</td>
<td>136</td>
</tr>
</tbody>
</table>

Furthermore, the levels of backward vertical integration (VILbackward) and forward vertical integration (VILforward) have been measured and calculated (Table 2). Integration forward is done to speed up the delivery times from print to end user, and backward integration is carried out to be able to control the input to the press and backward integration becomes important to create new business opportunities, as been presented in Paper 1. This study indicates that even though control over the input (by e.g. project management) is important for the printing industry, this is done by a significantly smaller portion of the industry (17.6%) than the other studied activities.
Even though the results from this survey study show that digital printers have a high level of backward integration (Table 2), there are no significant differences between digital and conventional printers. There is, however, a tendency of a difference in how many companies that provide project management between digital printers (26.4%) and conventional printers (12.0%), even though this is not statistically significant. This may be an indication that the introduction of new technology, such as digital printing, needs a better control of input for printing houses to be able to produce more suitable jobs for digital printing.

The differences between digital printers and conventional printers have been investigated in this study. However, even though the VIL (total, backward and forward) has a tendency of being slightly higher for digital printers than for conventional printers, there are no significant differences between the two groups. If the integration level is weighted with the percentage of revenues from integrated services, the results still indicate no significant differences between digital and conventional printers. The same is true for the other measured values in this study; no significant differences regarding integration could be noticed between companies using digital printing and those using only conventional printing technology.

Integration and Profitability

As been described in the literature, the effect of integration on profitability is both an important and debated issue (Bowman, 1978; Maddigan & Zaima, 1985; Nugent & Hamblin, 1996). In this study a four year average of two separate profitability key figures, profit margin (PM) and profit margin before depreciation (PMd) have been used to investigate the profitability of the printing industry in relation to vertical integration.

The overall profit margin in the commercial printing industry in Sweden has been illustrated in Table 3. It has been rather stable over the years 2003-2006 and on average the profit margin has been 3.2% (n = 129). There were no significant differences between digital printers and conventional printers regarding profitability.

<table>
<thead>
<tr>
<th></th>
<th>2003</th>
<th>2004</th>
<th>2005</th>
<th>2006</th>
<th>Average</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Profit Margin:</strong></td>
<td>3.71%</td>
<td>2.60%</td>
<td>2.75%</td>
<td>4.05%</td>
<td>3.20%</td>
</tr>
<tr>
<td><strong>Profit Margin before Depreciation:</strong></td>
<td>8.12%</td>
<td>7.20%</td>
<td>6.58%</td>
<td>6.80%</td>
<td>7.02%</td>
</tr>
</tbody>
</table>

The results show that there was no correlation between \(VII_{\text{total}}\) and the profitability key figures. The same was true for both \(VII_{\text{backward}}\) and \(VII_{\text{forward}}\). Consequently, the results from this study of the printing industry are in conclusion with previous research by e.g. Reed & Fronmueller (1990), which concludes that vertically integrated companies do perform neither better nor worse than non-integrated companies do. Furthermore, the profitability of using digital printing in production was examined with the same result.
Perry (1989) suggests a “vertical equilibrium” in the industry. By taking this discussion into account, the sample was split into two groups depending on the level of integration, one consisting of all companies with lower or equal VIL as the average and one with a higher integration level than the average. No significant differences between these groups could be found in this study on any of the two profitability key figures. This further strengthens the result of the VIL having no significant impact on the profitability of companies.

Nevertheless, there is more to this discussion on whether to be integrated or not. The results of this study indicate that vertical integration in the printing industry does not seem to increase, nor decrease, the profitability margin of the companies. However, the results in Paper 1 and other case studies have shown that being integrated is regarded as strategically important (e.g. Mejtoft & Packmohr, 2008; Packmohr & Mejtoft, 2008). Furthermore, it is important to remember that when a small privately owned company vertically integrates additional activities, it most often leads to increased revenues compared to a company which is not integrated. This may increase the total profit, which might be seen as a driving force to integrate additional activities.
6 Discussion

“The best way to predict the future is to invent it.”
– Alan C. Kay*

The research studies in this dissertation are focused on institutional arrangements and their importance for the competitive situation in the commercial printing industry in Sweden. The studies carried out have focused on the need and use of vertical integration and cooperation as well as how companies define their value proposal. Furthermore, the opinions of customers have been investigated to evaluate the commercial printing houses’ opinions.

The first part of this chapter gives some theoretical implications for the results and the second part discusses the effects for the commercial printing industry.

6.1 Institutional Arrangements

“I know that strategy is a living, breathing, totally dynamic game. It’s fun – and fast. And it’s alive.”
– Jack Welch†

In this section different ways of dealing with institutional arrangements for gaining competitive advantages and strategic flexibility, are discussed. The results in Paper 1 suggest that vertical integration plays an important role for the success of companies within the printing industry especially for digital printing houses. The results from Paper 6 furthermore show that the use of vertical integration strategy is, in general, common in the printing industry. Paper 4, on the other hand, deals with the importance of cooperation. The paper analyzes two common ways of dealing with cooperation and alliances – cooperating to gain access to complementary resources and cooperation to extend resource capacity when needed.

* Quote from The early history of Smalltalk (Kay, 1993, p. 75).
† Quote from Winning by Jack Welch, former CEO and Chairman of General Electric (Welch & Welch, 2005, p. 165).
Vertical integration is both an important and widely used way of organizing companies in the commercial printing industry in Sweden. This is supported by the results in the included papers. The results in Paper 1 show that vertical integration (e.g. D’Aveni & Ravenscraft, 1994; Harrigan, 1983a; 1984; Peyrefitte et al., 2002) became a way of overcoming the initial problems with new production technology, since many of the initial problems originated from difficulties in acquiring jobs that were suitable for the new digital printing production technology. The need to ensure appropriate input of jobs and guarantee fast handling of output has led companies to make strategic decisions to vertically integrate additional supporting activities. Hence, vertical integration has been carried out both backwards to e.g. gain customer contact and guarantee a steady flow of input, and forwards, to e.g. take care of finished goods internally to ensure short delivery times (Figure 35). The results demonstrate that this a way for printing houses to evolve into companies that can efficiently support the major business models for digital printing, such as print-on-demand and variable data printing. Because of vertical integration, the companies become more customer-centric focused (cf. Day & Wensley, 1988), which makes it easier to add appreciated customer value to products.

Even though the results in Paper 1 show that vertical integration is important for digital printing houses, the results in Paper 6 illustrate that there are no significant differences between printing houses having digital printing (digital printers) and printing houses having only conventional printing technology (conventional printers) regarding integration in the value system. Nevertheless, the overall degree of vertical integration in the commercial printing industry is high (Figure 34).

In the eyes of the customers, the choice of printing technology used, hardly ever matters as long as the printed result is as expected (Romano et al., 1999). Given that there is often a lack of knowledge by customers about what new technology can offer (cf. Porter, 1985), it is important for suppliers to have close customer contact. Since the respondents at the printing houses in Paper 1 believed that advertising

* Quote from Technical Influences on Vertical Integration (Lavington, 1927, p. 35).
agencies do not fully understand how to utilize digital printing technology, many printing houses strive towards increasing their share of direct customers to solve this problem. This is done through backward integration through incorporated prepress and simpler original work. Providing full service solutions makes it possible for printing houses to increase their share of direct customers. By working directly with customers the digital printing houses believe that they can utilize digital printing in a more effective way since they can influence customers to take advantage of the uniqueness of the new production technology. Hence, there is a better opportunity to add extra value to a customer’s product when a company has control over production technology and product development as well as close customer contact.

![Figure 36. The integration of different stages in the industry has the characteristics of a “bell shaped” curve (cf. Figure 34).](image)

The results and the integration curve in Paper 6 (Figure 34) are consistent with earlier research by showing that fewer companies have integrated activities farther away from the core business (cf. Peyrefitte et al., 2002). Consequently, the integration pattern of different stages in the industry has the tendency to take the characteristics of a “bell shaped” curve (Figure 36).

![Figure 37. Due to the high strategic importance of activities close to the core business, vertical integration is important for commercial printing houses in Sweden (After Faulkner, 1995, p. 15).](image)

Referring to the model by Faulkner (1995) (Figure 37), it appears as if many companies in Paper 6 regard activities close to the core business as strategically important for their business (supported by interviews in Paper 1), because they have decided to integrate these activities. Consequently, the companies avoid market
transactions and, depending on the degree of competence, primarily integrate or cooperate through alliances to perform the activities in the value system. This is consistent with earlier research regarding the choice of institutional arrangements in the printing industry (e.g. Mejtoft & Packmohr, 2008; Packmohr & Mejtoft, 2008), that suggest a combination of vertical integration and cooperation to be the way the commercial printing industry has chosen to organize itself. Cooperation will be further discussed in the section Cooperation and Resource Flexibility.

Taking the highly competitive situation in the printing industry, as been discussed in Paper 5, into consideration (e.g. Birkenshaw, 2004; Smyth, 2006), the results on vertical integration is inconsistent compared to the results of other researchers such as Balakrishnan & Wernerfelt (1986), Eisenhardt & Schoonhoven (1996) and Harrigan (1985b). Unstable competitive conditions should, according to these previous studies, encourage a lower degree of transfer from internal units. This is, however, not the situation in the printing industry since competition is strong and the level of vertical integration is high. A possible explanation for this inconsistency is that commoditization of printed products has made the bargaining power of the printing industry low (e.g. Birkenshaw, 2004; Smyth, 2006), which makes the industry vulnerable to bargaining from others (cf. Harrigan, 1985b; Porter, 1974). By vertical integration it has been possible for the industry to regain some of this lost power and increase the probability of making a profit. The profit aspects of vertical integration will be further discussed in the section Vertical Integration and Profitability. According to the results in Paper 6, there is no correlation between the level of vertical integration and the size of the company. This implies that the need for being vertically integrated is strong within the industry and it is not only the larger companies that choose to follow this strategy.

In addition to problems of finding suitable jobs for the digital printing unit, overcapacity and price-cutting among conventional printing houses are factors that the respondents at digital printing houses (Paper 1) experienced as the worst threats against the digital printing business. Since the breakeven point between using digital and conventional printing is continuously decreasing with respect to the number of copies printed (cf. Figure 3), there has been a need for exploiting more complex services such as variable data printing to avoid competition from conventional printing houses and hence exit the price cutting spiral. There are indications that one-to-one marketing and variable data printing are effective and successful ways of handling customer relations (cf. Aaker, 1996; Peppers & Rogers, 1993). Nevertheless, the share of variable data printing out of the total production is still very low. Using the Internet as a production tool and channel for variable data printing is a way of increasing accessibility, by making easy-to-use variable data printing solutions for the customers. The importance of using the Internet for production of printed products is further stressed by refereeing to the work of the World Wide Web Consortium* (W3C). During 2006, W3C released their

*W3C is an international industry consortium that has, since 1994, created and published standards for Web development. This includes, among others, the standards for HyperText Markup Language (HTML), Extensible HyperText Markup Language (XHTML) and Extensible Markup Language (XML).
recommendation (W3C, 2006) for XHTML-Print, which is a de facto standard for creating web content for print.

**Level of Integration**

“Being the wrong size is a chronic, debilitating, wasting — and a very common — disease.”

— Peter F. Drucker*

The results in Paper 6 illustrate that the overall level of vertical integration in the printing industry is high (Figure 38, for definition of Vertical Integration Level (VIL), see the section Methodology and Study Design) and 42% of the companies have $VIL_{total} \geq 0.8$ (Figure 39). This implies that the industry has chosen to integrate many activities adjacent to their core business.

![Figure 38. Vertical Integration Level (VIL) (mean values with a 95% confidence interval).](image)

![Figure 39. Distribution of companies depending on total Integration Level (VIL\textsubscript{total}).](image)

Furthermore, in Figure 38 it is possible to observe that there is a significant difference between the level of backward integration ($VIL_{backward}$) and forward integration ($VIL_{forward}$). This difference can also be noticed on the distribution of the results among the companies (Figure 40 and Figure 41). In other words, the printing industry has chosen to have a higher level of integration forward in the value system than integration backward. However, this may only be true for the separation of the value chain done in these studies, any other separations into other activities might give different results. Nevertheless, both backward and forward integration is

considerable. As the results in Paper 1 suggest, integration forward is done to speed up the delivery times from print to end user, and backward integration is carried out to be able to control and increase the input to the press. Paper 1 and Paper 6 therefore indicate that even though control over the input (by e.g. project management) is important for the printing industry, this is done by a significantly smaller portion of the industry (17.6%) than the other studied activities. A remark is that backward integrated activities are to a high extent performed by human resources, e.g. project management and original work. Forward integrated activities, on the other hand, are more dependent on investments in production equipment, such as finishing.

The findings in Paper 1 suggest that it is important for digital printers to integrate backwards to ensure appropriate input to the digital printing units. Even though the results from Paper 6 show that digital printers have a high level of backward integration (Figure 34), no significant differences between digital and conventional printers appear in the survey study. There is, however, a tendency toward a difference in how many companies that provide project management between digital (26.4%) and conventional printers (12.0%). Even though not statistically significant, this may be an indication that the new technology needs a better control of input to be able to influence the market to produce more jobs that take advantage of digital printing.

As has been mentioned earlier, the results in Paper 1 furthermore indicate, that vertical integration is favorable for digital printers to support their business and contribute to the introduction of digital printing technology in the industry (cf. Carlton, 1979). However, there were no significant differences in the Vertical Integration Level (total, backward and forward) between the two groups (Figure 38). If the integration level is weighted with the percentage of revenues from integrated services, the results still indicate no significant differences between digital and conventional printers.
In Paper 6, the commercial printing industry has been compared with the packaging printing industry\(^*\) in respect to the level of vertical integration. The results show that the packaging printing industry is less integrated than the commercial printing industry \((V_{\text{IL}_{\text{total}}} = 0.407)\). Even though lower, the same pattern regarding backward integration \((V_{\text{IL}_{\text{backward}}} = 0.309)\) and forward integration \((V_{\text{IL}_{\text{forward}}} = 0.556)\) can be observed for the packaging printing industry as for the commercial printing industry. The revenues from integrated services were consequently lower for the packaging printing industry. On average 7.6% came from integrated services, which is only about one third of the corresponding revenue share for the commercial printing industry. The lower integration level can be explained by longer production runs in the packaging printing industry compared to the commercial printing industry. Nevertheless, previous research (Viström & Mejtoft, 2007) shows that shorter runs are expected also in the packaging printing industry in the future. Hence, vertical integration might become more important in the packaging printing industry.

**Vertical Integration and Profitability**

"You steal a thousand Post-it notes at 12p, you’ve made ..... profit."

– David Brent\(^†\)

Even though vertical integration makes distribution of profits in the value system unclear (Gadiesh & Gilbert, 1998), vertical integration makes it possible to access new profit pools and profit from several different activities in the value system. As has been described in the chapter on the theoretical framework, the influence of vertical integration on profitability is a debated issue (e.g. Bowman, 1978; Maddigan & Zaima, 1985; Nugent & Hamblin, 1996). Peter F. Drucker (1973, p. 60) states that “profit is not the explanation, cause, or rationale of business behavior and business decisions, but the test of their validity”. Consequently the profit of vertical integration has to be discussed. In Paper 6 a four year average of two separate profitability key figures; profit margin (PM) and profit margin before depreciation (PM\(_d\)) have been used to investigate the profitability of the printing industry in relation to vertical integration (for definitions, see the section **Methodology Used in the Included Papers**).

The overall profit margin in the commercial printing industry in Sweden has been rather stable over the years 2003-2006 and the profit margin has been 3.2% on average (Table 3). Notable is that there were no significant differences between digital printers and conventional printers regarding profitability. Consequently, there was no correlation between profitability and the use of digital printing in production. Furthermore, the results also show that there was no correlation between \(V_{\text{IL}_{\text{total}}}, V_{\text{IL}_{\text{backward}}}\) or \(V_{\text{IL}_{\text{forward}}}\) and the profitability key figures. Therefore,

\(^*\) This investigation was conducted in parallel with the study in Paper 6 and had a census selection from a list of packaging printing houses in Sweden (equivalent to the list used in Paper 5 and Paper 6) and consisted of 59 eligible companies. In total 27 companies responded, which yields a response rate of 46%. More information regarding the design and method of this parallel study can be found in Viström & Mejtoft (2007).

\(^†\) Quote from the TV show *The Office, Downsize* (Gervais & Merchant, 2001).
the results in Paper 6, regarding the profitability of vertical integration, is in
closest with previous researchers such as Reed & Frommuller (1990), who
conclude that vertically integrated companies do neither perform better or worse
than non-integrated companies.

Based on the suggestions by Perry (1989) regarding that a “vertical equilibrium”
usually appears in an industry, the sample in Paper 6 was split into two groups
depending on the level of integration. One group consisting of all companies with
lower or equal $VIL$ than the average and one with higher $VIL$ than the average. No
significant differences between these groups could be found in this study on any of
the two profitability key figures. This further strengthens the result that $VIL$ has no
significant impact on the profitability of companies.

Even though there is no correlation between any of the two profitability key figures
and vertical integration in the results in Paper 6, there is more to add to the
discussion on whether to be integrated or not. Both the results from Paper 1 and
from other studies (e.g. Mejtoft & Packmohr, 2008; Packmohr & Mejtoft, 2008)
have shown that vertical integration is regarded as strategically important. When a
small privately owned company vertically integrates additional activities, it most
often leads to increased revenues* compared to a company which is not integrated.
This may make the total profit higher compared to if the same company had been
non-integrated. In other words, the total profit increases, which may be seen as a
driving force to integrate additional activities. The results in Paper 6 show a medium
correlation between revenues from integrated activates and $VIL$. Nevertheless, the
possibility of increasing the revenues when vertically integrating in the value chain
will be left for future studies.

It should be noted that the results show that integrated business units often have
lower production capacity than the core business unit (Figure 42) and the
production capacity declines with the distance from the core business. Hence, the
largest capacity is in the original core business unit, which is natural since the
further away from the core business vertical integration takes a company, the less
likely the integration is to succeed (cf. Peyrefitte et al., 2002).

* The results in Paper 6 show that the total revenues from all integrated services accounted
for, on average, 23.2% of the total revenues. Furthermore, there were no differences
between digital printers (23.2%) and conventional printers (23.3%).

Figure 42. The production capacity becomes lower for integrated activities further
away from the strategic core.
Cooperation and Resource Flexibility

“Thus an army without flexibility never wins a battle. A tree that is unbending is easily broken.”

– Lao Tsu*

The results in Paper 4 illustrate two different ways that printing houses can increase their resource flexibility and get a perceived added value by being part of an alliance (cf. Faulkner, 1995; Gulati et al., 2000; Jarillo, 1988). The case companies’ intention to enhance customer satisfaction encouraged them to engage in alliances and even though the two cooperations illustrated in Paper 4 have different purposes, both companies have retained contact with their customers. The case companies mainly cooperated due to two reasons; (1) to complement their line of production and services with complementary resources in order to offer full service solutions to customers and, (2) to add resources that extended capacity and rendered possible temporarily increases in production (cf. Mejtoft & Nordin, 2008). Hence, the main reason for cooperation, in both cases, was gaining access to different kinds of resources.

The case companies in Paper 4 believe that they can perform better on the market by utilizing alliances (cf. Rothaermel, 2001). With respect to how the case companies structure their businesses, their way of using institutional arrangements to become successful is consistent with the findings of Rothaermel et al. (2006), because they are combining vertical integration with various kinds of partnerships. This is consistent with and an extension of the results in Paper 1, where vertical integration was deemed important for the success of digital printing houses.

The major difference between the two different partnerships illustrated in Paper 4 can partly be explained by the degree of dependence between the companies and their partners. Company B has ownership and control over digital printing equipment, but also cooperates with partners to ensure that they and their partners have access to additional production capacity whenever needed. Since they have digital printing internally, they are not entirely dependent on their partners to guarantee delivery to their own customers. Contradictorily to Company B, Company A in Paper 4 did not own any digital printing equipment. This caused Company A to be more dependent on their cooperation within digital printing than Company B, as Company A has developed services for their partners printing equipment. The results also confirm this difference in dependence on the alliances since the company that did not own any digital printing equipment indicated the importance of long-term trust and commitment in the alliances (cf. Jarillo, 1988; Medcof, 1997; Morgan & Hunt, 1994; Ring & van de Ven, 1992).

Even though cooperation with other companies, can provide valuable production resources and render it possible to enhance customer satisfaction, both companies in Paper 4 emphasis the importance of cooperating with customers. Working close to lead-users is a way for these companies to predict future customer value (D’Aveni, 1994; Thomke & von Hippel, 2002; von Hippel, 1986). This is also

* Quote from Tao Te Ching (Tsu, 600BC/1997, ch. 76).
described in Paper 3, where the Service Provider (same company as Company A in Paper 4) has built a close relationship with one of its customers which led to development of new services.

In accordance with the literature (e.g. Faulkner, 1995; Whipple & Frankel, 2000), the respondents in Paper 4 believed that the corporate culture and the size of the companies are important for successful alliances. One of the respondents stressed that larger companies often regard a situation from several different perspectives, e.g. how investments should be made, agreements when cooperating and demands from owners. According to the respondents in Paper 4, trust and commitment are closely related to the employees involved in the alliance. According to Child et al. (2005), the need for dedicating human resources toward a cooperation may increase in importance the more strategic an alliance becomes. As mentioned earlier, Company A in Paper 4 had the more strategically important cooperation. This company also stressed the importance of dedicating human resources to nurture alliances, and further that pertinent information is important to maintain trust and consequently commitment in the alliance.

Trust and Risk

“Business is War and Peace. But it’s not Tolstoy-endless cycles of war followed by peace followed by war. It’s simultaneously war and peace.”

– Adam M. Brandenburger & Barry J. Nalebuff*

When acting in a dynamic market a company always takes risks, this is also the case when cooperating with others (e.g. Jarillo, 1988; Morgan & Hunt, 1994; Ring & van de Ven, 1992). As illustrated in Paper 4, the type and level of risk-taking is different between companies. Company A has chosen to engage in more strategic alliances, which imply that the risk is more focused on the actual alliance. On the other hand, Company B has the knowledge and equipment for the production of digital printing in-house, which concentrates the main risk inside the company and not in the alliance.

The level of risk in these cases are different, and so are the ways the companies try to handle it. Company A put a lot of effort into creating trust and commitment in their alliances. This is accomplished both by dedicating human resources and by formal agreements between partners (cf. Child et al., 2005; Jarillo, 1988; Narayandas & Rangan, 2004; Zaheer et al., 1998). To lower the risk in an alliance Company A always tries to formulate their intention in written agreements with their partners. The agreements should cover all aspects of the cooperation, especially the economic issues, and even include how the partnership should be ended if one part wants to contract out of the alliance. Company B on the other hand has strategically chosen to limit its production capacity, and chosen to cooperate to increase this capacity when needed. This limits the risk in ownership. Intuitively it should be easier to cooperate to gain access to new resources when the resources are plentiful.

* Quote from Co-opetition (Brandenburger & Nalebuff, 1996, p. 4).
in supply. This is the situation in the printing industry, which limits the risk of being left without the possibility to produce for Company A.

Hypercompetitive Behavior and Cooperation

“He changes his actions and revises his plans, so that people will not recognize them. He changes his abode and goes by a circuitous route, so that people cannot anticipate him.”

– Sun Tsu*

As has been discussed in the theoretical framework, many external conditions that Faulkner (1995) deems important for the formation of alliances touch upon the condition of a highly dynamic environment (Bourgeois & Eisenhardt, 1988; D’Aveni, 1994), e.g. turbulence in markets, fast technological development and short product life-cycles. Both companies in Paper 4 tend to work in a hyper-competitive manor, since they are striving to work on a broader field than just the printing sector and thereby change the rules of competition in the industry by for example offering non-printed solutions to their customers. Further on, they are focused on always maintaining customer contact and they try to deliver a high level of customer value by working closely with their customers. However, one major difference between the two companies is their different approach to the printing sector.

Although the two case companies in Paper 4 are quite similar, their strategic directions with respect to printing resources do diverge. While Company B believes that the actual control over the printing resources are crucial for their future survival, Company A has deemed that the future business lies within providing services where the actual output can be indirectly controlled through alliances, which means that it is possible to move more quickly between different services. Consequently, the vision of Company B is focused on outputs that can be produced in the traditional printing industry and preferably at the company’s own production facilities. Company A on the other hand has a more customer centric focus, which, according to the respondent, might lead the company to exit the traditional printing industry in the future. Consequently, project management is important for Company A. Although Company B has a more traditional vision, they emphasize the importance of long-term cooperation with their customers, which, according to respondent, might lead them to revaluate their strategic path in the future depending on their customers’ needs.

Having a hypercompetitive-like behavior often means accelerating the competition in the industry and moving the industry into, what D’Aveni (1994) denotes as a hypercompetitive state. As has been discussed in the section Hypercompetition, the degree of hypercompetition, and its existence, in different industries have been discussed and there are empirical data that both support (e.g. D’Aveni, 1999; Thomas, 1996; Wiggins & Ruefli, 2002) and give reasons to question (e.g. Gimeno & Woo, 1996; Makadok, 1998; McNamara et al., 2003) the shift to a hyper-

* Quote from The Art of War (Tsu, 500BC/1998, p. 205).
competitive state. The results in Paper 3 suggest that some companies in the printing industry tend to work according to the principles stated by D’Aveni (1994) which is about handling a hypercompetitive market. If this is valid in the printing industry in general is still left to investigate. Nevertheless, the competition in cost/price and quality is hard (e.g. Birkenshaw, 2004; Smyth, 2006) and in Paper 1 it can be noted that a transition into service oriented companies, by integration of supporting activities, is taking place.

Having dynamic capabilities is important when acting in a hypercompetitive environment (Teece et al., 1997). Alliances created an opportunity for Company A in Paper 4 (the Service Provider in Paper 3) to act more hypercompetitively by providing the ability to move faster to market, maintaining customer contact, creating customer value and gaining control of resources and knowledge without direct ownership of the production equipment. This makes it possible to better seize the opportunities available in the market.

Cooperation is a way of gaining control over resources, which means that it is possible to offer a complete line of products, both digitally and conventionally printed, to the customers. Nevertheless, for companies that have both conventional and digital printing technology internally, focusing on creating on-demand services and electronic publishing for customers means cannibalizing on one of their core businesses since they educate their customers to print less (e.g. Company A in Paper 4). The results from Paper 3 and Paper 4 show that cooperation was the fastest way of gaining the necessary resources to increase customer satisfaction and a way to escape the fierce competition on the cost-quality arena. The results are consistent with the findings of Lee (2007), who suggests that alliances might decrease time to market. Moving from the cost-quality to the timing and know-how arena, with more control over the input and less control over the production, may be a necessary step for future survival (cf. D’Aveni, 1995b). If you are not capable of cannibalizing on your own business to gain new temporary competitive advantages, someone else will do it.

The concluding discussion in Paper 4 illustrates that the strategic decision by Company A to purchase digital printing equipment had negative effects on the cooperation. Having direct control is quite a traditional way of working in the printing industry, and basically it was a step “backwards” to a more static way of competing and the upfront competition experienced by Company A’s partner forced the cooperation to end in dissolution. Nevertheless, owning digital printing

![Figure 43. Changes in the value creation zone of digital printing Company A (After Collis & Montgomery, 1995, p. 120).]
equipment became a great opportunity for Company A, when the value creation zone changed (cf. Collis & Montgomery, 1995; 2005). Even though scarcity of digital printing has decreased due to more companies acquiring the technology, appropriability and demand increased for Company A (Figure 43). Appropriability mainly owing to decreased costs from the printing press manufacturers and demand due to applications and smart solutions developed during cooperation.

Even though Company A’s purchase of digital printing equipment can be seen as a less dynamic way of competing, it may also be regarded as opportunistic behavior (cf. Gulati et al., 2000; Ring & van de Ven, 1992; Williamson, 1975; 1985). This led to the failure of trust and commitment to the alliance declined. Although not purposely, this behavior led the alliance to end in dissolution, which is consistent with the findings of Gulati et al. (2000), who suggest that a more opportunistic behavior on the market reduces the ability to maintain successful alliances. In other words, Company A used the alliance to learn from the partner, a so-called learning race (Gulati et al., 2000; Jarillo, 1988). When Company A procured digital printing equipment the status quo shifted from an alliance of equally strong partners and became an alliance between competitors (e.g. Hamel, 1991), which is an alliance likely to end in dissolution (cf. Bleeke & Ernst, 1995).

Paper 4 illustrates that strategic alliances can offer the means to obtain the advantages of vertical integration without the need to invest in e.g. development, resources and competence (Jarillo, 1993). Nevertheless, as the results in Paper 6 suggest, the combination of vertical integration and cooperation is widely used in the industry.

Institutional Arrangement for High Flexibility and Competitive Advantages

“For those who, like myself, are inclined to be eclectic, no comprehensive commitment to one approach rather than another needs to be made. What is involved, rather, is the selection of the approach best suited to deal with the problems at hand.”

– Olivier E. Williamson*

The results in Paper 1 give indication on the strategic importance of vertical integration to achieve competitive advantages. Furthermore, the results in Paper 6 show that the level of vertical integration, regarding the number of integrated activities, is rather high in the commercial printing industry in Sweden. However, there is a high cost and potential lock-in problems with vertical integration (cf. D’Aveni & Ravenscraft, 1994; Harrigan, 1985b). Even though the competitive advantage of being vertically integrated to meet customers’ demands is highly stressed in all studies in this dissertation, it is clear that it decreases the strategic flexibility of the companies.

The case companies’ manufacturing flexibility described in Paper 3 and Paper 4 benefits from cooperating with external partners and this flexibility makes it easier

* Quote from Market and Hierarchies by Oliver E. Williamson (Williamson, 1975, p. 249).
for the case companies to face fluctuations in customers’ taste and demand (cf. Adelman; 1949b; Chang, 1993). Nevertheless, the results of Paper 1, Paper 3, Paper 4 and Paper 6 make clear that cooperation alone is not a competitive strategy for the case companies but that the combination between vertical integration and cooperation is the competitive strategy (cf. Parmigiani, 2007; Rothaermel et al., 2006). Most case companies in these studies have many of the value chain’s activities integrated and the importance of being integrated was stressed by the respondents in the qualitative studies.

The respondents in Paper 4 were unanimous in that by cooperating they increased their flexibility in resource deployment (cf. Gulati et al., 2000; Håkansson & Johansson, 2002). This is mainly due to the two main reasons for cooperation mentioned earlier – the possibility of large scale production and reducing investments needs. Not having to cope with new investments and still being able to satisfy customers’ needs was important for the case companies. The results in Paper 4 indicate the importance of cooperating to increase flexibility in resource deployment, which has been considered important to increase a company’s strategic flexibility according to the literature (cf. D’Aveni, 1994; Eisenhardt and Martin, 2000; Fombrun and Ginsberg, 1990; Miller et al., 1996; Sanchez, 1995; Williams, 1994). The results in Paper 4 suggest that working towards a high strategic flexibility is important, especially regarding resource flexibility. This result is consistent with the findings in Paper 5, regarding how the printing houses are positioning themselves for providing high flexibility as well as the results in Paper 3 regarding having high flexibility in meeting customers’ demands.

Even though the printing industry is a production industry with a focus on production resources, the case in Paper 4 is consistent with previous studies since cooperation was an effective and successful way of gaining access to important and valuable resources (cf. Ahuja, 2000; Eisenhardt & Schoonhoven, 1996; Gulati et al., 2000). This is a result of being able to retain customer contact which is more important than the actual production (Paper 3 and Paper 4).

Hence, even though vertical integration is a strategy for creating competitive advantages, it is important to combine vertical integration with cooperation so-called taper integration, to level competitive, flexibility and cost advantages.

### 6.2 Implications for the Printing Industry

“A satisfied customer. We should have him stuffed.”

— Basil Fawlty*

The research in this dissertation has focused on the commercial printing industry, with a special focus on the Swedish market and companies using digital printing technology. This section will discuss some important findings regarding the implication of the results for the printing industry.

* Quote from the TV show *Fawlty Towers, Communication Problems* (Cleese et al., 1979).
Value Added Services as a Service Provider

“The fundamental impulse that sets and keeps the capitalist engine in motion comes from the new consumers’ goods, the new methods of production or transportation, the new markets, the new forms of industrial organization that capitalist enterprise creates.”

– Joseph A. Schumpeter*

When digital printing technology first was introduced, the negative reactions were that it was a technology with lower speed, higher cost and a poor print quality in comparison with existing conventional printing technologies. Many improvements regarding these factors and especially the print quality that today is considered comparable to offset (Kipphan, 2008) have been made. Nevertheless, conventional printing technologies still have large scale advantages over digital printing and according to the literature (Porter, 1985), value added services are necessary to be able to take advantage of the technology under such conditions.

The price competition in the printing industry is fierce and continuous price reductions have made it a low margin industry (Birkenshaw, 2003; PODi, 2003). Just as the generic strategies (Porter, 1980) state, digital printing houses try to avoid competition with conventional printing houses, which follow a low cost strategy, by offering value added services using a differentiation strategy. Increased customer value can be achieved by vertical integration (e.g. Harrigan, 1983a; 1984; 1985b) in the printing value system (Figure 44). By vertical integration, it is possible to influence the customers and help them to take advantage of opportunities with digital printing.

![Figure 44. Vertical integration of digital printing houses in the value system.](image)

The possibility of delivering customer value is not static over time and factors such as demand, scarcity and appropriability of a resource are important and changing (cf. Collis & Montgomery, 1995). Unfortunately, for digital printing both demand and appropriability have historically been low and the scarcity of digital printing resources is declining as more and more printing houses acquire digital printing technology. However, today the demand for digitally printed products is increasing but the ability for customers to appreciate the value of digitally printed products is still lacking since print is, in general, regarded as a commodity product (cf. Birkenshaw, 2003). Although, in combination with other resources, such as using the Internet for ordering and production, electronic stock-keeping and automated

* Quote from *Capitalism, Socialism and Democracy* (Schumpeter, 1942/1975, p. 83).
customizations from databases, the appropriability of digital printing may rise. For printing houses that invest in digital printing, the creation of services connected to and focused around print production and market communication for the customer, is a way of increasing the possibility of providing high customer value and becoming more than a print provider.

Instead of calculating and discussing print cost per page or piece with the customers, it is important to focus on the actual value that a customer can receive from the product. Even though the cost per printed piece may be higher, digital printing might help to decrease the total cost of the value chain of printed material by eliminating stock-keeping and decreasing the amount of discarded material, and increasing the potential revenues from the printed matters by e.g. raising the response rate (e.g. Broudy & Romano, 1999; Gidlund et al., 2008). In general there is a trade-off between service related factors and cost/price. Consequently, a focus on service related factors such as high flexibility, high quality and short delivery lead times are often done at the expense of high cost/price. Many companies in the commercial printing industry in Sweden have chosen to focus and differentiate their business towards providing high flexibility for their customers. By conveying the message of lowered total cost by printing on demand and increased revenues by customization to the customers, digital printing houses try to act more as a service provider for information services and customer relations than solely a print provider.

The ongoing development towards more and more information created for electronic distribution, is not all bad for digital printing, but rather the contrary. Even if material is intended to be stored and distributed electronically, printed copies are most certainly needed from time to time. By using digital printing for such on-demand production, stock keeping and surplus editions are avoided. When striving towards a paperless business the most natural, convenient and profitable way of producing a non-electronic output is digital printing. Printed material will probably not disappear in the foreseeable future and therefore digital printing, as a production technology, might increase in importance.

The speed and flexibility of digital printing, makes this technology one tool for printing houses to use for recapturing the ownership over information that they earlier had when the only mass communication medium was printed matters. Nevertheless, it is necessary to focus on the information and not only on the printed matters. To be able to stop focusing solely on print and instead become a true service provider, a widened horizon is necessary.
Added Value from New Production Technology

“Organizational resources – which consist of people, technology, and cash – are very flexible.”

– Clayton M. Christensen*

As mentioned earlier, many digital printing houses have strategically integrated supporting activities such as prepress and finishing, in order to deliver what they believe is enhanced customer value and contract more direct customers without intermediates. Direct customers are often interested in outsourcing greater parts of their print production and strive towards having a long-term relation with their digital printing houses. Furthermore, direct customers do believe that fully vertically integrated companies can provide more accurate and value added services than companies that are specialized. This has led to a procurement or supply management relationship between the printing house and the direct customer (cf. Anderson & Narus, 2004; Dobler & Burt, 1996). The other and most prominent customers to printing houses, the advertising agencies, usually have a greater knowledge about print production. Consequently, in order to control customer relationships and cut costs, they try to purchase different activities in the digital printing value system separately.

When studying whether digital printing is satisfactory for customers in their print production, it is noticeable that digital printing does not achieve a result that customers are fully satisfied with. Regarding the factors price, time, functionality/possibilities, and (print) quality, quality was the factor that the customers deemed most important. This was also the factor with the largest gap between satisfaction and importance. The print quality issues seem to become more prominent when simpler use of digital printing, like short runs, are the main purpose. This since conventional printing techniques (e.g. offset) can be used to produce the same output, even though at a higher cost. For more complex digital printing applications, like variable data printing, print quality issues are of less importance (cf. Gidlund et al., 2008).

Interplay between Producers and Customers

“Never get angry. Never make a threat. Reason with people.”

– Don Vito Corleone†

Both printing houses and their customers agree that one of the main problems during the introduction phase of digital printing was the huge gap between what printing houses chose to offer and what the customers actually demanded (Figure 45). Nevertheless, over time the gap between offers and demand has become smaller.

* Quote from Making friends with disruptive technology (Christensen, 2001).
† Quote from the movie The Godfather (Puzo & Coppola, 1972).
Basically, the printing houses began their journey in the field of digital printing by offering what the printing press manufacturers conveyed would give the presumed greatest customer value – variable data printing. At this time, knowledge about how to create value from digital printing was poor among customers which resulted in lack of sales at the printing houses. The early adopters of digital printing have expressed their frustration with the early problems of selling variable data printing as: “You have beaten yourself bloody against this wall all the time”, “We were fooled into believing the same falseness as everyone else, that variable data printing was just waiting to explode” and “[The digital printing press] was more or less a piece of furniture during the first year and a half”. The gap between what printing houses offered and what customers wanted was large during the initial introduction of digital printing in the mid 1990’s (Figure 45). When the customers did not buy the offered key services (e.g. variable data printing), the printing houses were “forced” to sell simpler services like producing short runs and fast deliveries, to avoid a possible bankruptcy as an outcome. Even though a service like short runs can be seen as simpler and less complex than variable data printing, the level of complexity should not be mixed-up with customer value. It is very simple; customer value at each point in time is greatest where the customers perceive it to be. In this case the short runs created high customer value, not variable data printing. However, the perceived customer value does of course change over time and it has become apparent that the uses of different forms of variable data printing are growing.

By having attractive offers adapted to customers’ needs, it is possible to form a tight supplier – customer relationship, which results in increased switching costs for customers (cf. Evans & Wurster, 1997; Porter, 1980; 1985; 2001). A tight relationship also provides opportunities for printing houses to influence the customers to make use of more complex service like variable data printing. Migrating from simpler to more complex services is actually what the customers have done since short runs and print-on-demand were the main reasons why digital printing became an option for many customers’ printed matters. Nevertheless, over time more complex services have been introduced and now customers believe that they benefit from different kinds of variable printing, mostly simple applications.

* The quote originates from Paper 1 and the respondent at Company D, but does not appear in the published article or the included paper.
† Quote from the respondent at Company E, Paper 1.
‡ Quote from the respondent at Company F, Paper 1.
like changing logos, addressing etc. The services have been gradually adjusted to better fit the customers’ needs. In the survey study of the Swedish printing industry from 2006 (see the section The Swedish Printing Industry), 77% of Swedish printing houses did variable data printing jobs. However, only about one third of the printing houses performed more advanced variable data jobs, such as variable text or variable images.

By striving towards a tighter relationship to customers, it is not only possible for a supplier to influence customers to take advantage of the possibilities with the technology but also possible to learn from customers and use customers in product development (cf. Magnusson, 2003). By better understanding customer needs and increasing stakeholder satisfaction by focusing on the customers, competitive advantages can be reached. Many of the companies in the commercial printing industry have learned that digital printing is not just a production machine, but also a way of thinking. This message has to be conveyed to customers and throughout the internal organization.

**Competition in the Commercial Printing Industry**

“It is hardly necessary to point out that competition of the kind we now have in mind acts not only when in being but also when it is merely and ever-present threat. It disciplines before it attacks.”

– Joseph A. Schumpeter*

Due to the structure of the printing industry and the commoditization of printed products, the competition in the printing industry is regarded as very tough by printing houses. This is both the general opinion in the printing industry in Sweden and consistent with earlier studies by e.g. Birkenshaw (2004) and Smyth (2006). Both digital printing and conventional printing houses perceive the market competition as harsh. However, when quantifying the level of competition in the industry, there is a significant difference (at a 95% confidence level) between the two categories. Companies that use digital printing perceived the competitive situation on the market to be weaker than those using only conventional printing technology (Figure 46).

![Figure 46. Perceived market competition (mean values with a 95% confidence interval).](image)

* Quote from *Capitalism, Socialism and Democracy* (Schumpeter, 1942/1975, p. 85).
It is possible to observe a negative medium correlation (in accordance with Cohen, 1977) between the share of digital printing used in production and the perceived market competition. The more products produced with digital printing at a company, the less competitive pressure the company experiences.

A similar tendency for competition can be noticed in how the printing industry perceived that their customers valued the price factor. There is a significant difference (at a 95% confidence level) between digital printers and conventional printers in respect to how they perceived the pressure from their customers regarding the pricing of their products. Digital printers felt a significantly lower price pressure than conventional printers. Furthermore, it is also possible to notice a negative medium correlation (in accordance with Cohen, 1977) between the share of digital printing used in production and the perceived demand from customers on providing low prices. Hence, the use of digital printing tends to make the perceived price pressure and market competition lower.

Dynamic Competitive Behavior and Positioning for High Flexibility

“You know that old thing, ‘live fast, die young'? Not my way. Live fast, sure, live too bloody fast sometimes, but die young? Die old. That's the way – not orthodox; I don't live by 'the rules' you know.”

– David Brent*

The competition in the printing industry is strong and the competitive environment in the printing industry is becoming increasingly dynamic and a hypercompetitive behavior among printing houses is becoming crucial to ensure future individual survival in this industry (cf. Bourgeois & Eisenhardt, 1988; Brown & Eisenhardt, 1998; D’Aveni, 1994; 1995a). In accordance with the literature (D’Aveni, 1994) it is possible, in hypercompetitively acting companies in the printing industry, to notice the shift from the cost-quality to the timing and know-how arena. Moving to the know-how arena might be a way to exit non-healthy price competition, and control the direction of the industry in a more successful manor. The competitors are not only in-industry, i.e. other printing houses. Instead the printing industry is today influenced by a heterogeneous group of competitors. Many of these new competitors are companies that compete by offering other media than printed products and consequently contribute to changing customer behavior and making customers less dependent on print.

It may be necessary for printing houses to create disruption on the market (D’Aveni, 1994; 1995a; Schumpeter, 1942/1975) by e.g. offering several publication channels, even non-printed solutions, to customers as complements to their printed services to gain and maintain customer contact. This may be necessary even for companies that currently have large scale advantages in printing, even though it means cannibalizing on the current core business, e.g. conventional printing (cf. Conner, 1988). By shifting focus from production to customer contact, it might be

* Quote from the TV show The Office, Party (Gervais & Merchant, 2002).
possible, for a printing house, to become less dependent on large print volumes, but on the other hand they do themselves contribute to the changed behavior among customers by offering additional non-printed solutions.

The printing industry has differentiated their business towards service related factors, such as having a high level of flexibility, good print quality and short lead times (Figure 32). Thus they have primarily focused on giving their customers a high level of service and enhancing customer satisfaction. There is usually a trade-off between service and cost (e.g. Brandenburger & Nalebuff, 1996; Herer et al., 2002; Rudberg & Wikner, 2004) and the increased level of service has been accomplished at the expense of higher prices to their customers. Having a dynamic approach and a focus on delivering high customer value are important to be successful, especially for digital printing houses. Nevertheless, it should be noted that there were no significant differences (at a 95% confidence level) between companies with and without digital printing in the pattern of how they differentiate their offers with respect to any of the factors flexibility, print quality, lead time and price. Hence, the positions on the market for conventional printers and digital printers, in respect to these factors, are quite similar.

The printing houses believe that the foremost demand from customers was short lead times, while low prices and high print quality were only second to short lead times (Figure 33). As has been mentioned above, printing houses that had digital printing felt a lower price pressure than those without digital printing. This result suggests that the differentiation towards a higher level of customer service, by the use of digital printing to add value to the products, is a successful concept. These printing houses felt that their customers did not have as high demands for low prices as the customers of conventional printing houses. Even though the focus is similar, digital printing has a positive effect in the strategic position of having a higher level of service since digital printing houses can charge a higher price.

There is a quite clear difference in how commercial printers have positioned themselves in respect to price, lead time, quality and flexibility compared to how they perceive market demand. The printing houses have deemed it important to position themselves for a high level of flexibility even though they do not feel that this is the major demand from their customers. Flexibility was, when investigating all printers, subordinate to both lead time, print quality and for only conventional printers also price. Nevertheless, all factors were graded as important as can be seen in Figure 33. Having a high level of flexibility has been considered important when acting in any highly dynamic market (e.g. Brown & Eisenhardt, 1998; D’Aveni, 1994; Sanchez, 1995). However, printing houses perceive that their customers are demanding a commodity product. High flexibility and high quality are factors that should enhance the possibility to create a high level of customer satisfaction. The printing houses are, in general, differentiating themselves by providing a high level of service to the customer, which can be a way to escape the commoditization of the printed product (cf. D’Aveni, 1994; Porter, 1985).

It is easy to argue that to satisfy customers’ needs, printing houses should provide an offer that is matching the demand on the market, which is not quite the case according to the discussion above. However, the printing industry has a non-
favorable situation with strong competition, largely based on price (e.g. Birkenshaw, 2004; Smyth, 2006). It is important to act with a hypercompetitive-like behavior and work with speed, surprise, customer satisfaction and continually trying to shift the rules of the industry to the company’s favor to maintain business viability and competitiveness. Companies in the commercial printing industry are trying to shift focus towards a service oriented organization with focus on high flexibility. This could make it possible to increase the value of the product and accordingly the price. This is what Porter (1980) refers to as having a differentiation approach instead of cost leadership approach or when D’Aveni (1994) discusses to escape the cost-quality area and focus on e.g. timing and know-how. Both conventional printing houses and digital printing houses have a similar strategic position (Figure 32).

![Figure 47. Profiles of differentiation and Demand of Price, Time, Quality and Flexibility for commercial and packaging printing houses.](image)

The same factors, flexibility, print quality, lead time and price, have been investigated for the packaging printing industry in a parallel study (Viström & Mejtoft, 2007). In this study it was possible to notice a very similar pattern in the results for the packaging printing industry as for the commercial printing industry (Figure 47). Consequently, even though the packaging printing industry has a more concentrated structure with fewer companies, the ways of differentiating the offers are similar to the commercial printing industry.

**Flexible and Competitive Organization**

“Today’s customers in many markets are increasingly demanding tailored solutions for their specific requirements.”

– Martin Christopher*

The commercial printing industry is striving to build flexible and competitive organizational arrangements. This is most certainly not a unique situation and the concept of combining vertical integration with partnerships has been known and used for a long time in many industries to e.g. handle demand uncertainties (cf. Adelman, 1949b; Parmigiani, 2007).

Many organizations promoting and supporting the printing industry, such as Swedish Graphic Companies' Federation (GFF) and Print On Demand Initiative (PODi) in the US, have promoted the service provider concept for a long time. The results in this dissertation show that the industry is striving towards being flexible to meet customers’ demands, taking on the service provider concept and thereby trying to avoid being just a print producer. The printing industry deems vertical integration important to be flexible in meeting customer’s demands. A high level of vertical integration, however, creates a non-flexible organization with severe risk for lock in effects in certain investments (cf. D’Aveni & Ravenscraft, 1994; Harrigan, 1985b; Porter, 1980). Consequently, value added partnerships are used and they are very important for loosening the vertically integrated structures and creating more flexible organizations. Even though some companies have chosen to cooperate within their core business, the mainstream way of organizing the companies is by having many value added activities internally. Having control and owning an activity is strategically important for maintaining competitive advantage, and the capacity of the integrated activities is subordinate to this. Through balancing the internal capacity with partnerships it is possible to create a more flexible organization that is more ready to endure changes in the competitive landscape.
7 Conclusions


The commercial printing industry is a fragmented, over established and mature industry that has had a new production technology introduced and met new threats from the Internet and substitute products like electronic non-printed media. The research objective of this dissertation is to investigate the impact of institutional arrangements, with respect to vertical integration and cooperation, on competitive advantages within the commercial printing industry.

The results in this dissertation demonstrate that vertical integration is important in order to get competitive advantages in the commercial printing industry in Sweden and is a widely used strategy. Being able to contract a full service company is appreciated by customers to printing houses, especially direct customers, due to these customers’ need for a supplier of complete solutions for printed matters. Consequently, a vertically integrated full service company can provide value added services which makes it possible for customers to minimize their organization regarding production and purchasing of printed matters. Another reason for engaging in vertical integration is the need for having adjacent activities in the value system in-house to ensure fast deliveries and steady and appropriate input to the printing houses’ printing units. The main reason for being vertically integrated is to be able to provide full service solutions to customers, which is seen as a competitive advantage. Because the essence of digital printing is being able to provide fast deliveries, on-demand printing and variable data printing, the results show that vertical integration is especially important for printing houses having digital printing equipment in order to develop their business. By being vertically integrated it is easier to use and introduce digital printing to the end customers.

As almost every other industry, the printing industry is highly dependent on different kind of resources in production. A general problem with vertical integration is the potential inflexibility which can arise due to ownership of production equipment and employment of personnel. The findings suggest that cooperation and alliances can be used to increase printing houses’ resource flexibility. By cooperation it is possible for printing houses to acquire fast access to valuable resources, such as production equipment and knowledge, which increases flexibility. The results demonstrate that this can be done either to complement a company’s line of production and services with complementary resources to be able
to offer full service solutions to customers or to extend the capacity of their current resources when there is a need for a temporarily increase in production capacity. Consequently, vertical integration is a way of creating competitive advantages by providing full service solutions. Furthermore, internal control of resources is regarded as important to be able to satisfy customers’ needs and produce customers’ orders on time. Through cooperation it is possible to achieve cost and flexibility advantages by reducing capacity or acquiring access to complementary production equipment and still being able to get the same advantages as a vertically integrated company.

Despite the commoditization of printed products, the findings in this dissertation indicate that the commercial printing industry focuses on having a high service level. Flexibility to meet customers’ demands, high quality and short lead times are all factors regarded as essential, and in general this industry tries to have a high service level, with respect to these factors, with the trade-off of having a higher cost and price position. Although the commercial printing industry in Sweden is in general focusing on these service related factors, the results point toward that this strategic positioning is more beneficial for printing houses having digital printing technology. An argument for this is the lower degree of competition and less pressure from customers on having low prices that these companies experience. Consequently, even though the whole industry is striving towards service orientation and trying to avoid price competition, printing houses using digital printing experience less price pressure from the market.

Since the value of digitally printed products can not always be calculated the same way as calculating the value of conventionally printed products (a value focus instead of a volume focus), it is important to be vertically integrated backwards in the value system and work close to customers. By increasing the share of direct customers and forming a tight supplier – customer relationships it is possible to identify what the customers really want to achieve and develop customized solutions with a clear and appreciated value. By controlling activities before printing, such as project management, it is also possible to provide customers with and benefit from many different output possibilities, such as electronic publishing. A commercial printing house that accesses new business areas (e.g. electronic publishing), may reduce the company’s dependence on large print volumes. This might have to be done even though it may mean cannibalizing on the traditional core business, i.e. the printing, of the company. Nevertheless, a focus on smaller print volumes makes digital printing more useful and cost effective in production.

The results suggest that there is an opportunity for digital printing when the goal is not to print at all. By having a paperless vision, the natural output when printed material is needed is digital printing, since it is possible for customers to order exactly what they want, when they want it, without any need for stock keeping. Even though on-demand printing of short editions is the most commercially successful use of digital printing today, it is clear that it is becoming increasingly important to once again try to influence customers to take advantage of more complex and unique services of digital printing, which could increase the value customers receive from printed products. The breakeven point between digital printing and conventional printing technologies, with respect to print volumes
when printing static documents, is a gray area that is constantly expanding since digital printing is evolving towards longer print runs and conventional printing towards shorter runs. Consequently, today both digital and conventional printing technologies can be used for printing many similar printed products. To avoid price competition between the two technologies, it is important that digital printing add a value that conventional printing cannot. Hence, the sale of different types of variable data printing products has to increase. Even though many printing houses offer variable data printing today, only a small proportion of the total printed volume is variable data productions. Nevertheless, the development of variable data software and Internet applications, has increased the accessibility of variable data printing since the initial introduction of digital printing in the mid 1990’s.

Even though the results illustrate that the industry engages in vertical integration and believes this to be strategically important for success, vertically integrated companies perform neither better nor worse than non-integrated companies in regards to profitability. However, integrating new activities may increase revenues and lead to a greater total profit. In an industry structure with many small and medium sized privately owned companies, this might be seen as an incentive to vertically integrate. Hence, when the printed volume decreases, there is a need to incorporate other activities to maintain revenues.
8 Further Research

“What’s going to happen? What does the future hold? So many things that I put off. Assuming I’d have time, assuming I’d grow old.”

– Ms. Patti Miller*

As been suggested in this dissertation, the combination of vertical integration and cooperation is important to build competitive advantage and at the same time ensure high strategic flexibility and level transaction costs. Nevertheless, to be able to draw more general conclusions, more studies have to be carried out on both vertical integration and cooperation. The studies have been focus solely on the commercial printing industry. The test the cross industry validity, additional studies of both this industry and others have to be performed.

To ensure a high validity of the results in this dissertation, the results are based on both quantitative and qualitative methodologies (cf. Denzin, 1989; Jick, 1979). Nevertheless, to be able to draw more conclusions on the direction of the industry it is important to perform longitudinal studies over a period of time. Future studies should, consequently, include similar studies to provide longitudinal data.

Moreover, the studies in this dissertation were carries out in Sweden only. Nevertheless, Sweden has lately been ranked very high in technological readiness† (e.g. Lopez-Claros et al., 2005; 2006; Porter et al., 2007), which might imply that introduction of new technology in Sweden is faster than in many other markets. This could be an indication that the tendencies indicated in this dissertation are going to be more common in other countries in the futures. However, to test this hypothesis, parallel studies in Sweden and other countries and markets are necessary.

Lastly, among these suggestions on future studies; cooperation and partnerships are important to ensure stability in the industry. More studies should be carried out according to the idea on how competitive companies can cooperate to provide mutual competitive advantages for all partners and still keep the tradition in the industry with many small and medium sized companies to carry on.

* Quote from the song *What’s Going to Happen* in Scrubs, My Musical (Fordham et al., 2007).
† During 2006-2008 Sweden was ranked first in technological readiness in the Global Competitiveness Report by the World Economic Forum (Lopez-Claros et al., 2006; Porter et al., 2007).
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The Author’s Contribution to Included Papers

This dissertation contains six papers, all written mainly by the author of this dissertation. Paper 1-3 are based solely on studies done by the author and the papers were written entirely by the author. Paper 4-6 are based on studies made by the author in cooperation with colleagues. Paper 4 is based on a study carried out in cooperation with Åsa Nordin, Mid Sweden University, both the author and Åsa Nordin contributed equally to the study. The paper is written mainly by the author. Paper 5 and Paper 6 are based on a comprehensive survey study initiated and carried out by the author and Magnus Viström, both the author and Magnus Viström contributed equally to the data collection. The data in Paper 5 was analyzed in cooperation with Magnus Viström and the author was mainly responsible for writing the paper. The data in Paper 6 was analyzed by the author, who also initiated, compiled and analyzed the additional financial data. The paper was written mainly by the author.
Paper I

Paper II

Paper III

Paper IV

Paper V

Paper VI
Paper I

Strategies for Successful Digital Printing

Errata: Paper I

There should be a text on the x-axis of Figure 1 (p. 145) reading “Relative Cost Position”, cf. Figure 16 (p. 26).
Strategies for Successful Digital Printing

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Keywords: digital printing, business strategy, vertical integration, differentiation, customer value

Today the printing industry is fragmented and suffers from overcapacity, and printed material is regarded as commodity products. In this article, corporate strategy owing to the introduction of digital printing technology is studied. The focus is on companies that made digital printing investments. Differentiation is a strategic approach that is necessary for digital printing companies to compete successfully. The results show that vertical integration is a way to ensure appropriate supply to the digital printing unit and to add customer value to the service. Educating customers is a way to create a market for the value-added products of digital printing.
Perceived Satisfaction by Customers in the Digital Printing Value System

Paper II

Perceived Satisfaction by Customers in the Digital Printing Value System

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Keywords: customer value, digital printing, business strategy, vertical integration

Adding customer value to products and applications is important to be able to successfully compete using digital printing. In this study the perceived satisfaction of added value was explored. It was concluded that digital printing does not entirely fulfill the demands that customers have on their printed material, but it was indicated that digital printing will become more important for producing printed material in the future.

Among the critical success factors, time, quality, functionality/possibilities, and price, quality was the factor that customers deemed most important. This was also the factor that they were least satisfied with in relation to their needs. Time was the only factor that the customers were satisfied or more than satisfied with.

Based on the assumption that it is not possible to, realistically, have high demands on all critical success factors and that there has to be some tradeoff between them, the factors have been summarized and compared using mean-centered values.
Paper III

Creation of Customer Value Using Digital Printing in a Dynamic Business Environment

Creation of Customer Value Using Digital Printing in a Dynamic Business Environment

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Keywords: customer value; digital printing; business strategy; differentiation; hypercompetition

Digital printing is used most successfully with a differentiated strategy that delivers high customer value when printing short runs or customized printed matters. This qualitative case study of a customer–supplier relationship aims to identify and analyze how digital printing can be utilized as a business tool in the relationship between a service provider and a customer in a dynamic business environment.

The service provider in this case has strategically changed the focus of the company from a production to a service company with the focus on customer contact. Even though the service provider had an advantage on the market, they choose to create disruption since they realized that they could not sustain this advantage forever on their dynamic market. This was realized even though it meant cannibalizing on their former core business—printing.

The study indicates that a hypercompetitive-like behavior is becoming increasingly important to be able to survive in the dynamic and changing printing industry. The industry is today influenced by, and competing with many companies that are not in-industry. By reengineering their products and services and moving from the cost-quality arena to timing and know-how it is possible for the service provider to control the outcome of the industry in a more successful manner.

This study concludes that digital printing is used successfully when the customer’s main objective is not to print at all. Printed material will probably not disappear in a foreseeable future and therefore digital printing most certainly will increase its importance as a production technology. In the strive towards a paperless office, digital printing is a natural, convenient and profitable way of producing a non-electronic output is digital printing.
Strategic Alliances in the Digital Printing Industry

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Keywords: strategic alliances, hypercompetition, digital printing

The fast technological development and the convergence of the media industry have made competition in the printing industry harder and not only in-industry any longer. This puts great pressure on individual companies, and in a climate of rapid change, companies need to respond quickly to external forces in order to remain competitive. To accomplish this many different competitive resources and competences need to be managed. This can be achieved either directly by ownership or indirectly by cooperation. This qualitative case study sets out to investigate how alliances are used in the dynamic business environment of the printing industry, with a focus on cooperation in connection with digital printing.

The primary reason, for the companies’ cooperation was gaining access to resources to enhance customer satisfaction and retain customer contact. This paper illustrates that alliances and cooperations can be used in different ways and being part of an alliance can be regarded as successful and something worth nurturing. Even though alliances can provide competitive advantages, this study also indicates that hypercompetitive behavior, like being opportunistic, clearly can have drastic negative effects on an alliance.
Paper V

Positioning in the Printing Industry
- Differentiation in Terms of Price, Lead Time, Print Quality and Flexibility

Positioning in the Printing Industry - Differentiation in Terms of Price, Lead Time, Print Quality and Flexibility

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Keywords: strategy, differentiation, flexibility, commercial printing

Differentiation and adding value to the printed product is regarded as important in the low margin, highly competitive commercial printing industry of today. However, there exists a trade-off between the service level and the price the customer has to pay. This quantitative survey study of 136 commercial printing houses sets out to investigate how they are positioning themselves and how they perceive the demand from the customers with respect to price, lead time, print quality and flexibility.

In summary the results presented in this paper propose that the commercial printing houses perceived a demand from customers to provide a commodity product with only small differences between price, lead time, quality and flexibility. However, the results also indicate that the printing houses want to sell a more differentiated and customer centric product with focus on flexibility and quality. Although positioning seemed to be independent of printing technology, it was possible to notice that digital printing houses perceived a lower price pressure from the market. These results suggest that using digital printing to enhance customer value was successful since the digital printing houses felt that their customers did not have as high demands for low prices as customers to conventional printing houses.
Paper VI

*Vertical Integration and Profitability: Experiences from the Commercial Printing Industry*

Paper submitted for publication.

Institutional Arrangements and Competitive Posture
Vertical Integration and Profitability: 
Experiences from the Commercial Printing Industry

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Magnus Viström
STFI-Packforsk

Keywords: corporate strategy, printing industry, profitability, vertical integration

This quantitative survey study investigates the degree of vertical integration in the Swedish commercial printing industry and examines the affect of vertical integration on profit. The results show that vertical integration is commonly used both by digital and conventional printing houses. The study concludes that vertical integration is important due to the strategic importance of controlling a large part of the value system. The study indicates that the level of vertical integration has no significant impact on profitability. Nevertheless, one explanation, for the high level of vertical integration, could be the strategic aspect of acquiring possibilities to expand the business.

Thomas Mejtoft

Institutional Arrangements and Competitive Posture: Effects of Company Structures in the Commercial Printing Industry